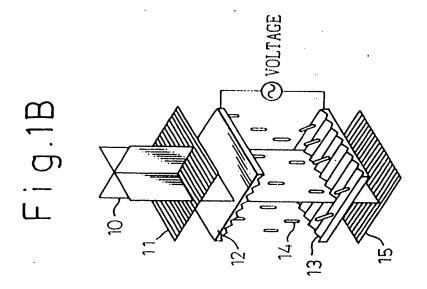
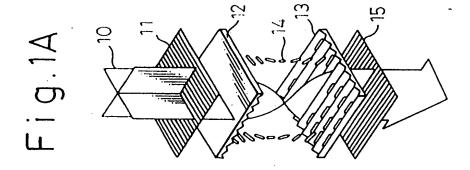
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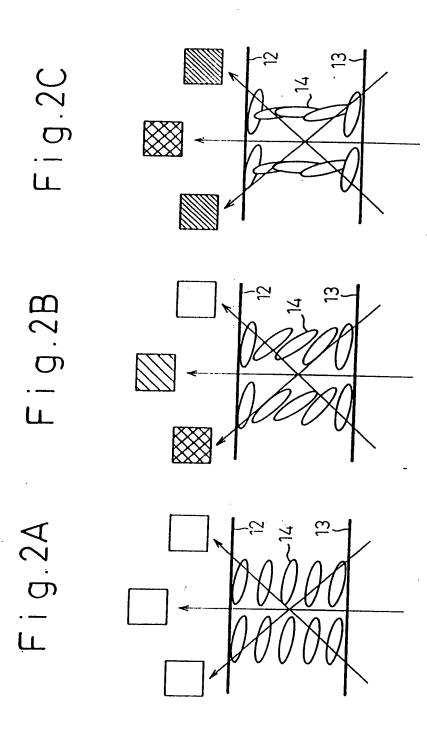


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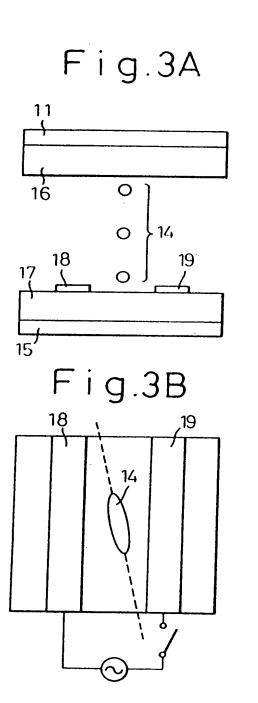
VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DI ANY DEVICE
Takeda et al.

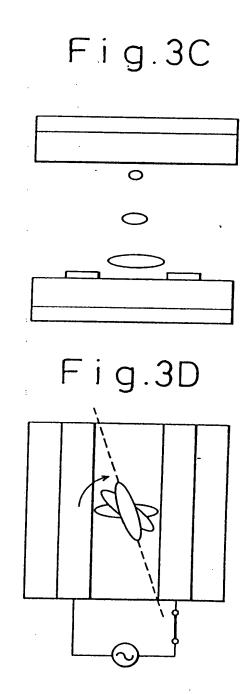
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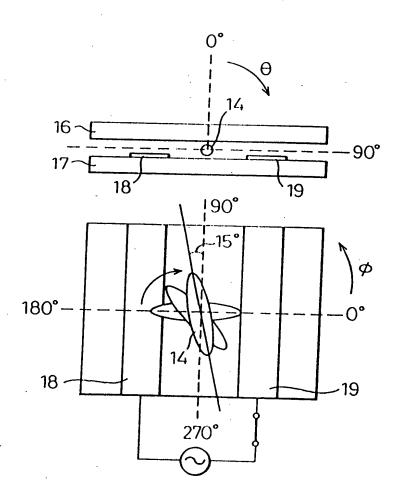
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Fig.4



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Fig.5

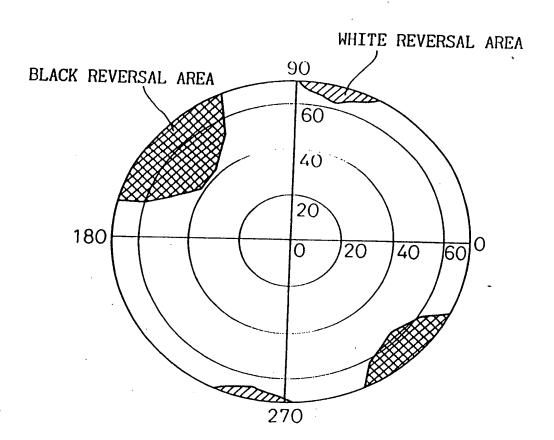


Fig.6A

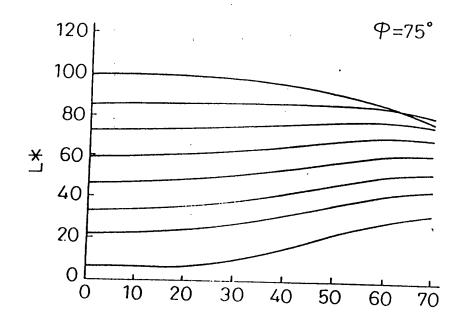
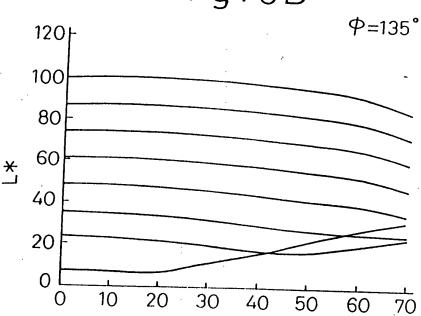
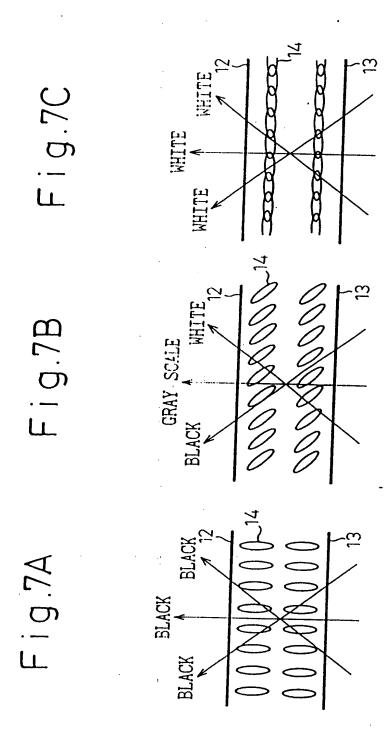
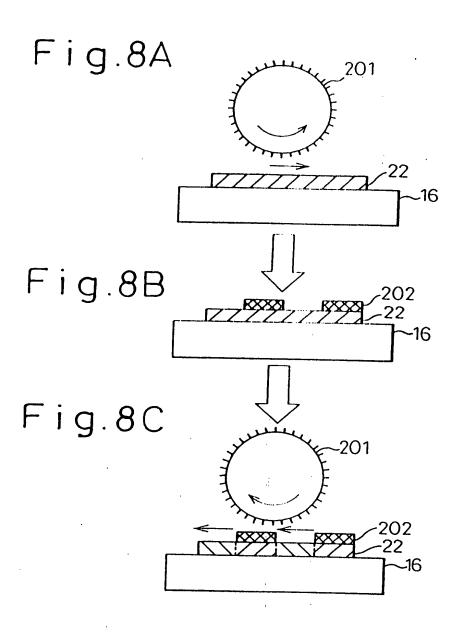


Fig.6B

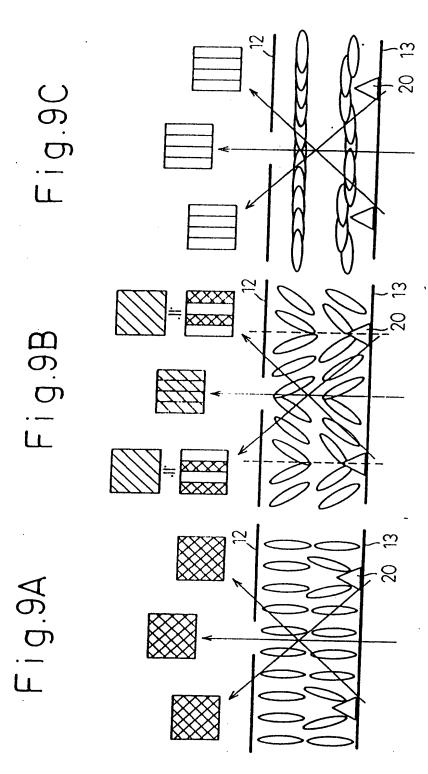




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Fig.10A

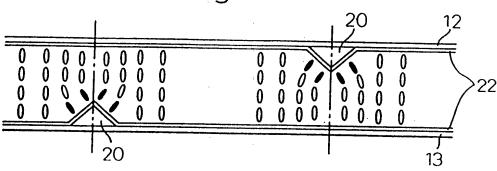


Fig.10B

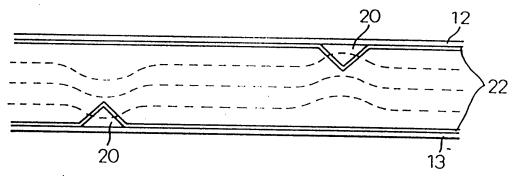
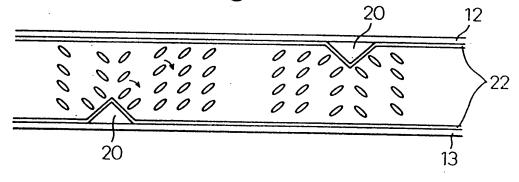


Fig.10C



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Fig.11A

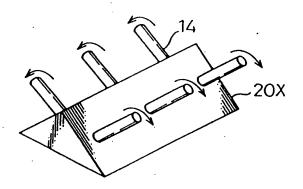


Fig.11B

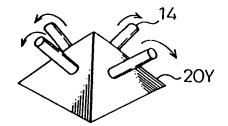
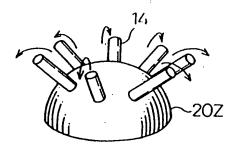


Fig.11C



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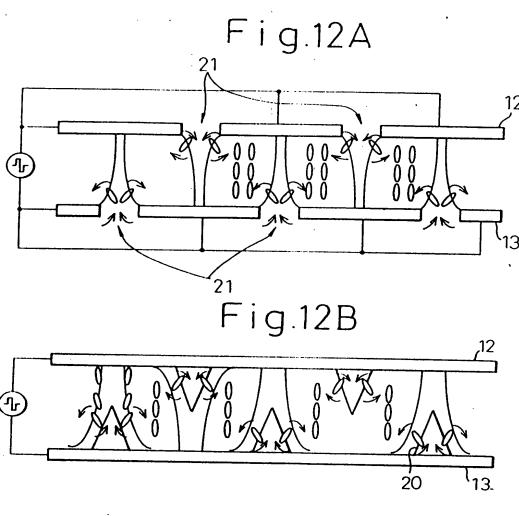
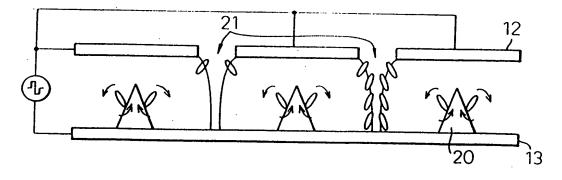
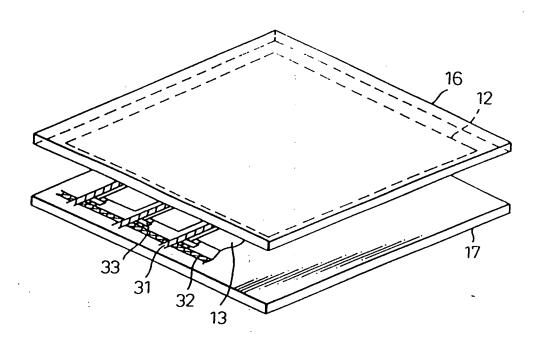


Fig.12C



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Fig.13



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Fig.14A

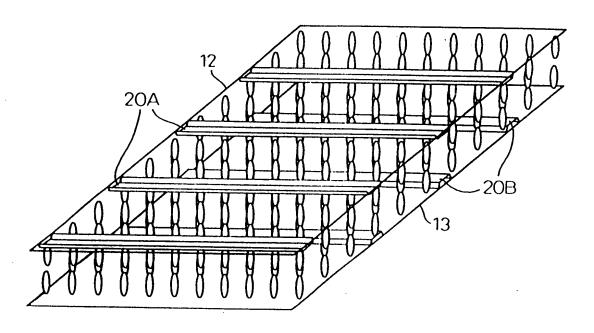
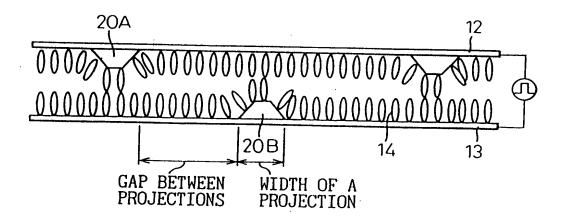
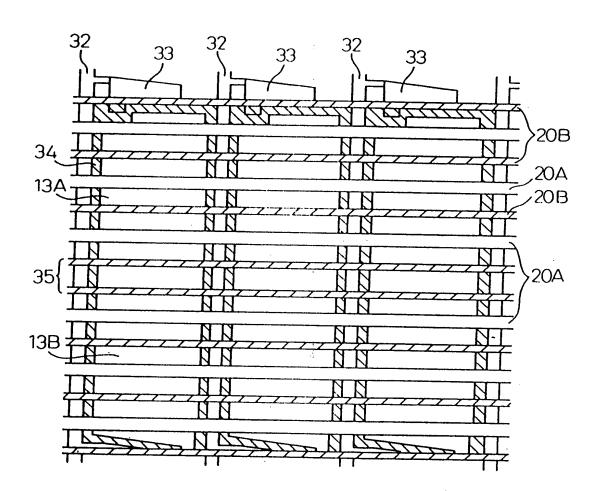


Fig.14B



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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLAY DEVICE
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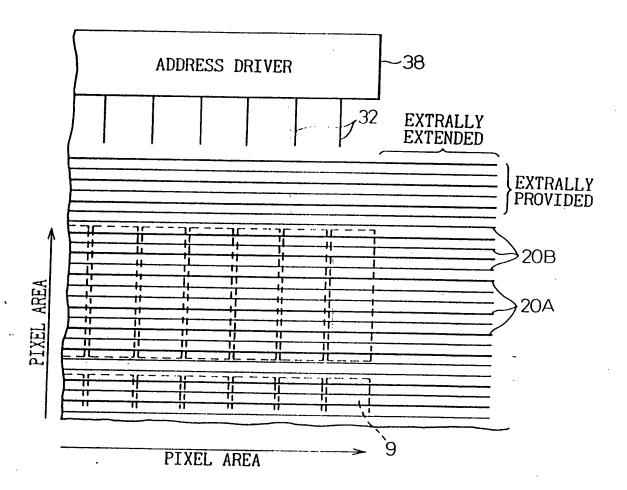
Fig.15



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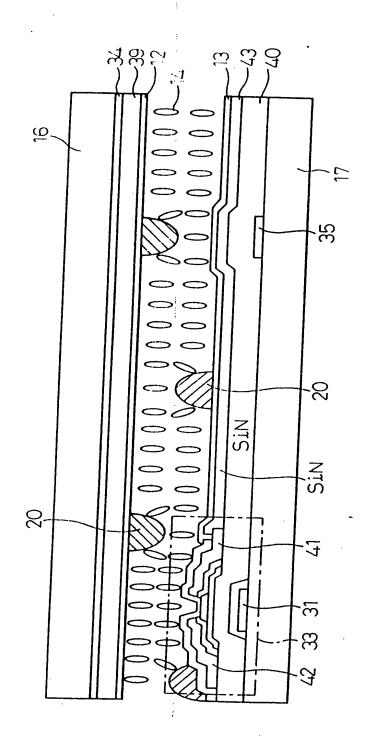
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Fig.16



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Fig.18A

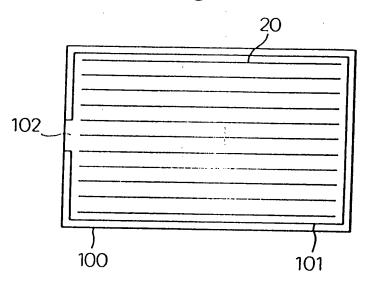
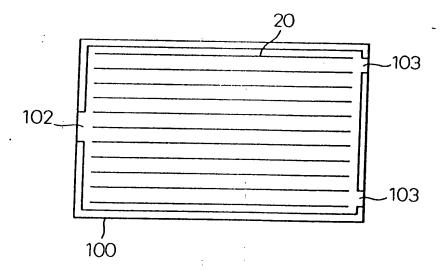


Fig.18B



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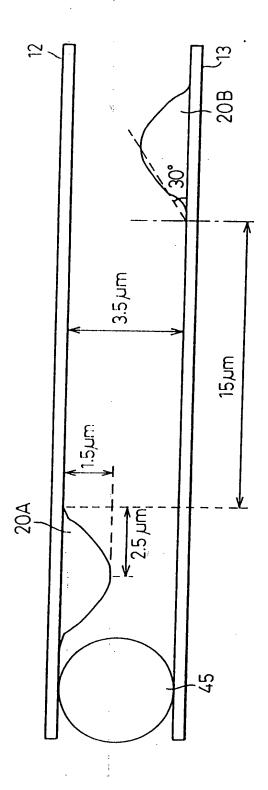
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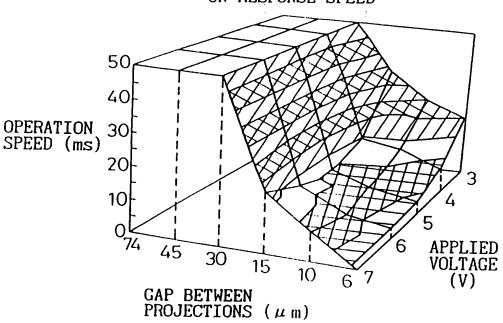
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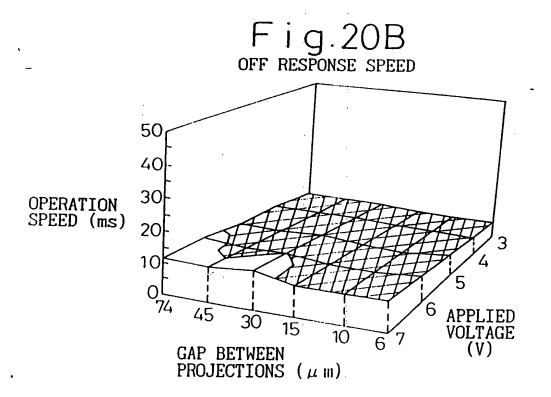
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Fig.20A

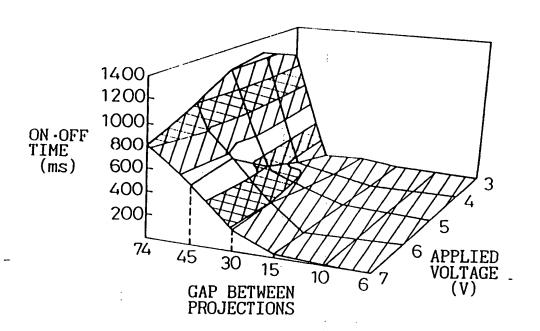
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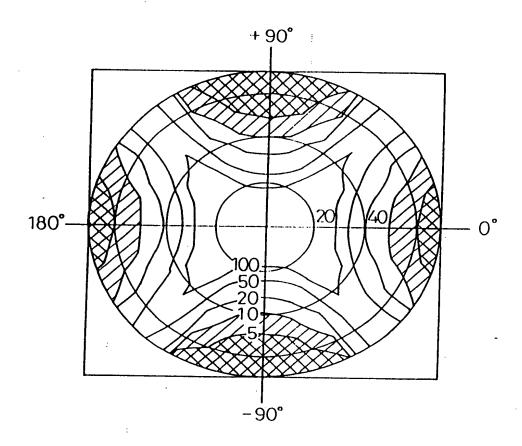
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Fig.21



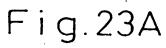
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Fig. 22



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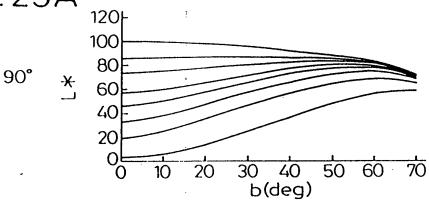


Fig.23B

45°

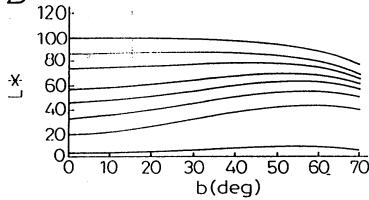
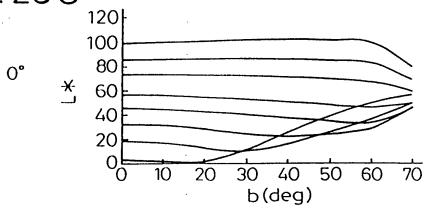


Fig.23C



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Fig.24A

-45°

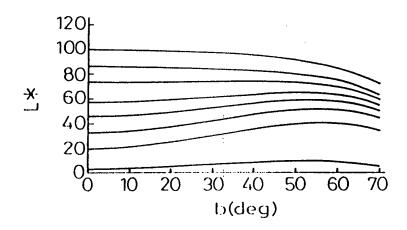
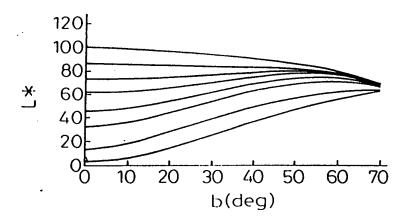


Fig.24B

-90°



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Fig.25

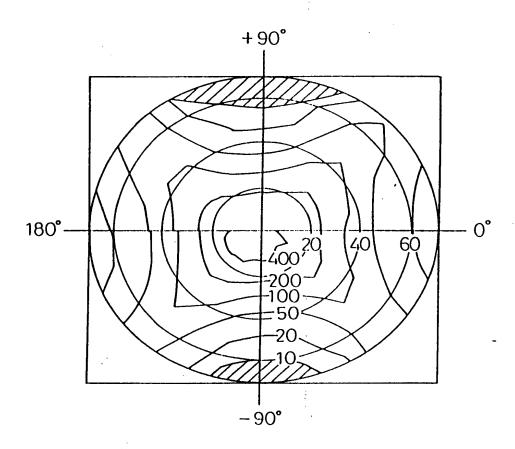


Fig.26A

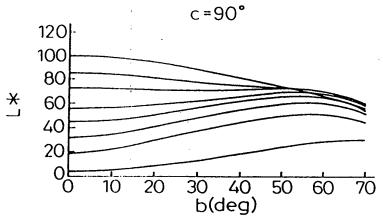


Fig.26B

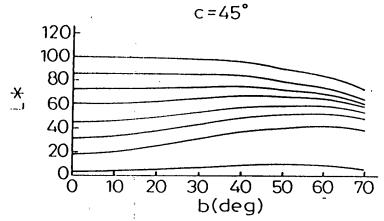
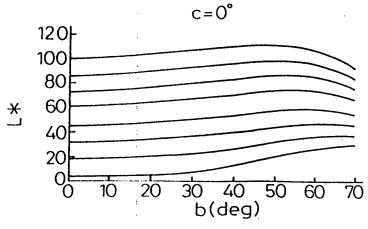


Fig.26C

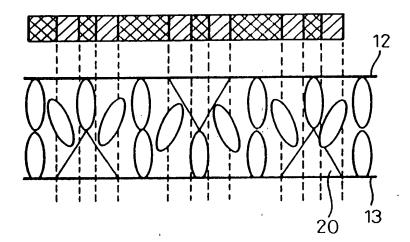


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Fig. 27



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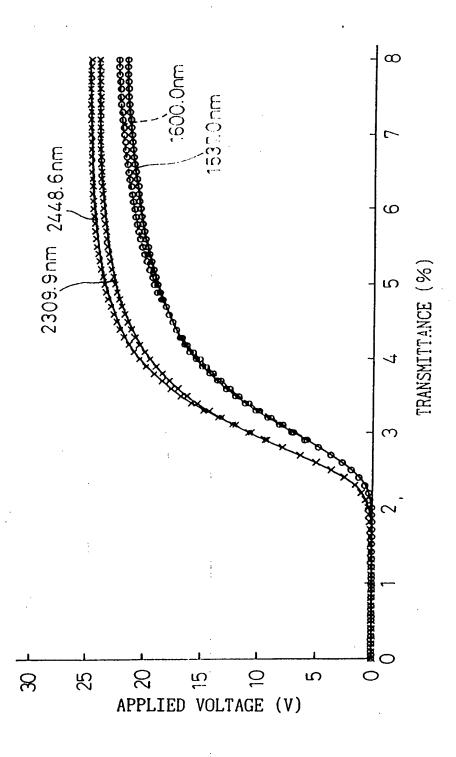


Fig.28

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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLAY
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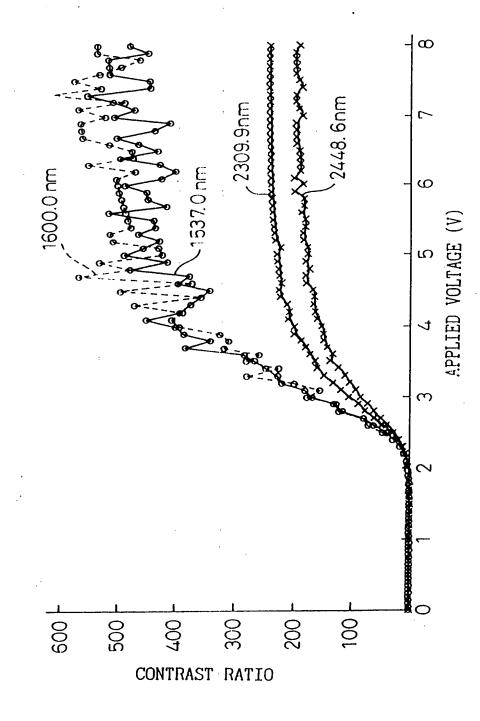
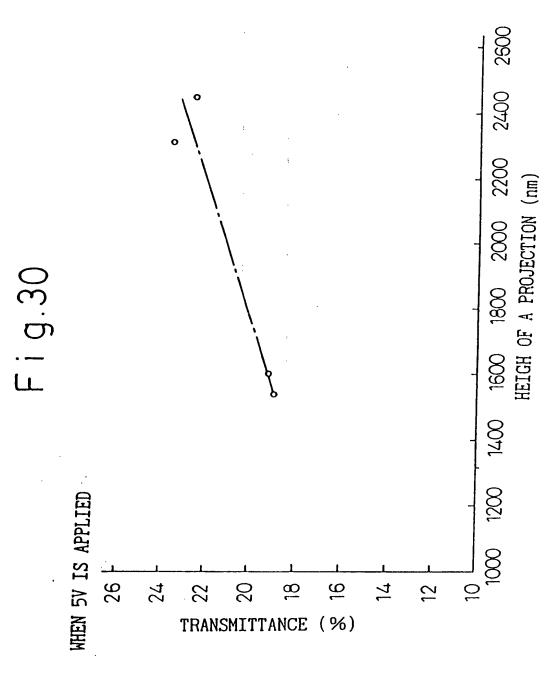
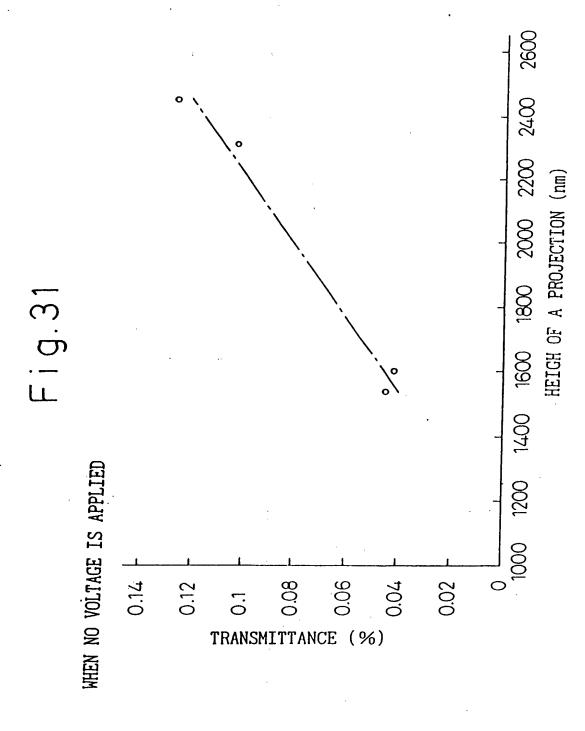


Fig. 29

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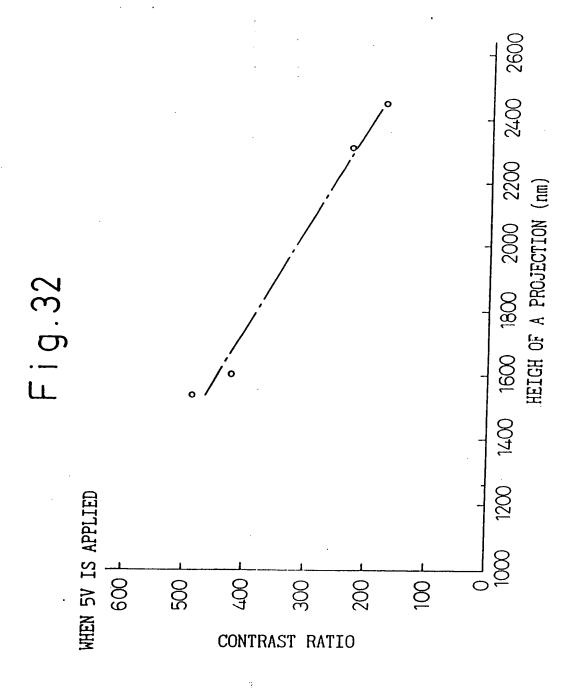
VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLE

Takeda et al.

Greer, Burns & Crain, Ltd.

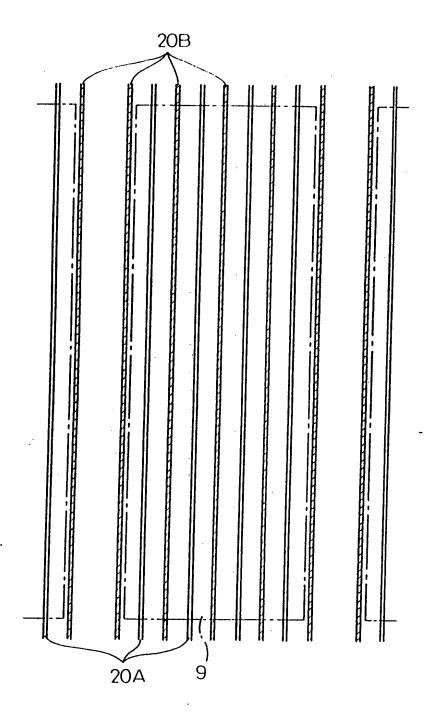
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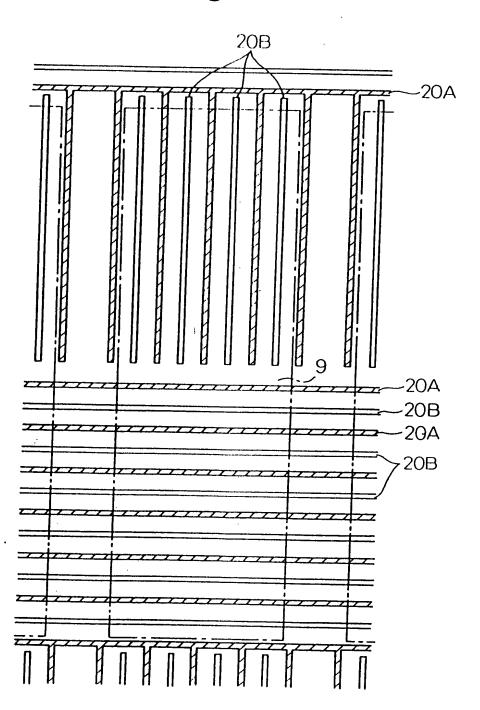
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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISP EVICE
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Fig.33



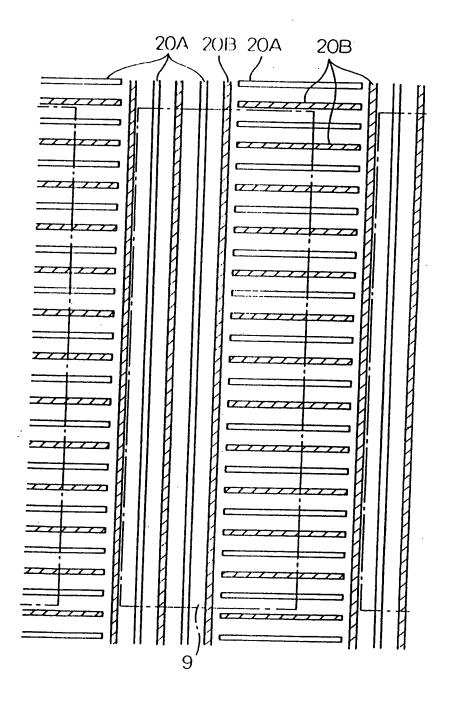
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Fig.34



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Fig.35



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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DIS
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Fig. 36

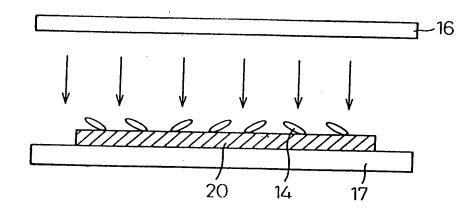


Fig.37A

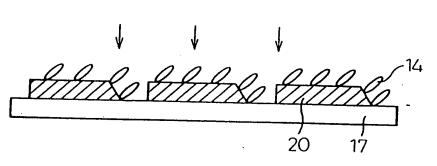
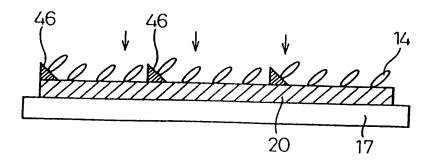


Fig.37B



Divisional of Serial No. 09/097,027, Filed 06/12/98
VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLY
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Fig.38A

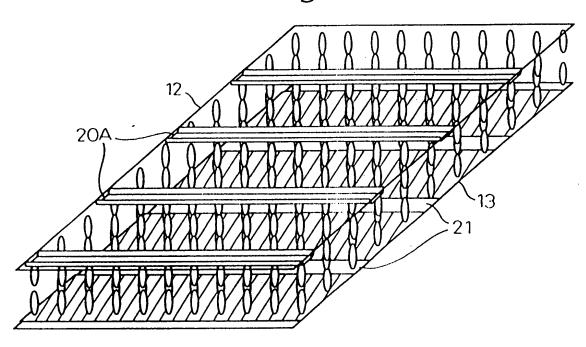
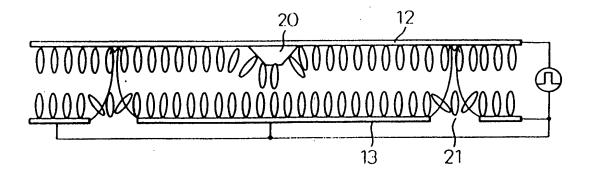
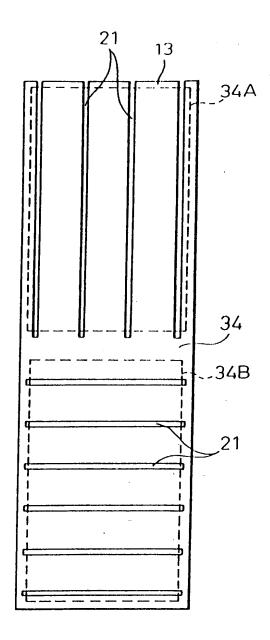


Fig.38B



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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLI FICE
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Fig.39



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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLA VICE
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Fig.40

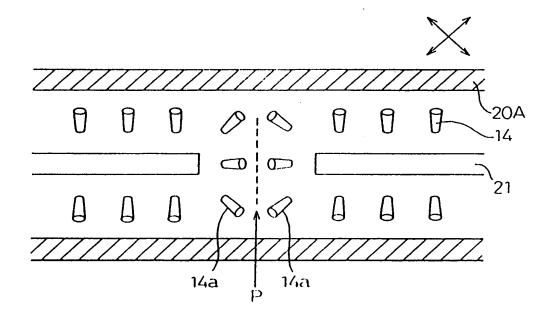
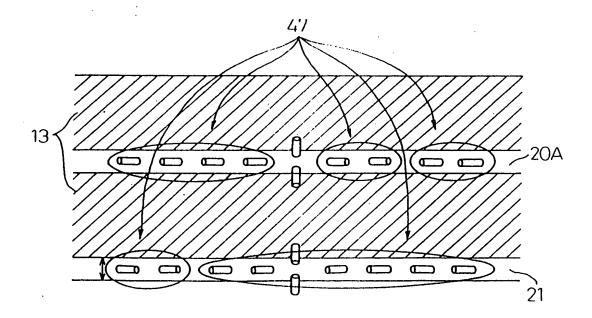
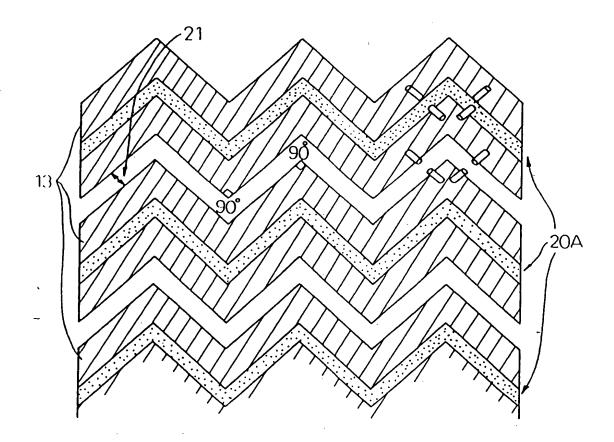


Fig.41



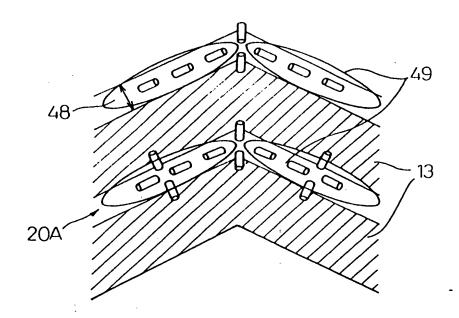
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Fig. 42



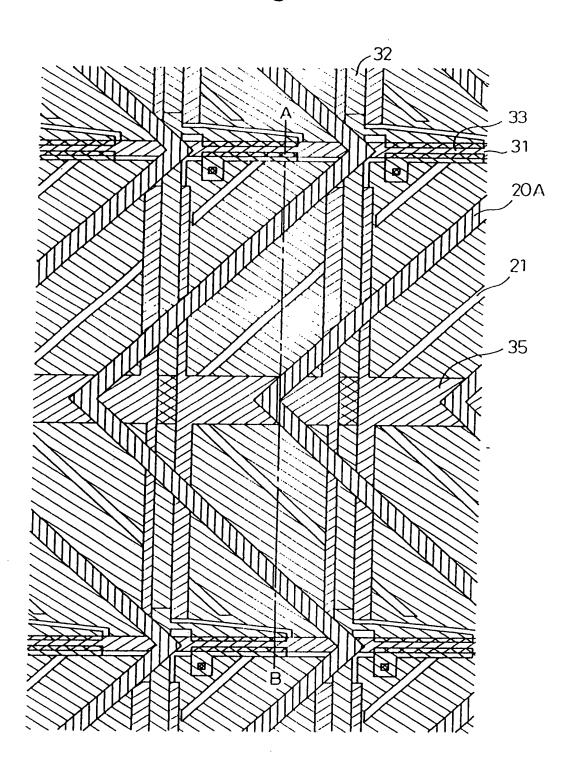
Divisional of Serial No. 09/097,027, Filed 05
VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLE EVICE
Takeda et al. Ref. No. 28bJ.68147
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Fig.43



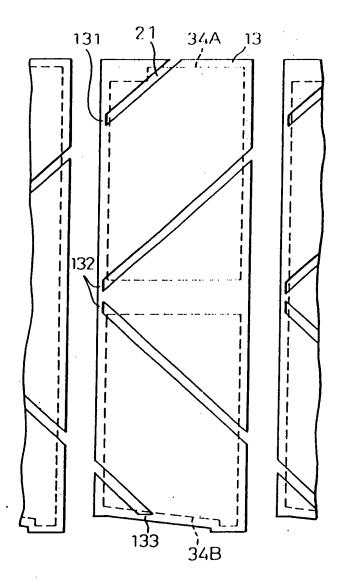
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VICE
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⁴²/₂₄₆ Fig.44



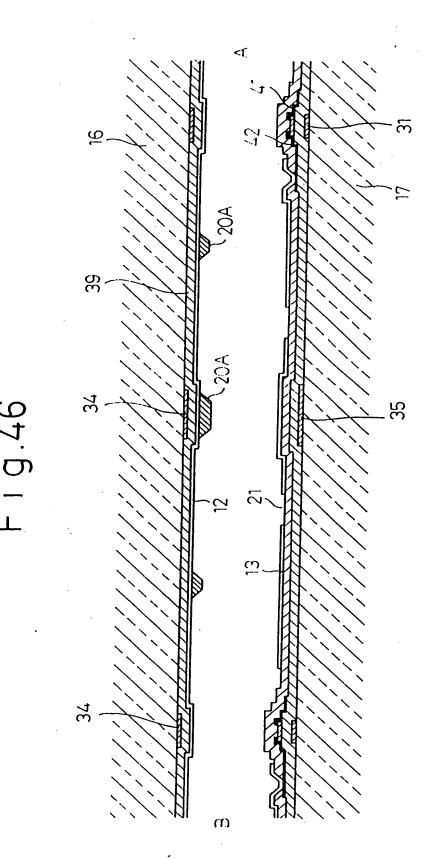
Divisional of Serial No. 09/097,027, Filed 06/1
VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLAN ICE
Takeda et al. Ref. No. 2805 3247
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Fig.45



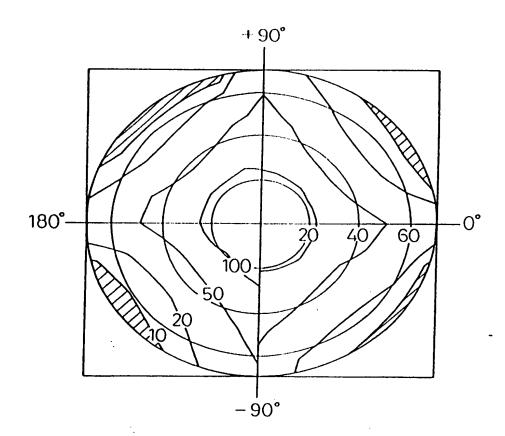
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Fig.47



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Fig.48A

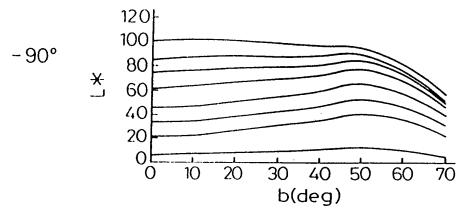


Fig.48B

-45°

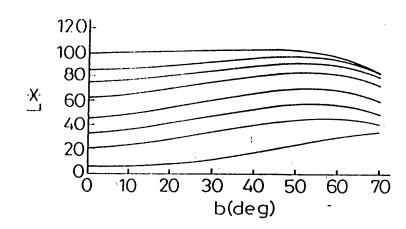
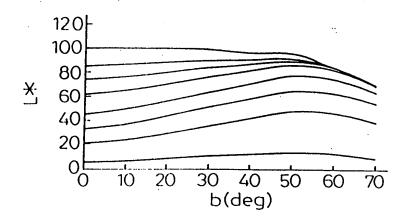


Fig. 48C

0°



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Fig.49A

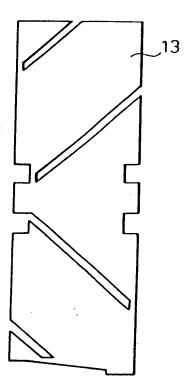
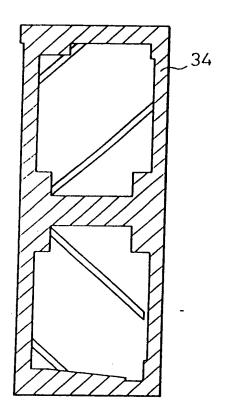
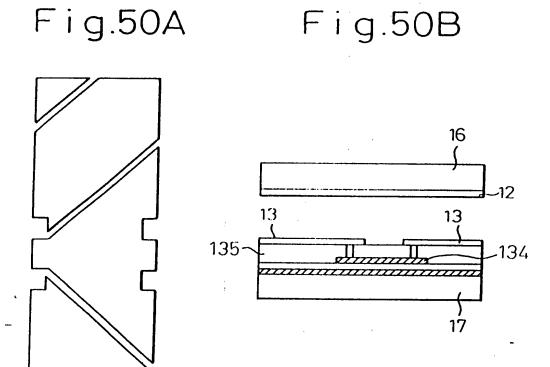


Fig.49B



Divisional of Serial No. 09/097,027, Filed 06 (98 VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPARATION DISPARATION



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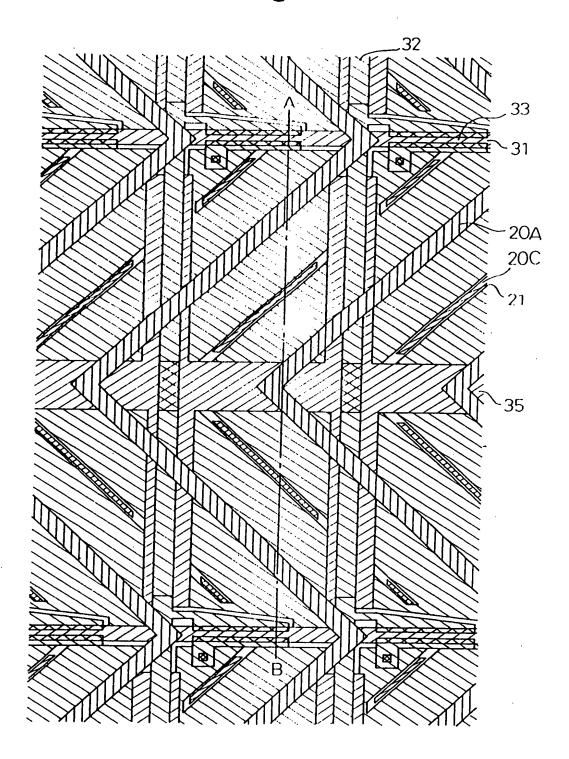
VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLANCE
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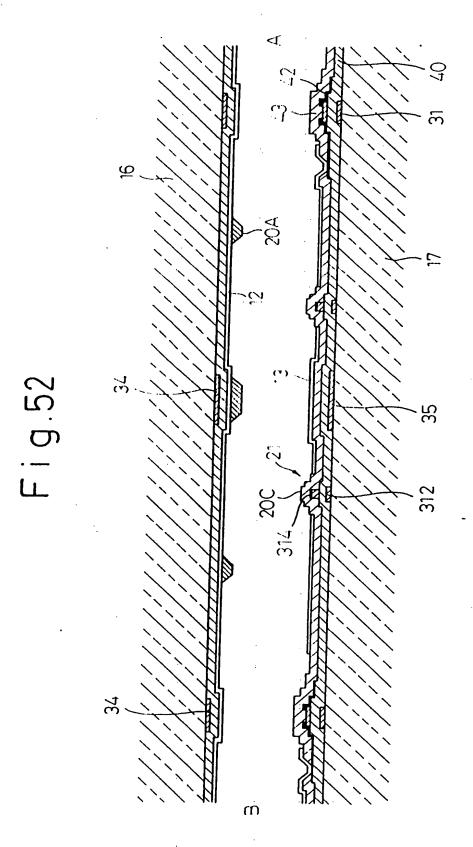
Ref. No. 2803.68147
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Fig.51



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Fig.53A

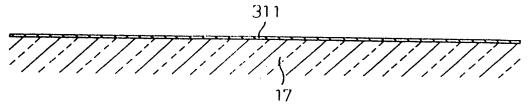


Fig. 53B



Fig.53C



Fig.53D

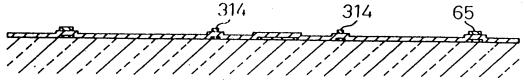
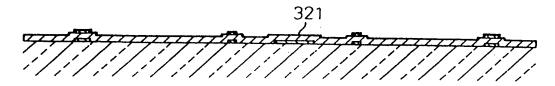


Fig.53E



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Fig.53F

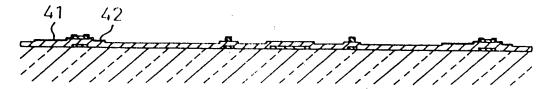


Fig.53G

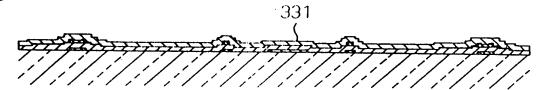


Fig. 53H

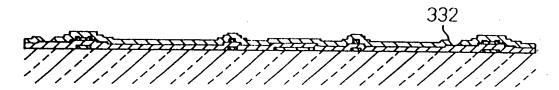


Fig. 53I

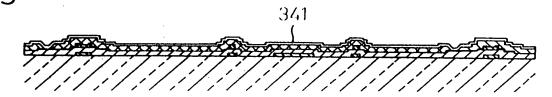
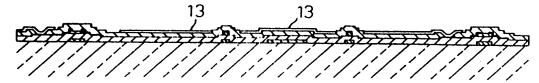


Fig. 53J



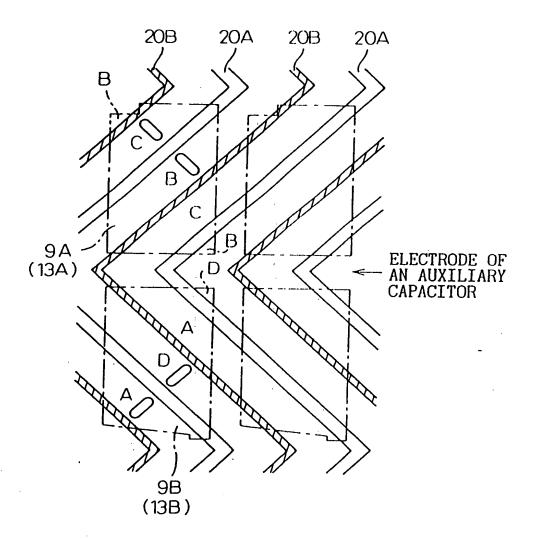
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Fig. 54



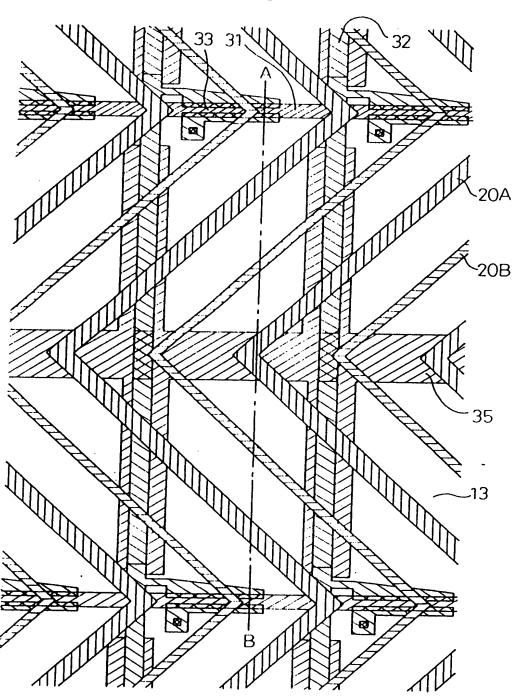
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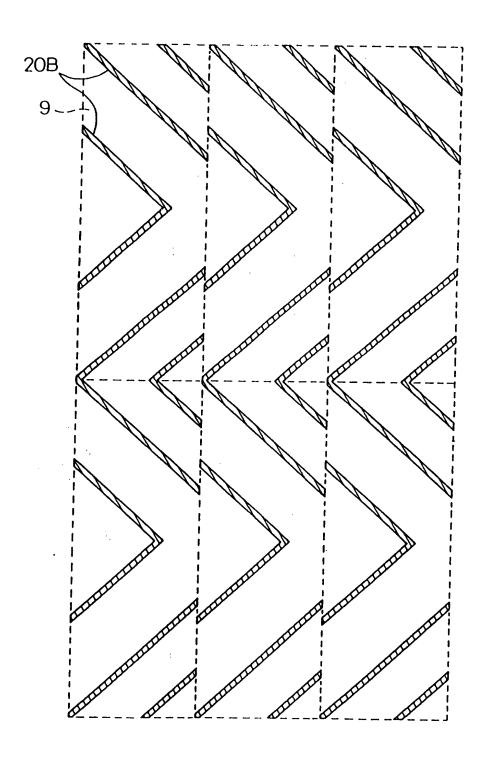
Fig.55



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Fig.56



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56²46

Fig.57A

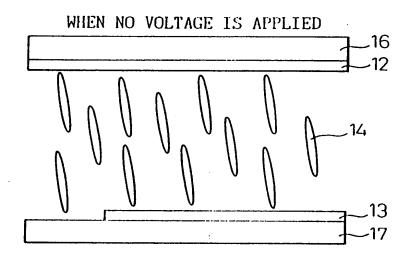
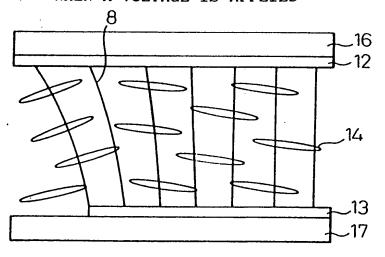


Fig.57B

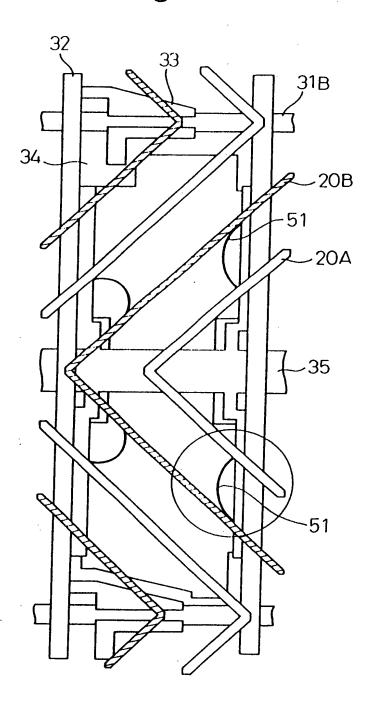
WHEN A VOLTAGE IS APPLIED



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Fig.58

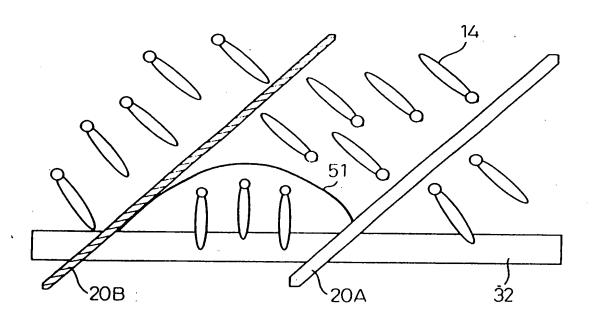


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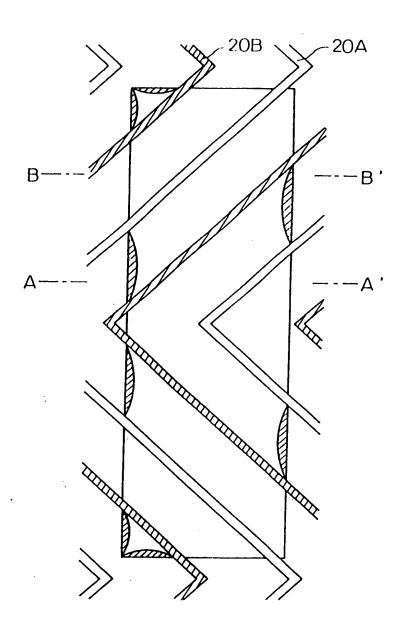
Fig. 59



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Fig. 60



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Fig.61A

A - A'

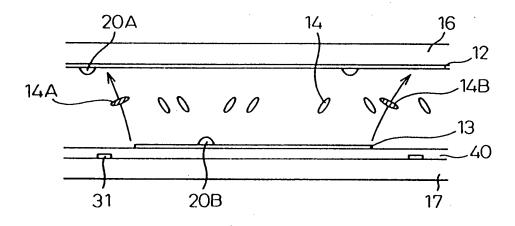
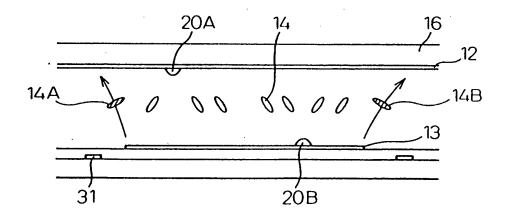


Fig.61B

B-B,



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Fig.62A

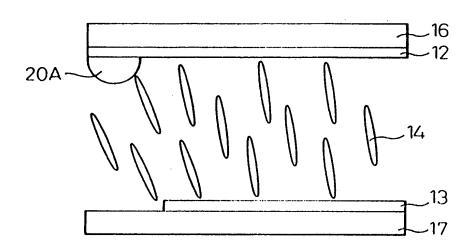
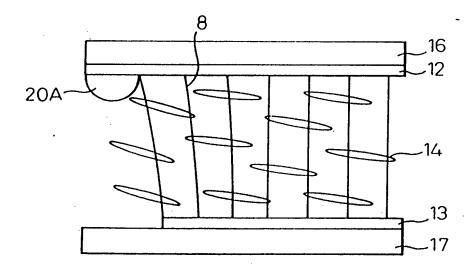
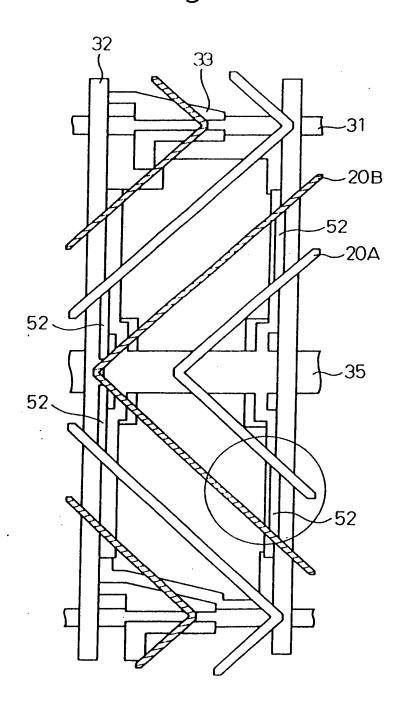


Fig.62B



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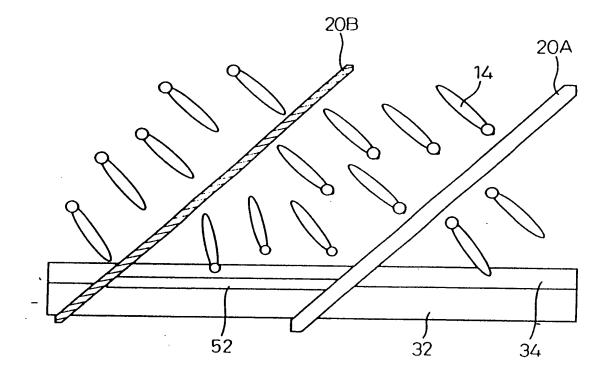
Fig. 63



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Fig.64



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Fig.65A

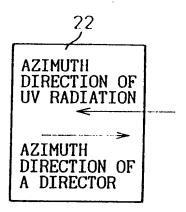
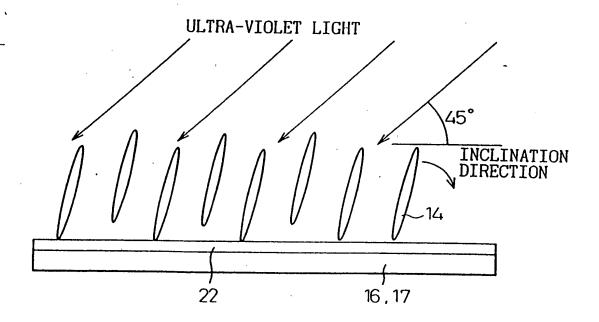
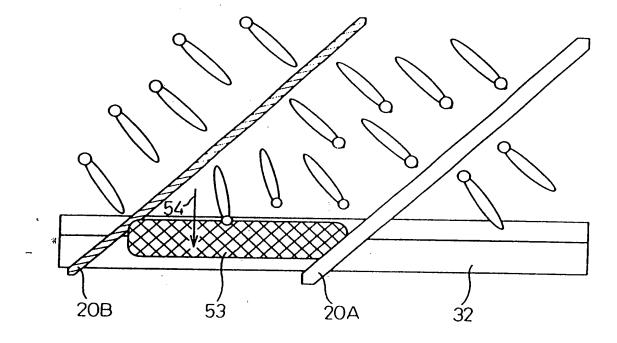


Fig.65B



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Fig.66



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Fig.67A

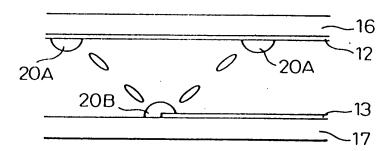


Fig.67B

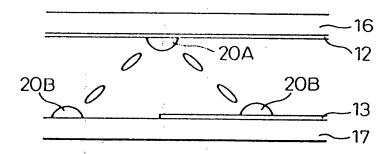
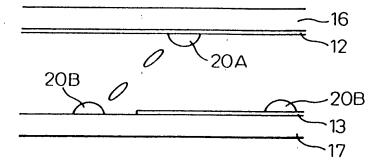
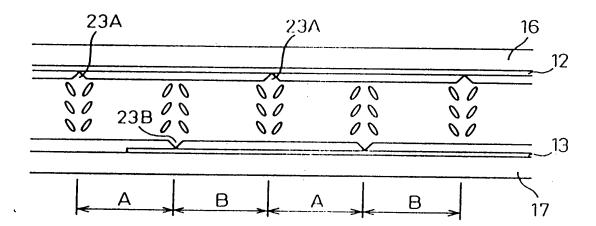


Fig.67C



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Fig.68



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Fig.69A

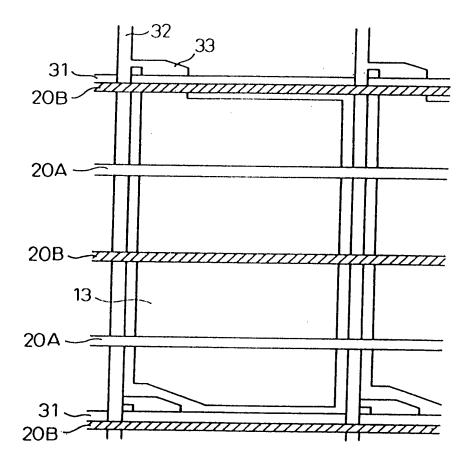
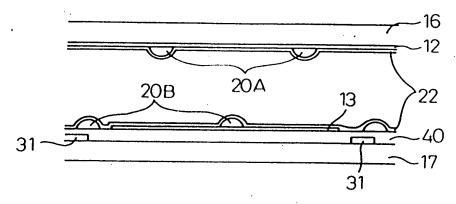


Fig.69B



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Fig.70A

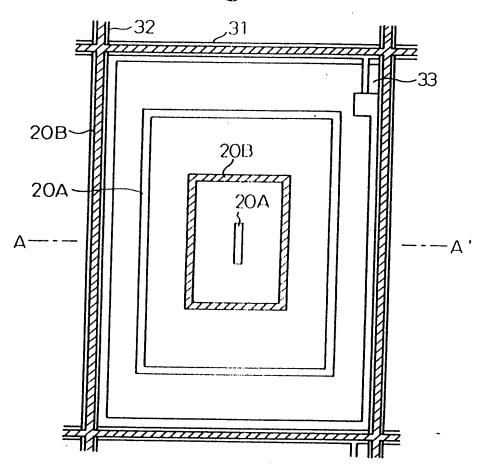
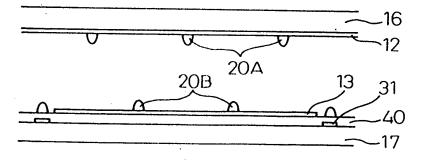
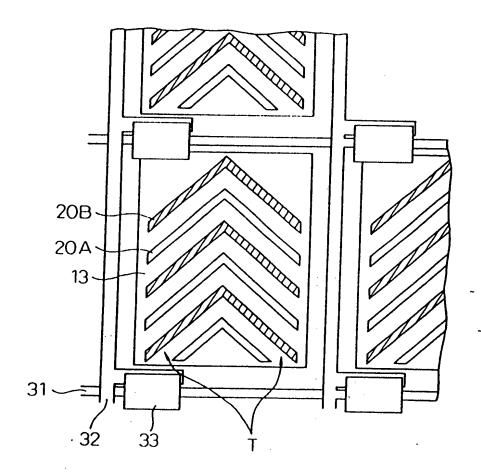


Fig.70B



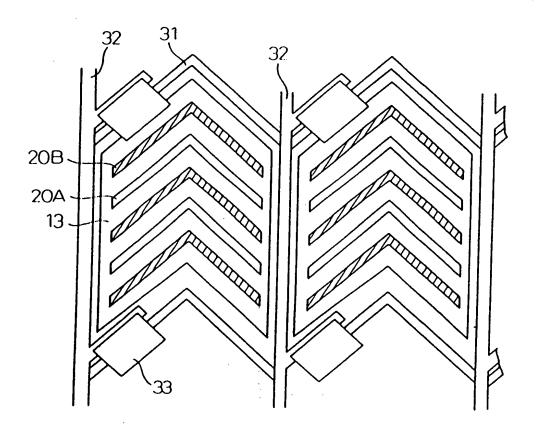
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Fig. 71



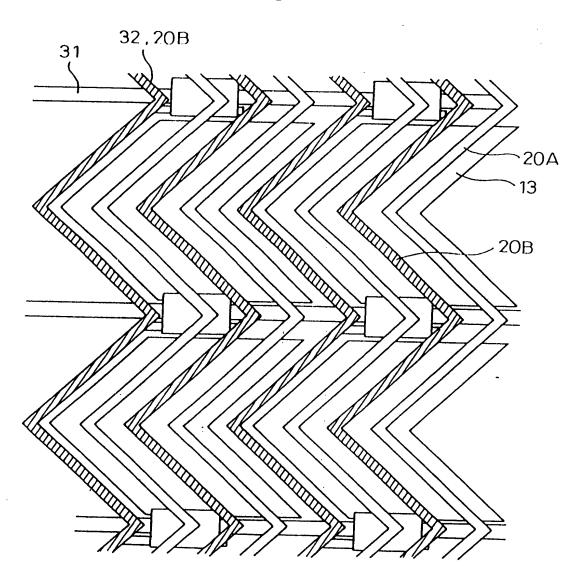
Divisional of Serial No. 09/097,027, Filed 06/12/98
(RRTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLAY DEV
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Fig.72



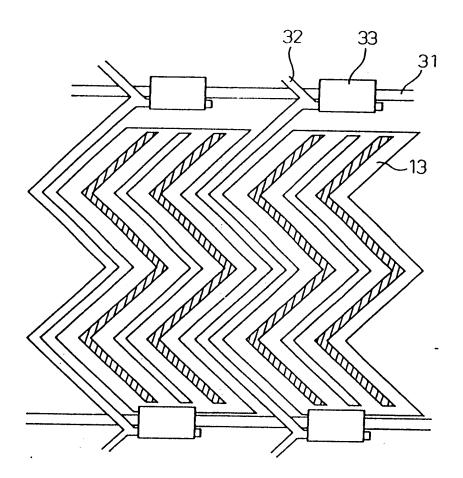
Divisional of Serial No. 09/097,027, Fil /12/98
VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL AY DEVICE
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Fig.73



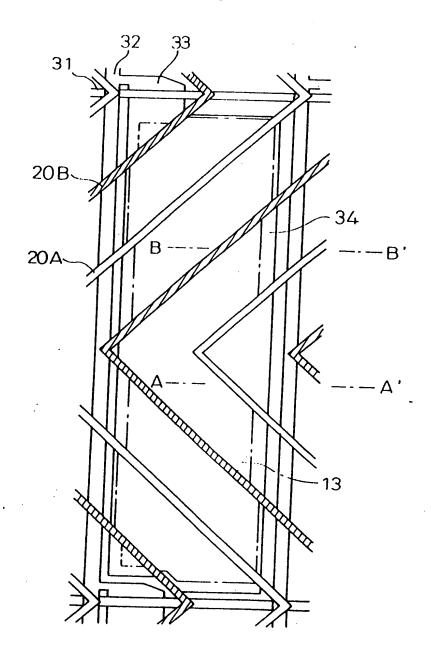
Divisional of Serial No. 09/097,027, Filed 12/98
VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DIS. AY DEVICE Takeda et al. Ref. No. 2803.68147
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Fig.74



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Fig.75



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(Patrick G. Burns)

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Fig.76A

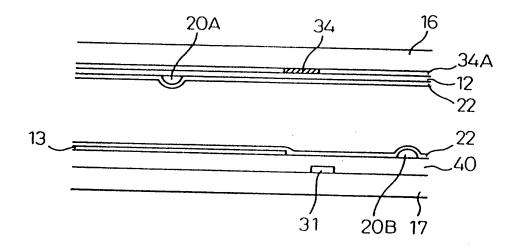


Fig.76B

34 20A 16 34A 12 12 22 20B 31 17

Fig 77A

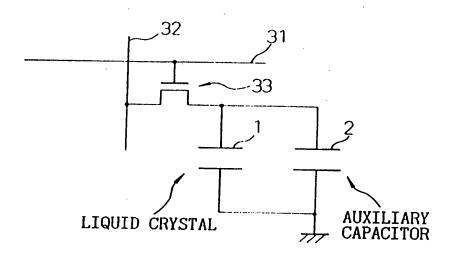
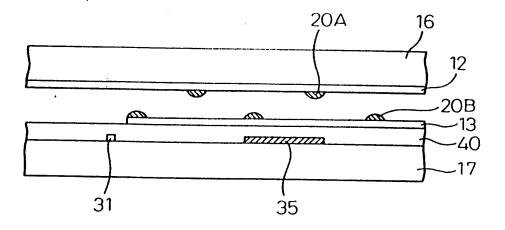


Fig.77B



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Fig.78A

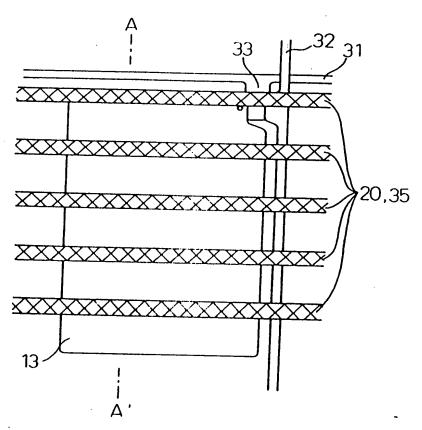
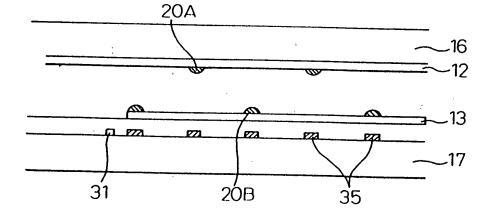


Fig.78B



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Fig.79A

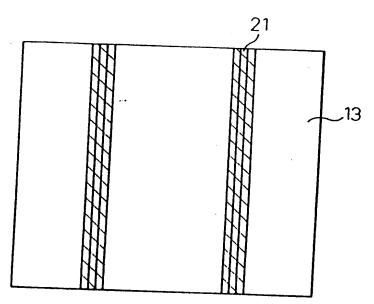
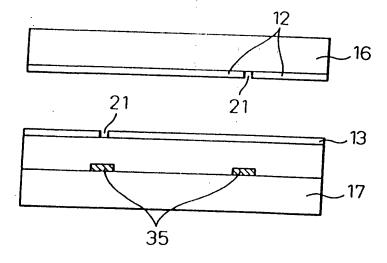


Fig.79B



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Fig.80A

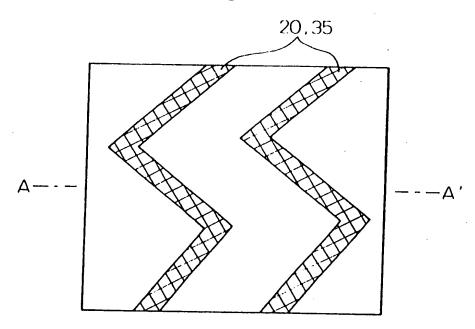
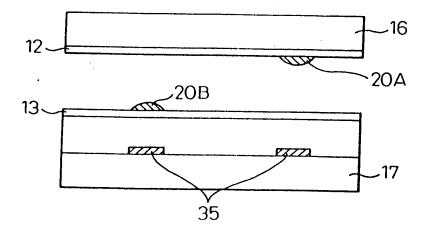


Fig.80B



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Fig.81A

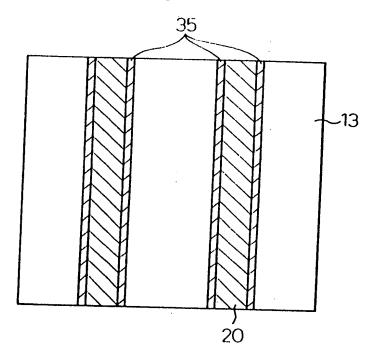
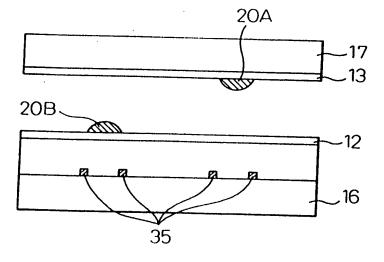
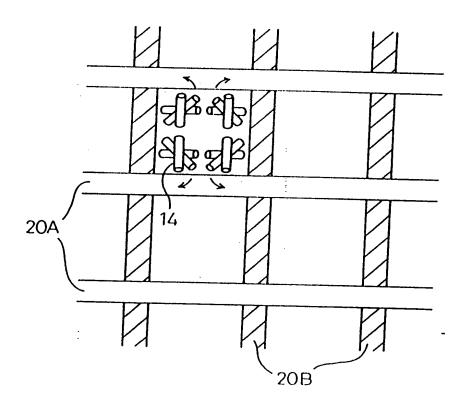


Fig.81B



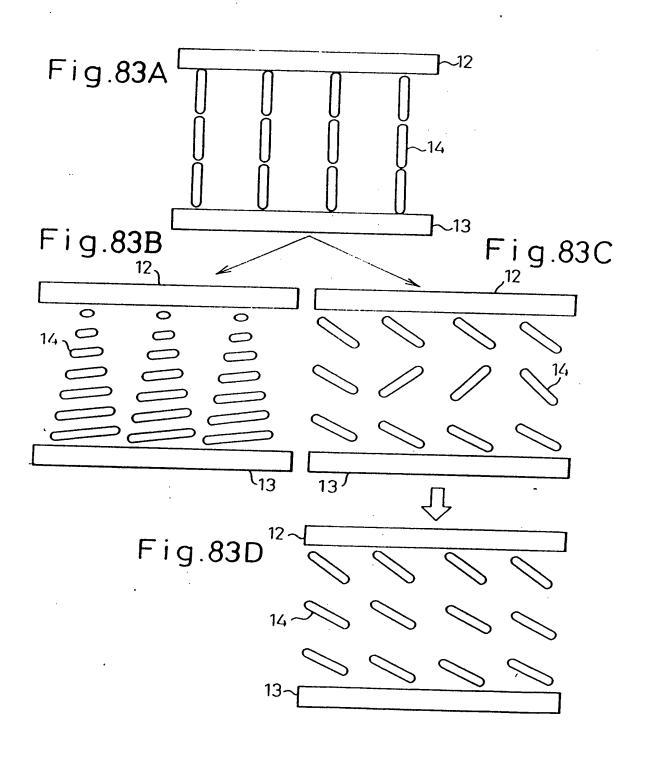
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Fig.82



Divisional of Serial No. 09/097,027, Filed (12/98 VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DI Y DEVICE Takeda et al.

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Fig.84

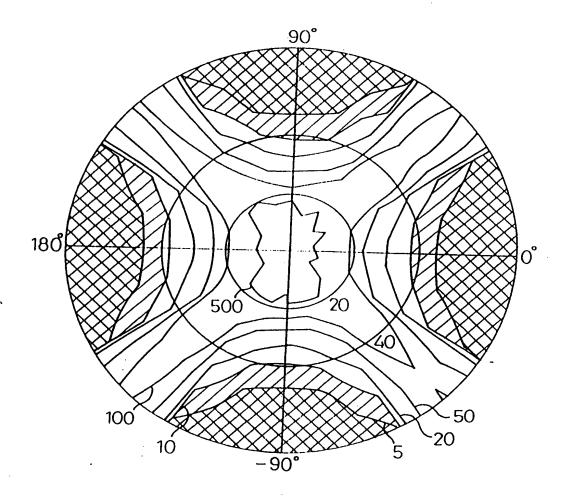


Fig.85A

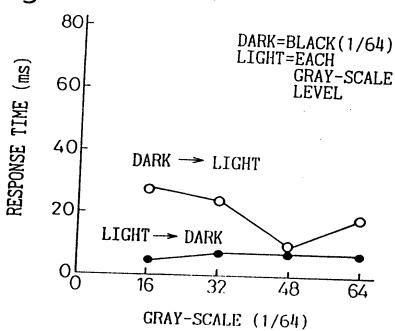
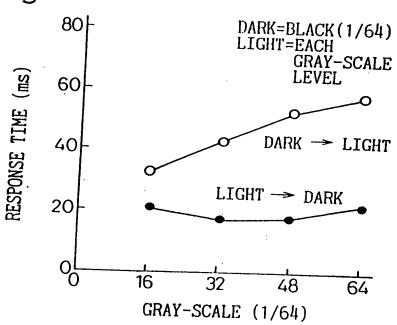


Fig.85B



85₂₄₆

Fig. 85C

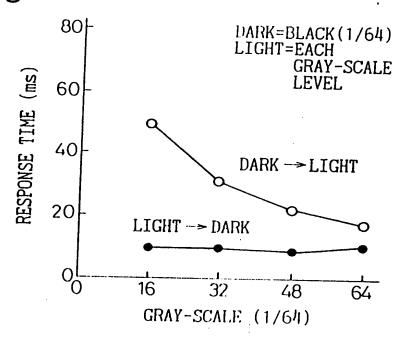
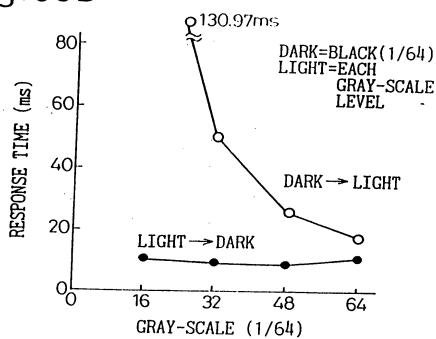


Fig.85D



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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL LAY DEVICE
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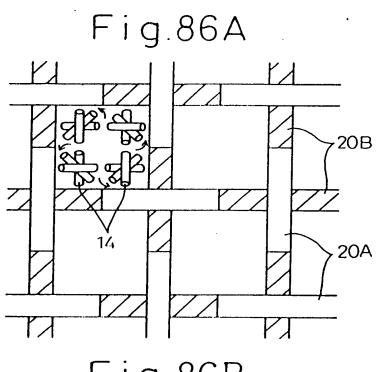
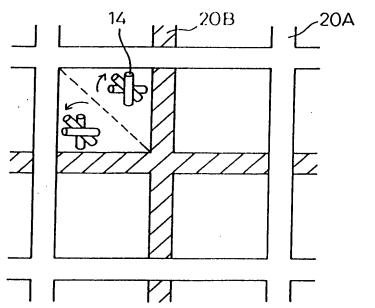
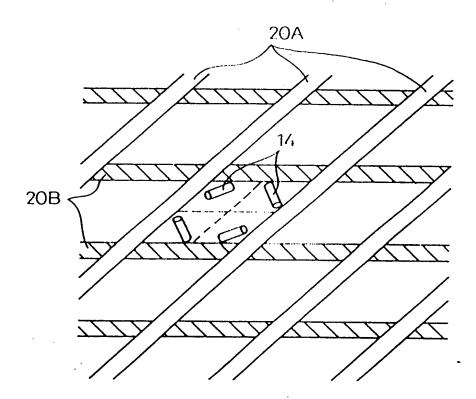


Fig.86B



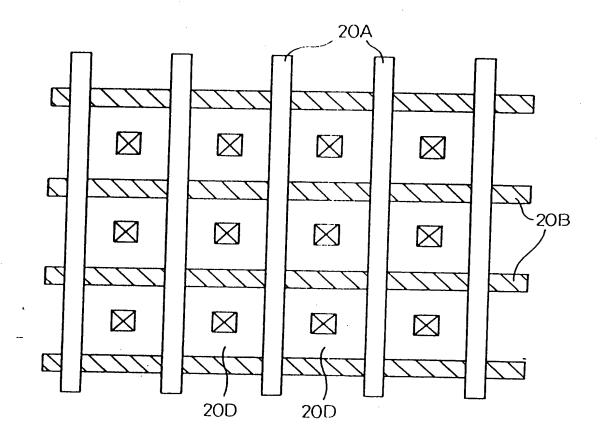
Divisional of Serial No. 09/097,027, File
VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL Di. AY DEVICE
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Fig.87



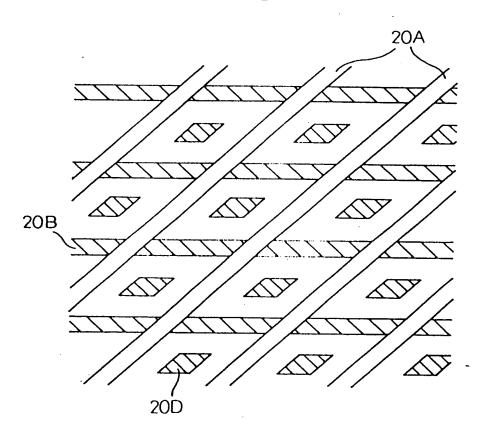
Divisional of Serial No. 09/097,027, File V12/98
VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL D AY DEVICE
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Fig. 88



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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL Dr. ANY DEVICE
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Fig.89



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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DIV. MAY DEVICE Ref. No. 2803.68147
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Fig.90A

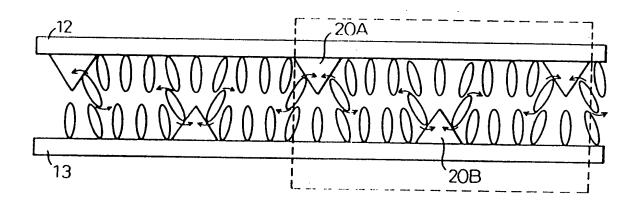
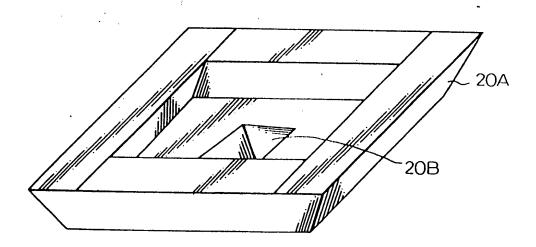


Fig.90B



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Fig.91

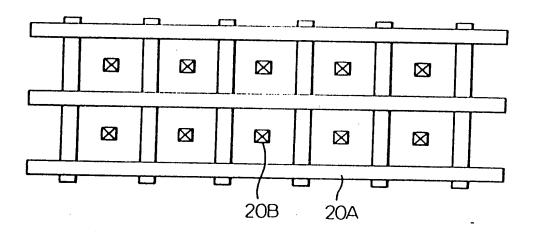


Fig.92A

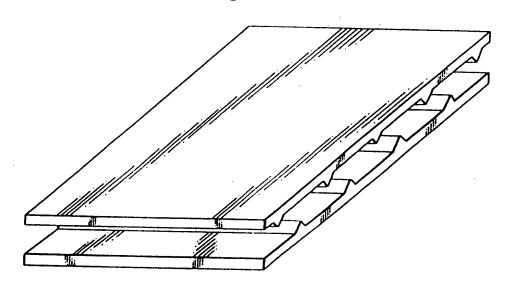
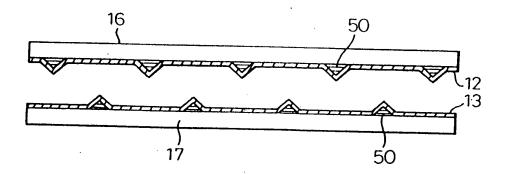


Fig.92B



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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DI Y DEVICE
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Fig.93

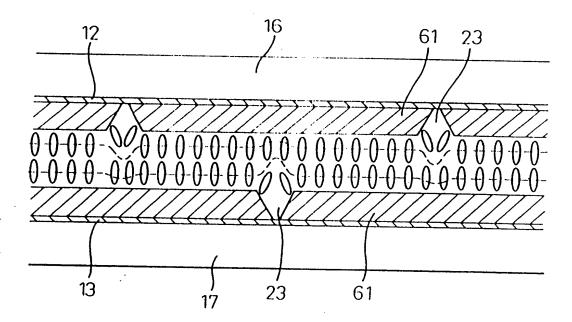


Fig.94

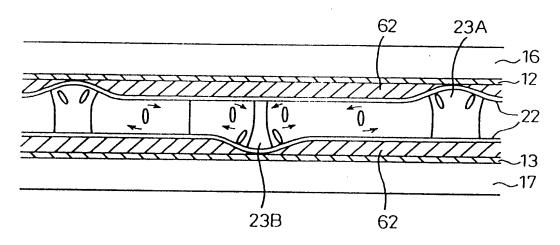
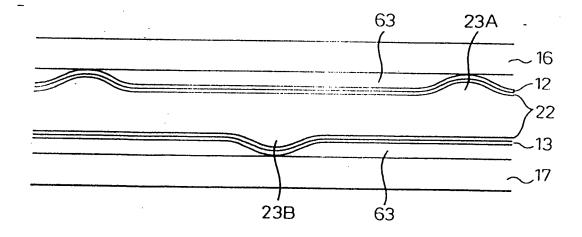


Fig.95



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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DI
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Fig.96

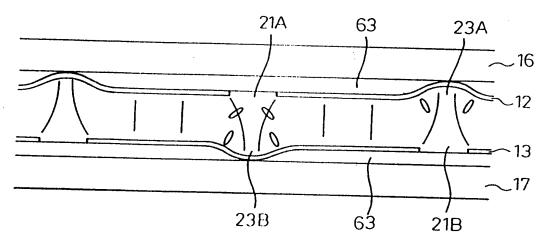


Fig.97

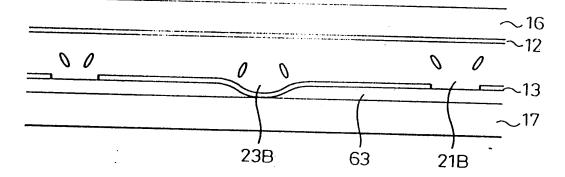
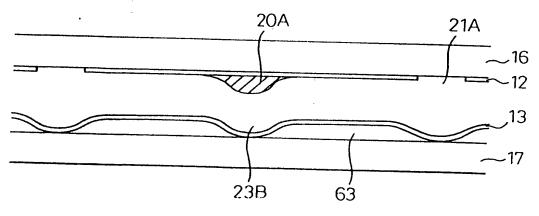


Fig.98



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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL PLAY DEVICE
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Fig.99A

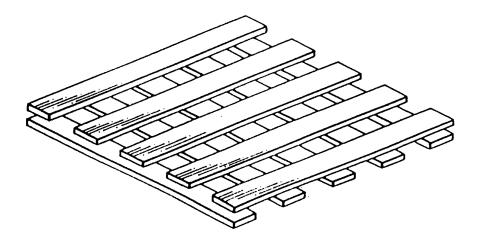
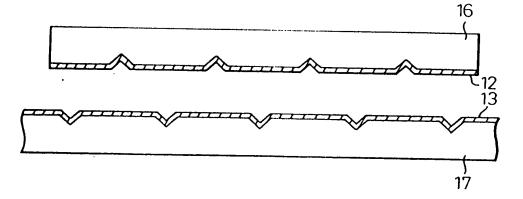


Fig.99B



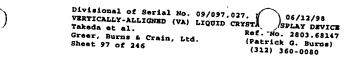


Fig.100A

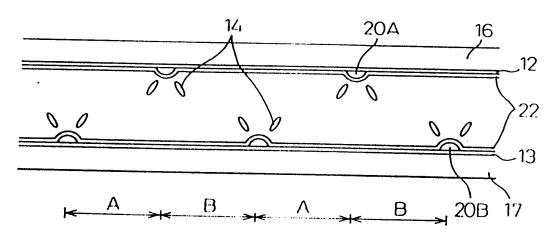
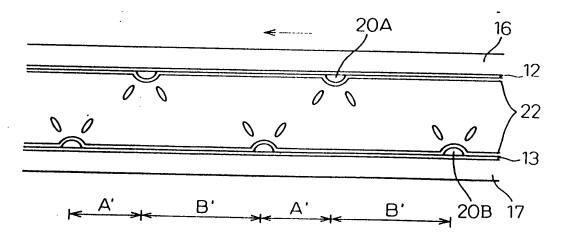


Fig.100B



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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL Divided Device Ref. No. 2803.681s9
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Fig 101A

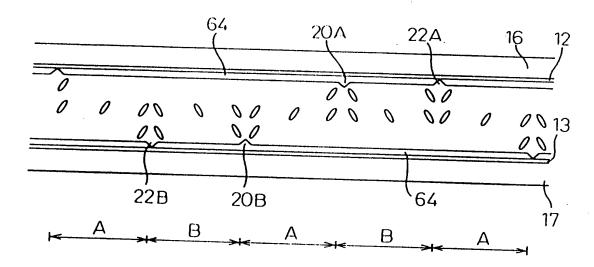
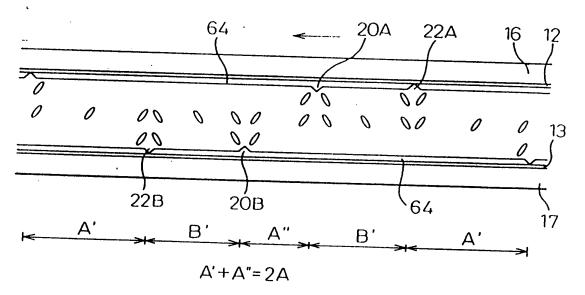
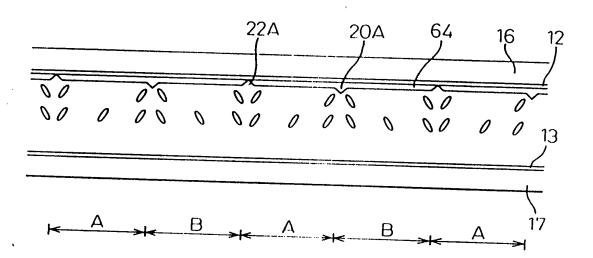


Fig. 101B



Divisional of Serial No. 09/097,027, Fil //12/98
VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL LAY DEVICE
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Fig.102



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Fig. 103A

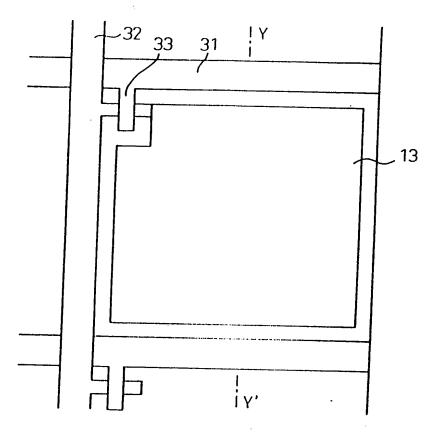
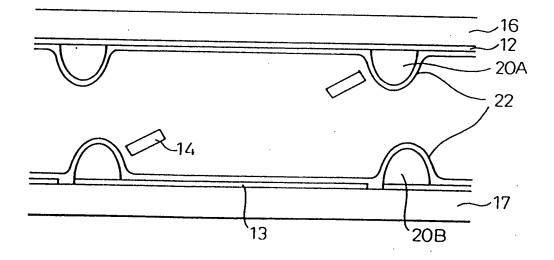


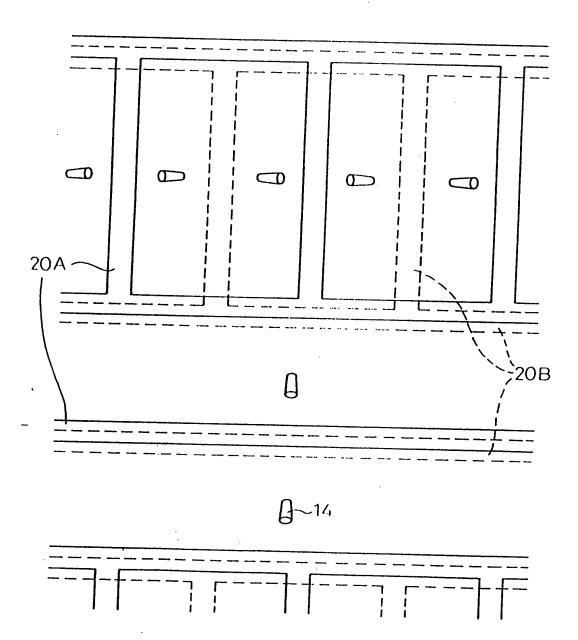
Fig. 103B



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Fig.104



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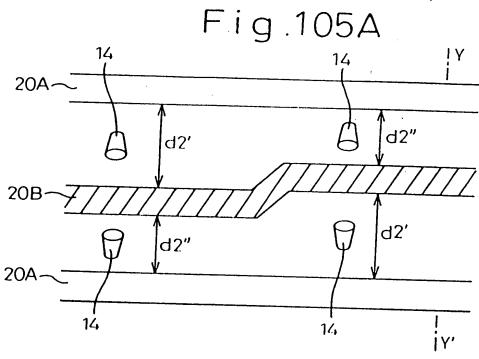
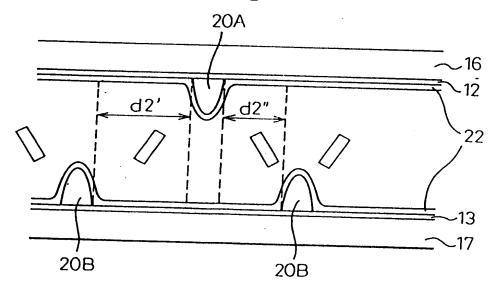


Fig.105B



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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL AY DEVICE
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Fig.106

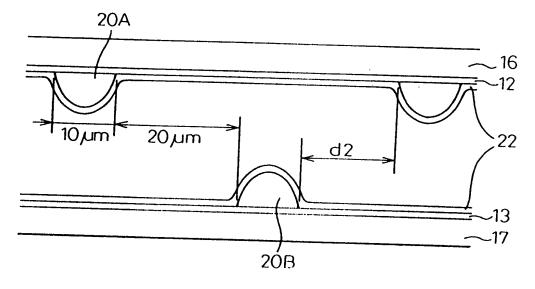


Fig.107

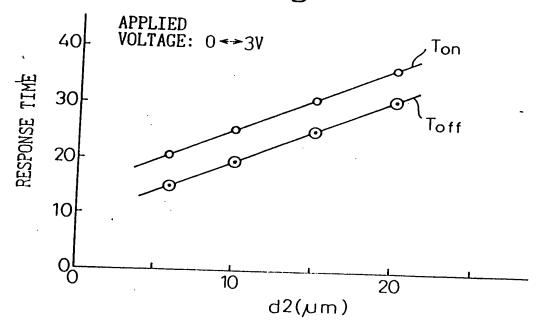


Fig.108A

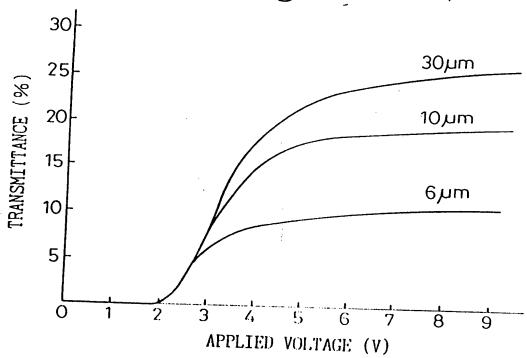
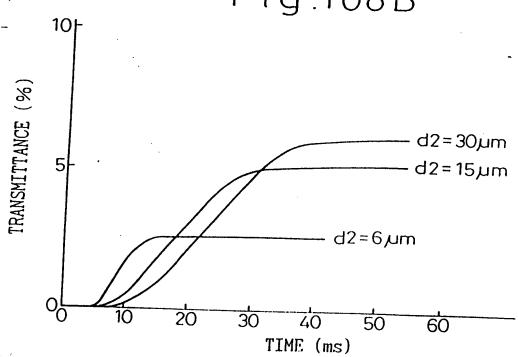


Fig.108B



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Fig.109A

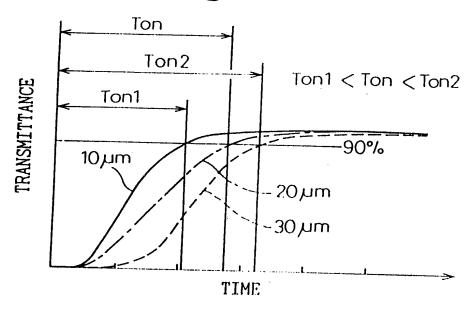
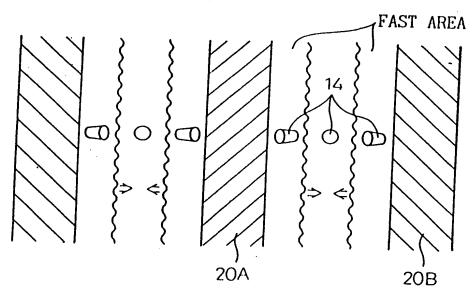
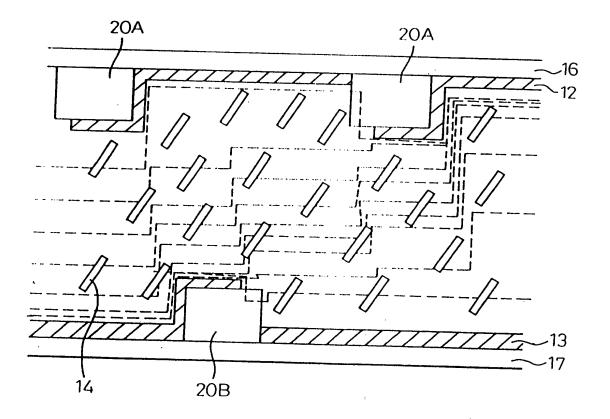


Fig.109B



Divisional of Serial No. 09/097,027, Filed 2/98
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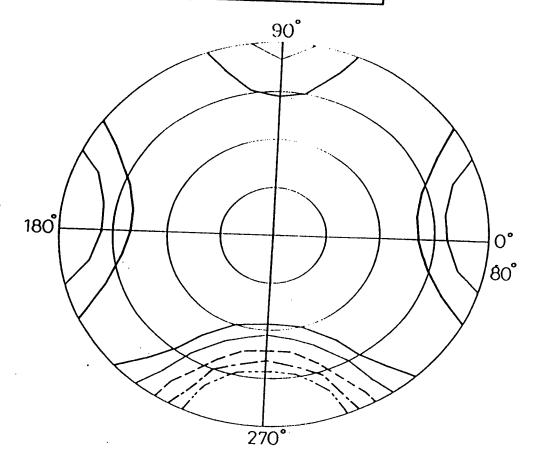
Fig. 110



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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAD PLAY DEVICE
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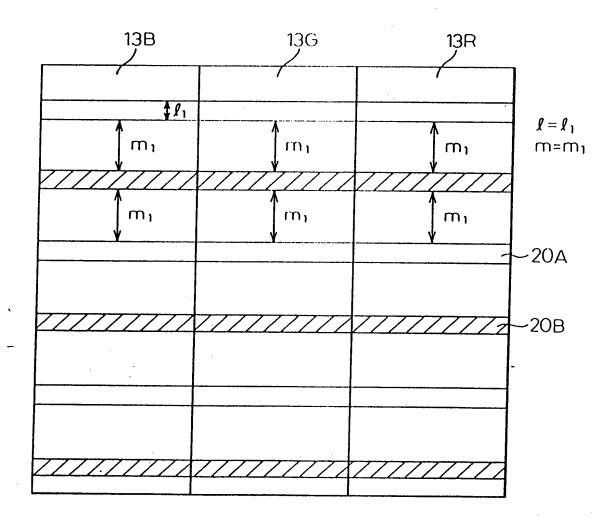
Fig. 111

100.000 50.000 10.000 5,000	CONTRAST	RATIO
9.000		50.000 20.000



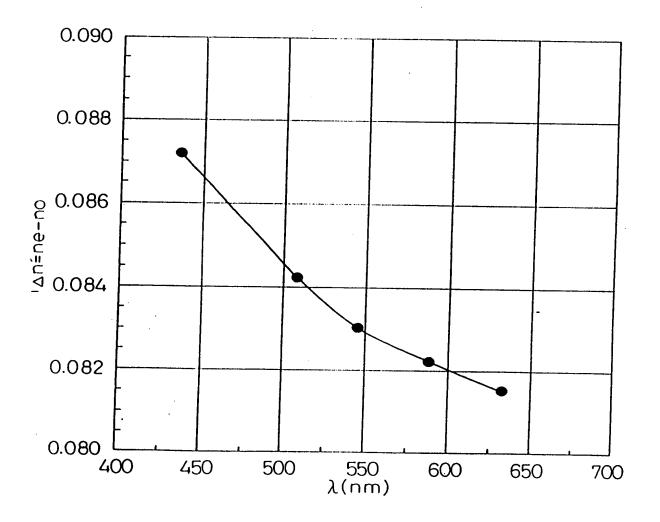
Divisional of Serial No. 09/097,027, 06/12/98
VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL SPLAY DEVICE
Takeda et al. Ref. No. 2803.68147
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Fig.112



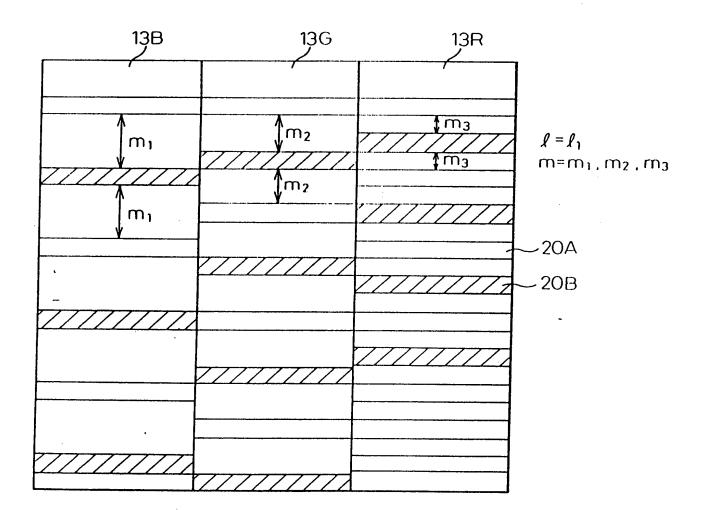
Divisional of Serial No. 09/097,027, # 06/12/98
VERTICALLY-ALLIGNED (VA) LIQUID CRYSTA SPLAY DEVICE
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Fig.113



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VMRTICALLY-ALLIGNED (VA) LIQUID CRYSTAL LAY DEVICE
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Fig.114

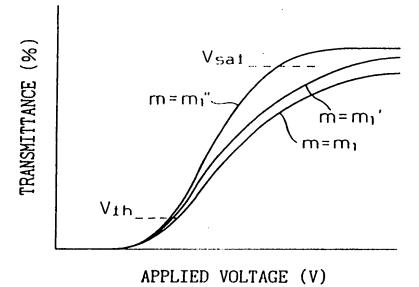


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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAD SPLAY DEVICE
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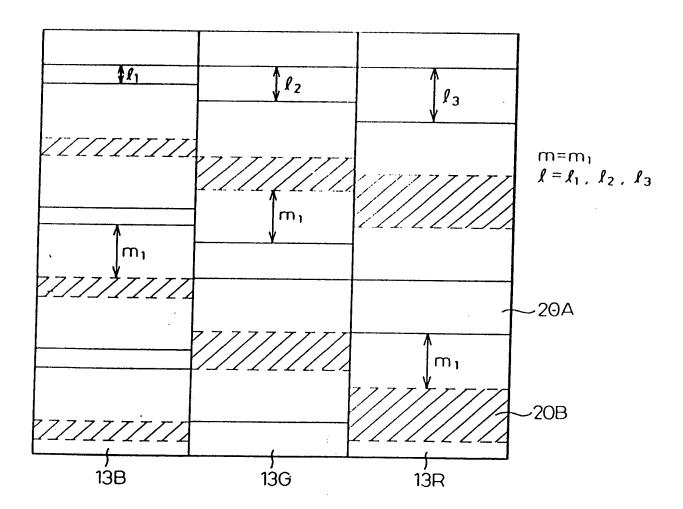
Fig.115



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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLAY DEVICE
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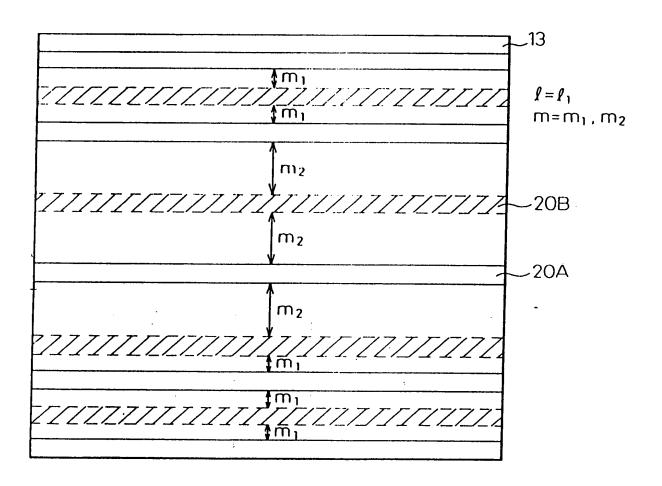
Divisional of Serial No. 09/097.027, Fi
Divisional Office Ref. No. 2803.68147
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Fig.116



Divisional of Serial No. 09/097,027, File 5/12/98
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Fig 117

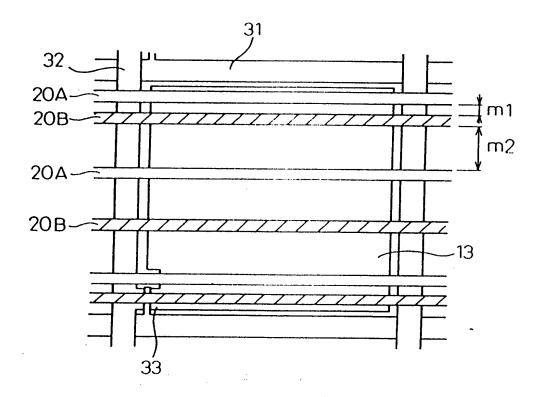


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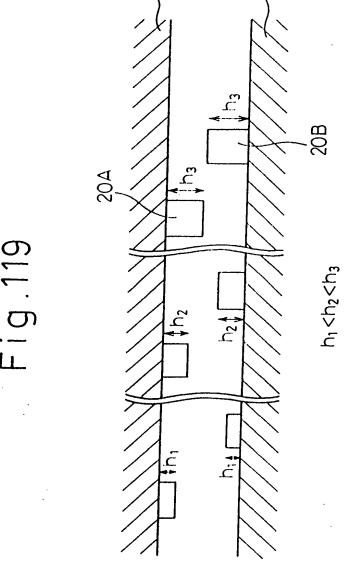
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Fig.118



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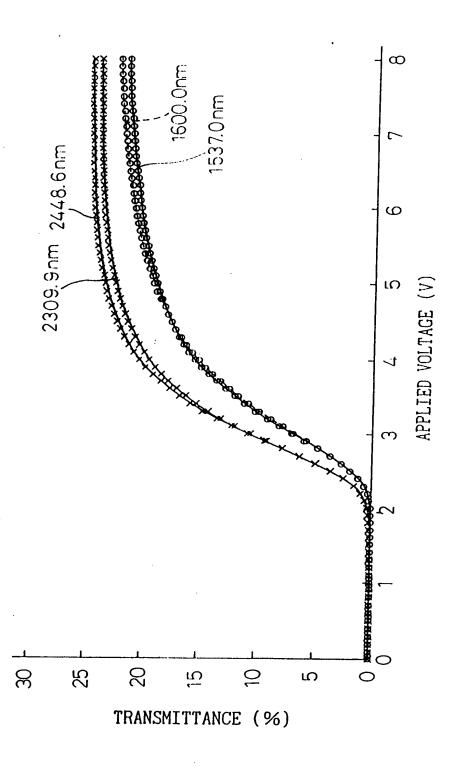
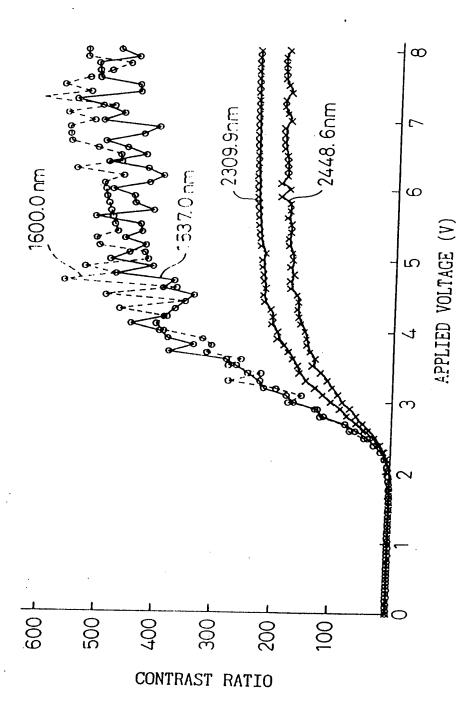


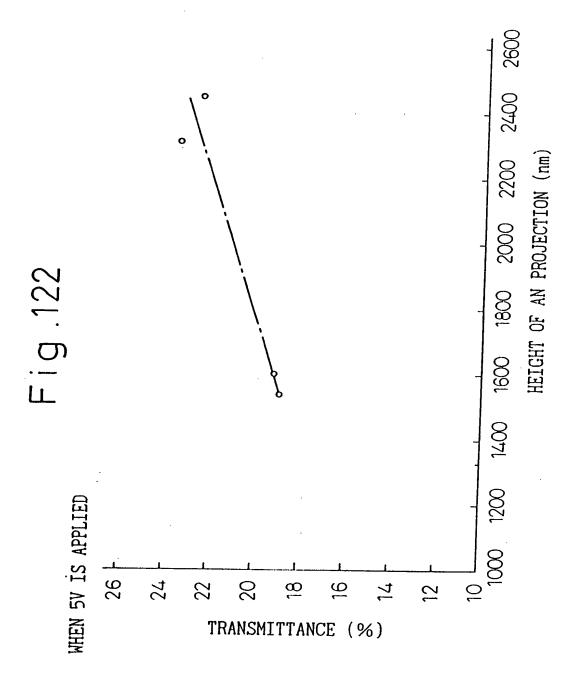
Fig.120

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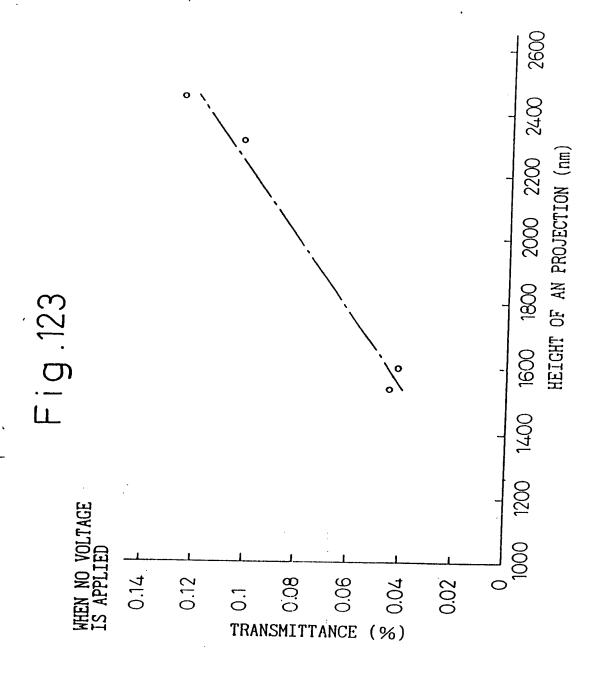


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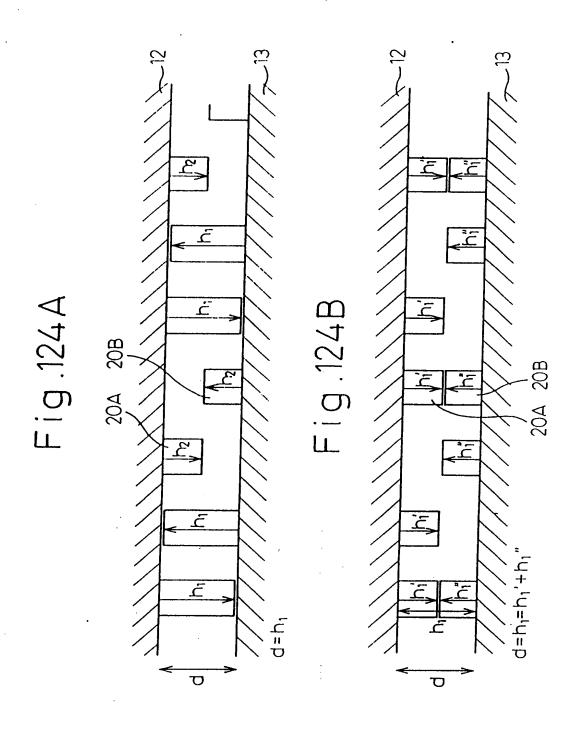
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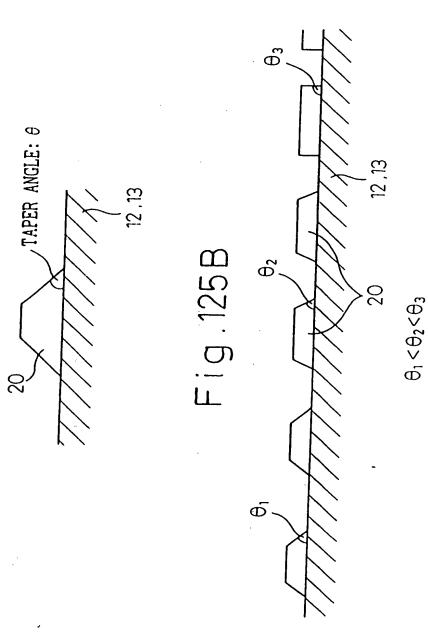
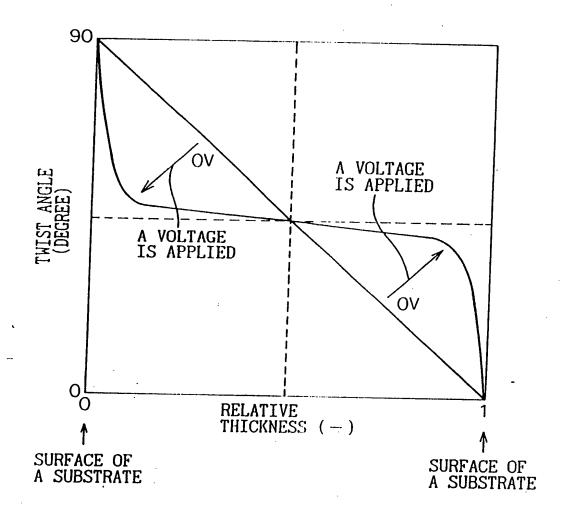


Fig.125A

Fig. 126



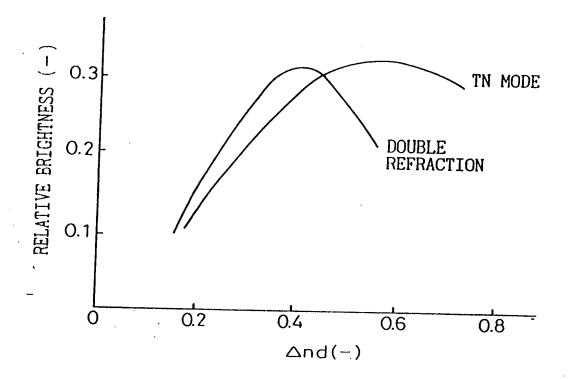
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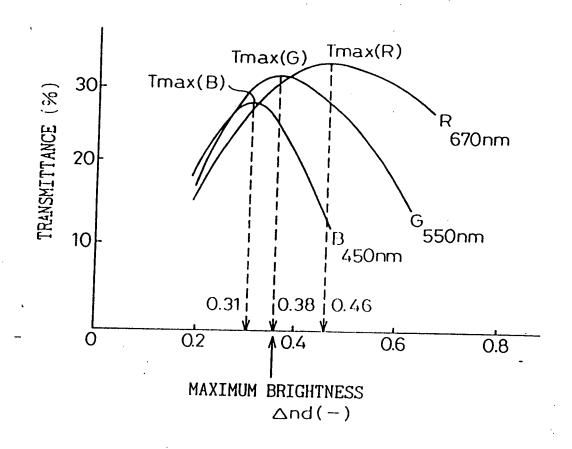
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Fig. 127



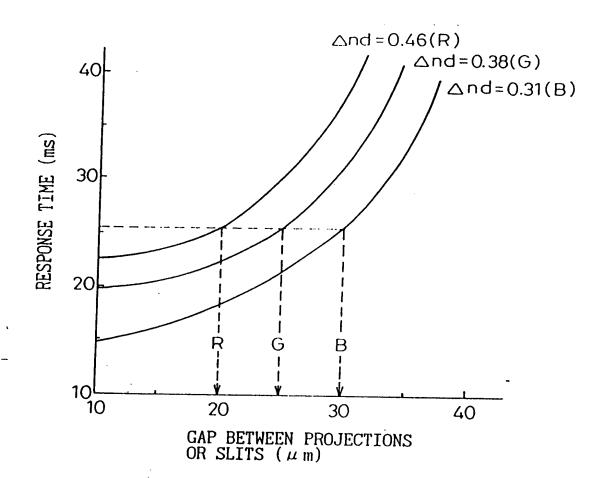
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Fig .128



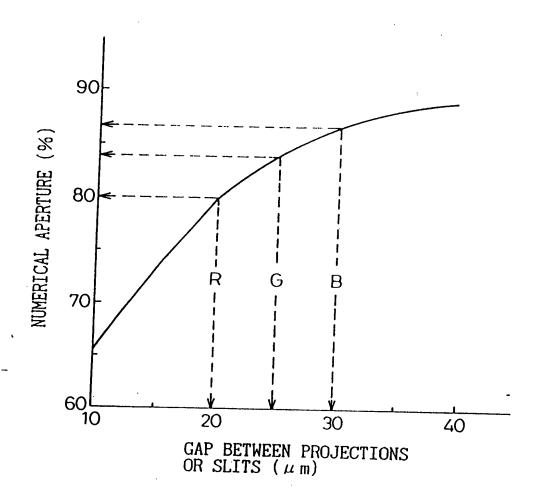
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Fig.129

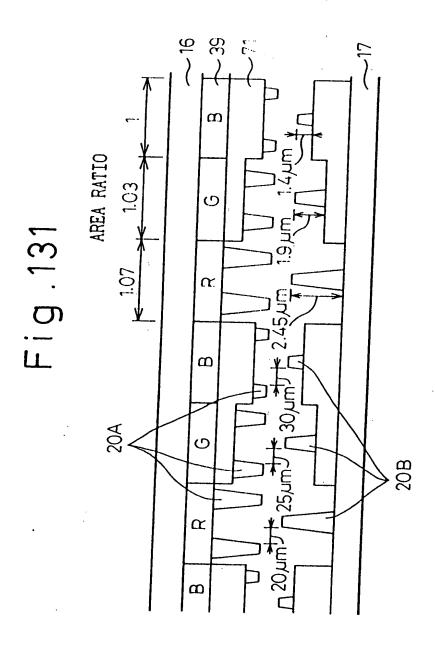


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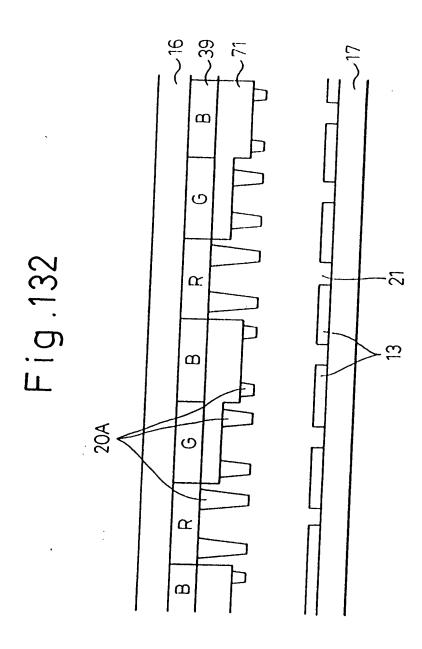
Fig 130



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Fig.133

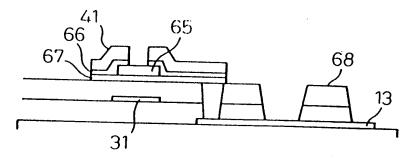
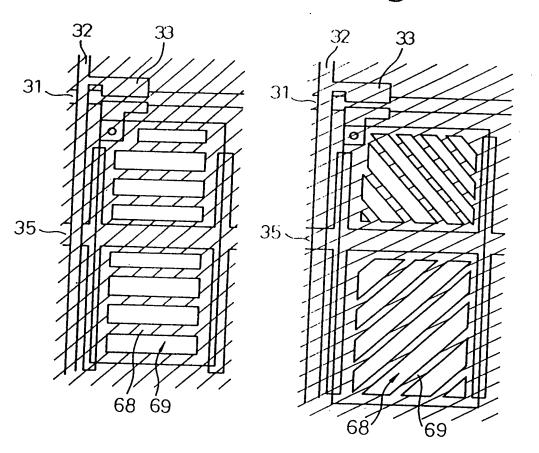


Fig.134A

Fig.134B



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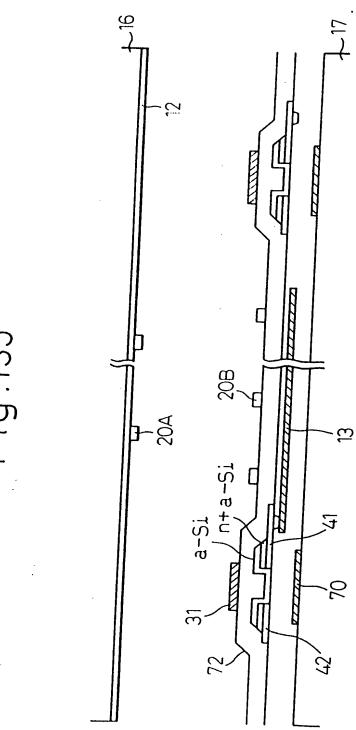
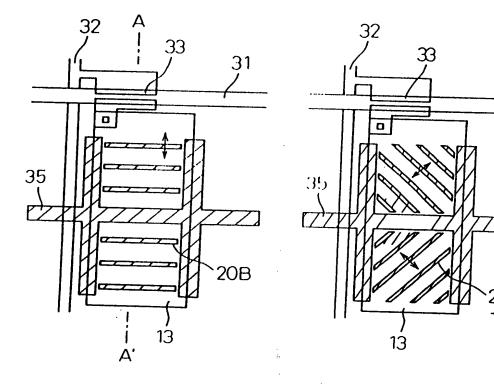


Fig. 135

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Fig.136A

Fig.136B



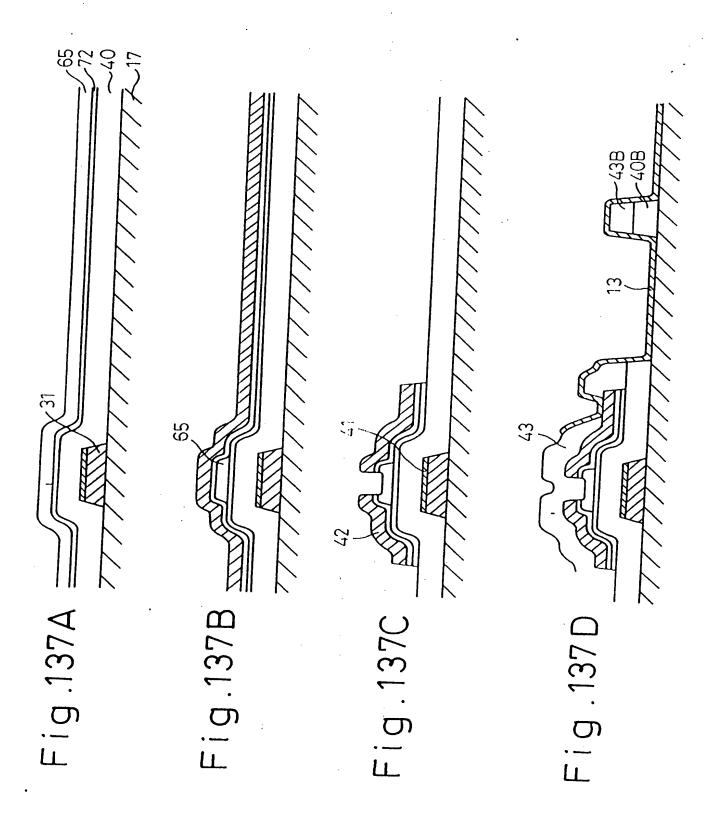
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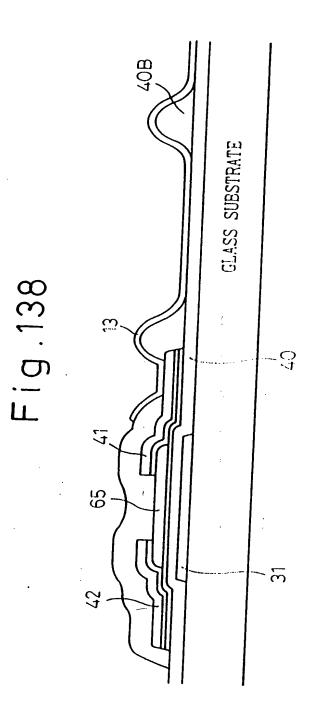
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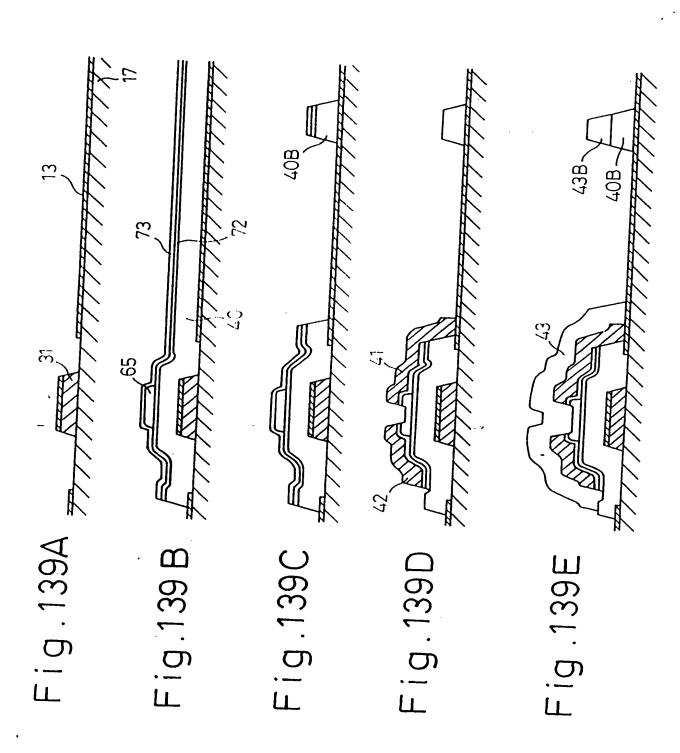
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Fig. 140A

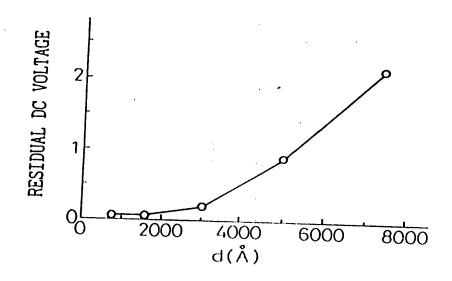
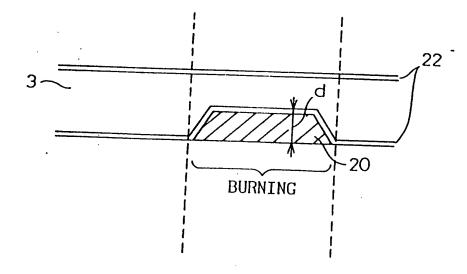


Fig.140B



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Fig.141A

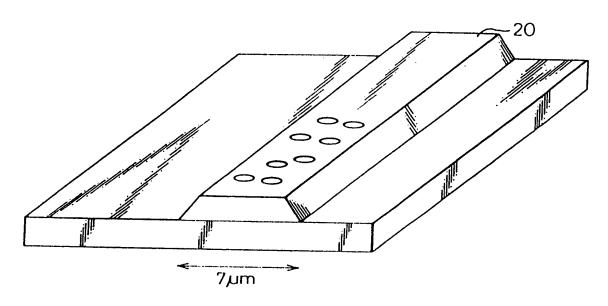
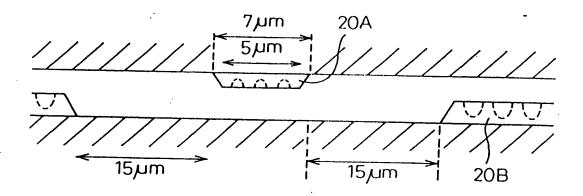
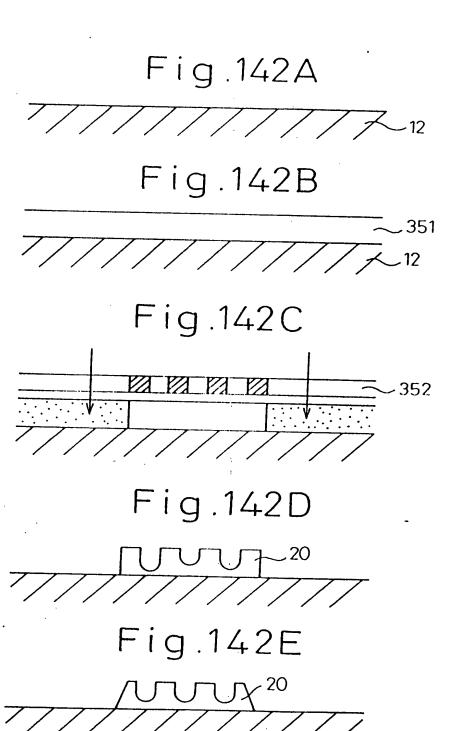


Fig.141B

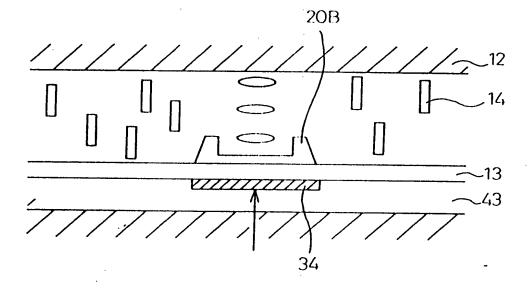


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Fig.143



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Fig 144A

BEFORE BAKING

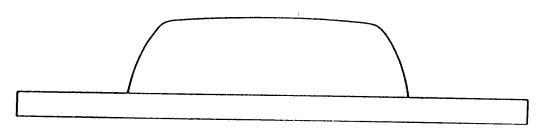


Fig.144B

AFTER BAKING

Divisional of Serial No. 09/097,027, File (12/98 VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL I AT DEVICE Takeda et al.

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Fig.145A NO BAKING

Fig.145B 120°C

Fig.145C 130°C

Fig.145D 140°C

Fig.145E 150°C

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Fig.146A

211 m WIDTH

Fig.146B

5 um WIDTH

Fig.146C

10 µm WIDTH

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Fig.147A

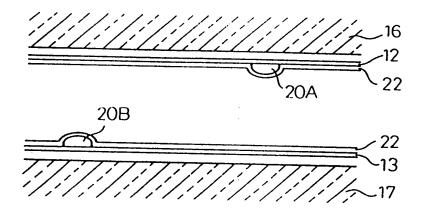
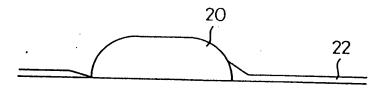


Fig.147B



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Fig.148A

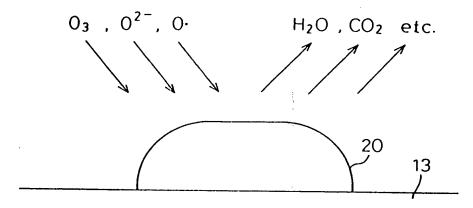


Fig.148B

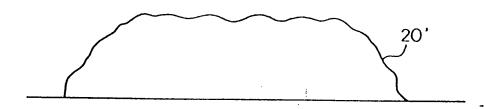
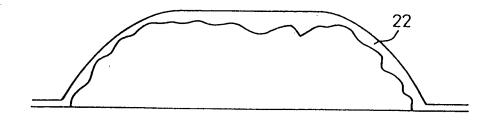


Fig.148C



Divisional of Serial No. 09/097,027, Filed 05/12/98
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Fig.149A

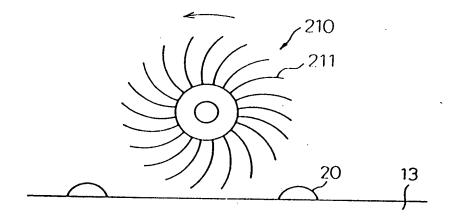
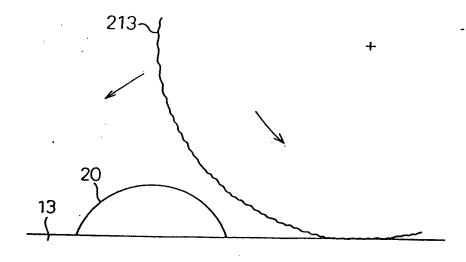


Fig.149B



Divisional of Serial No. 09/097,027, Filed 12/98
VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DI 10 PVICE
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Fig.150

ULTRA-VIOLET LIGHT



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Fig.151A

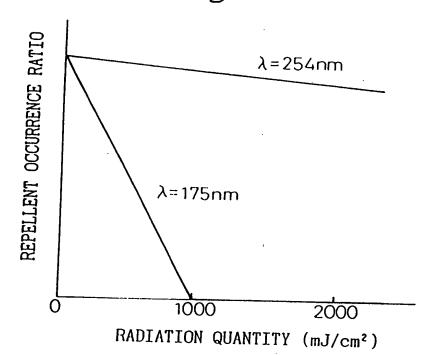


Fig.151B

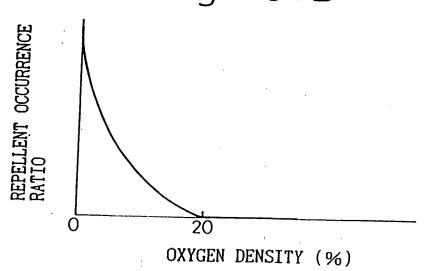


Fig.152A

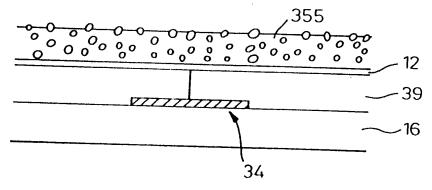


Fig.152B

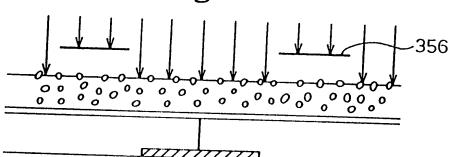
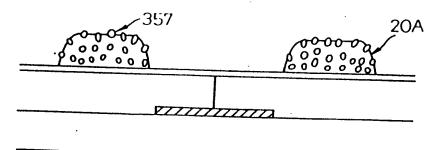
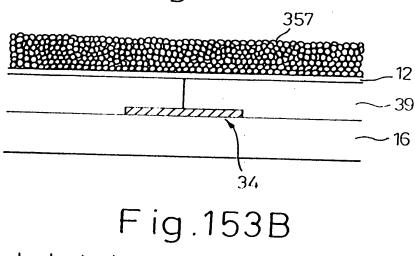


Fig.152C



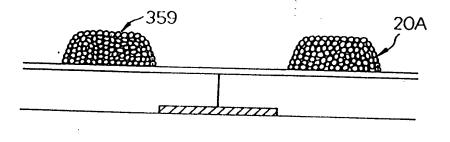
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Fig.153A



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Fig.153C



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Fig.154A

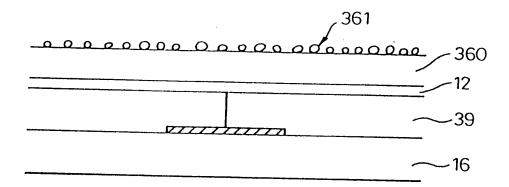
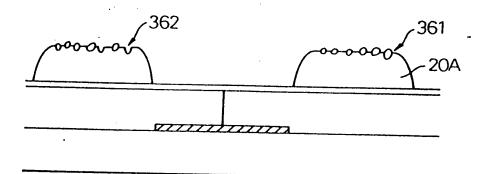


Fig.154B



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Fig.155A

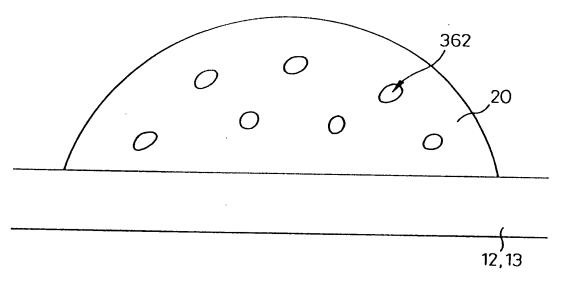
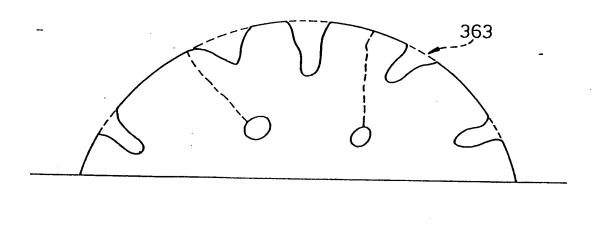
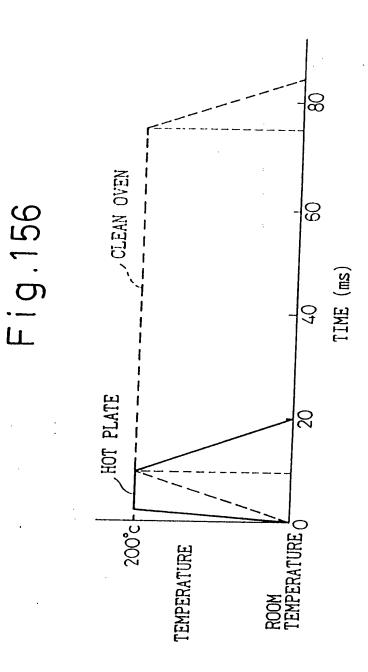


Fig.155B



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Fig.157A

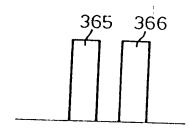


Fig.157B

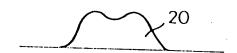
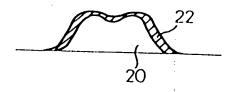


Fig.157C



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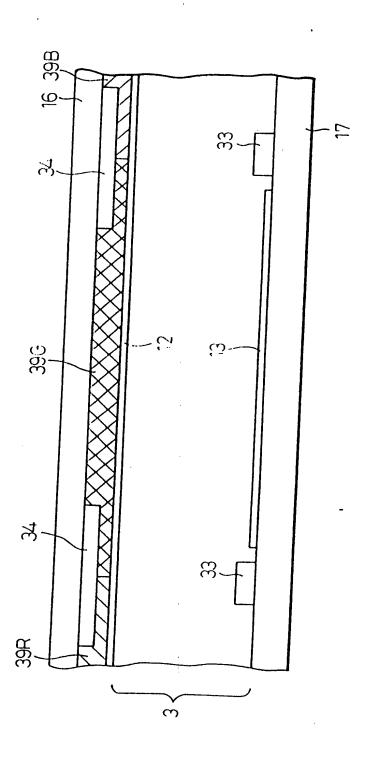
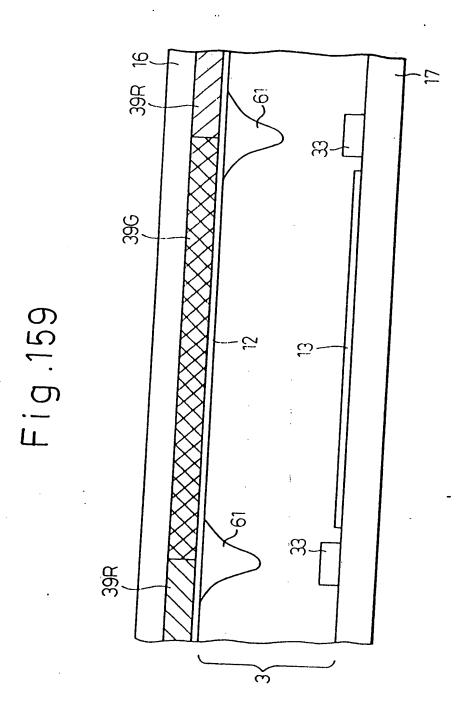


Fig.158

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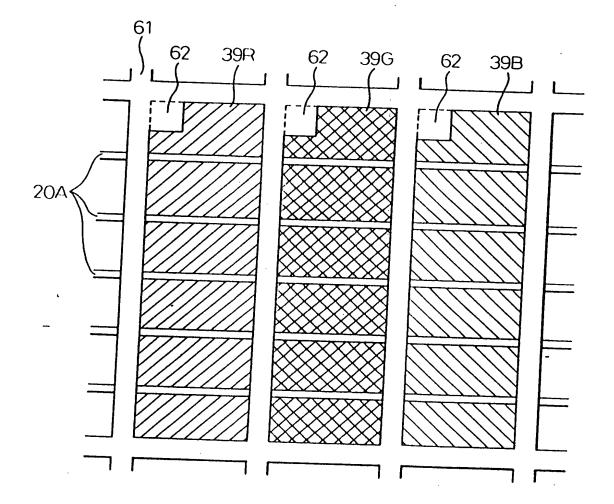
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Fig.160



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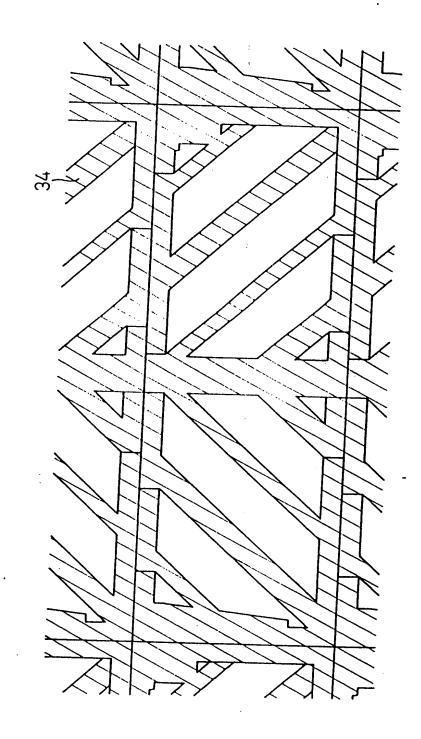


Fig. 161

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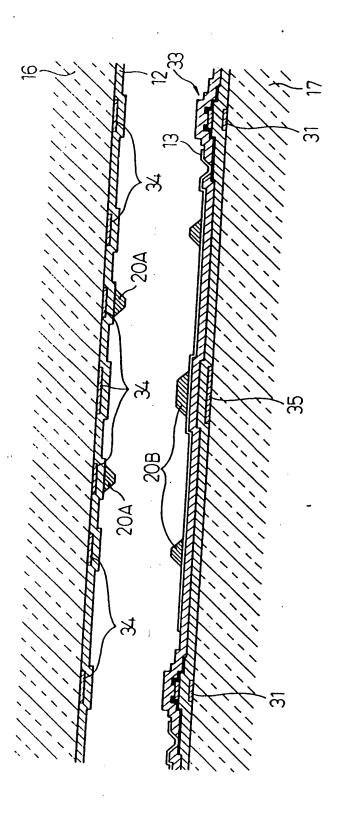
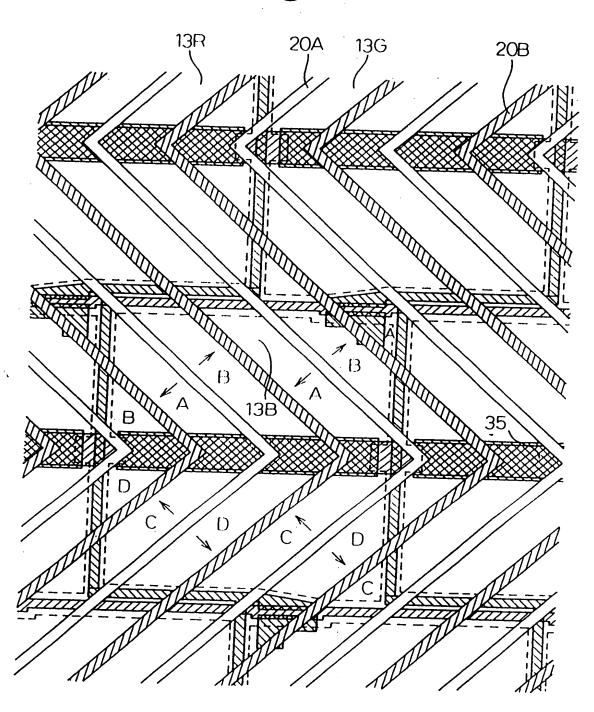


Fig.162

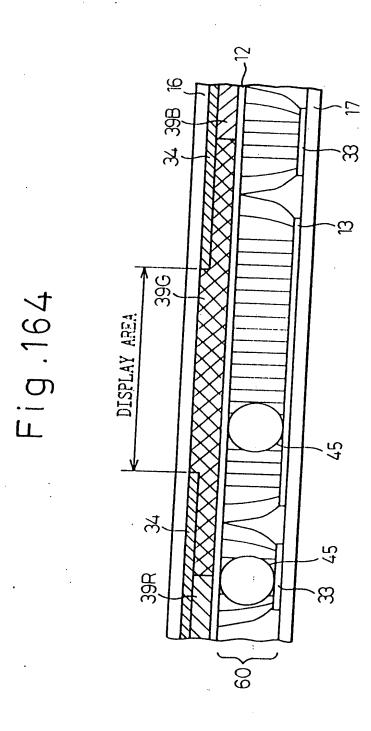
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Fig.163



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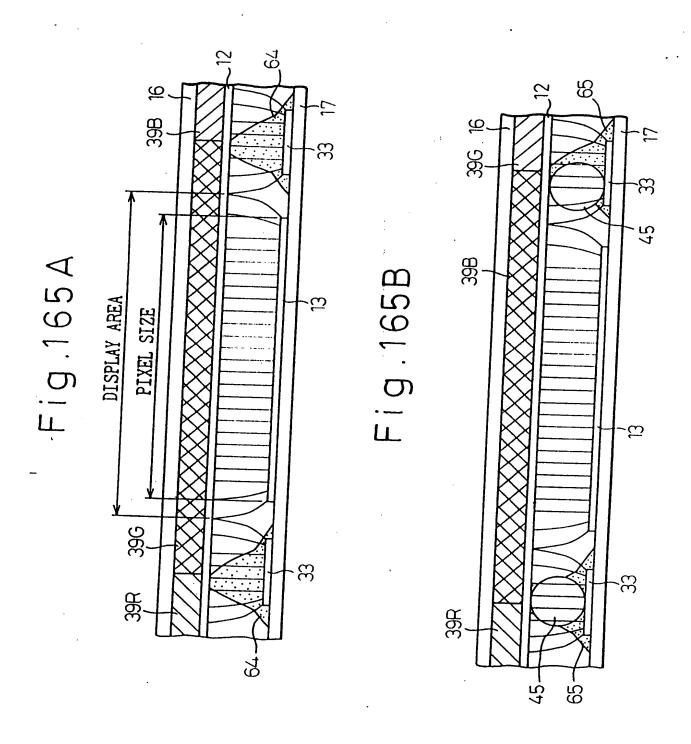
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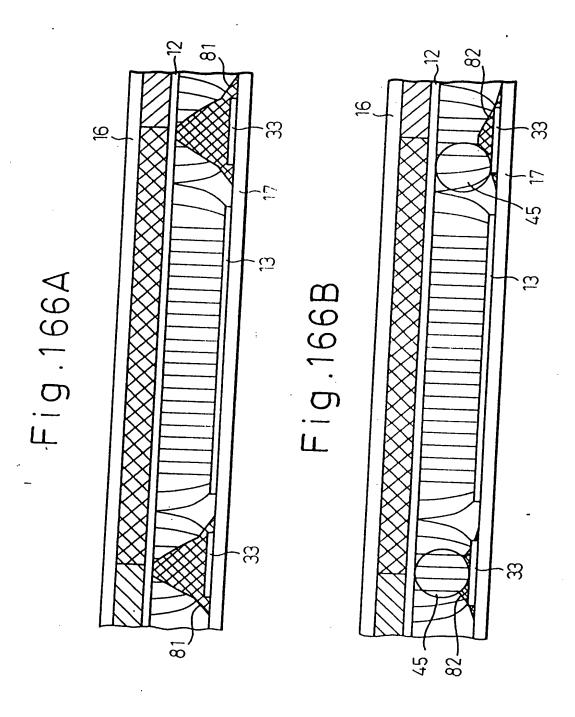
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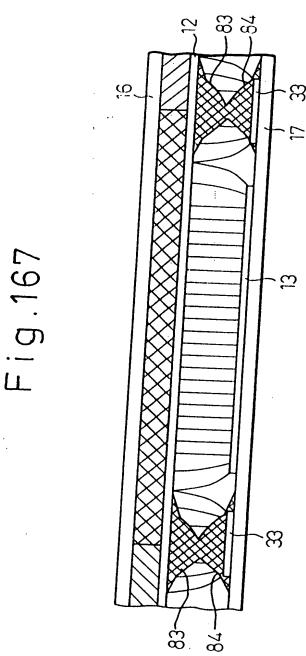
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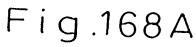
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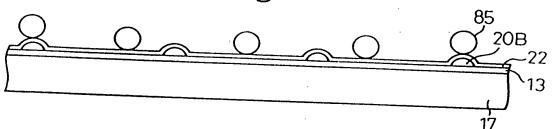


Fig 168B

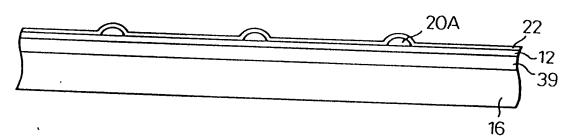
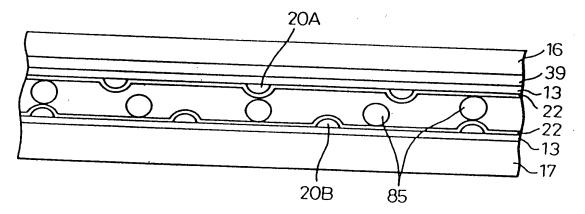


Fig.168C



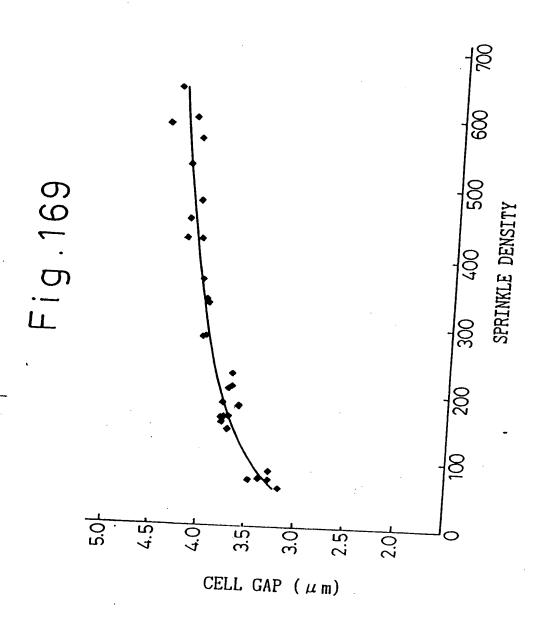
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(Patrick G. Burns)



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	550		Ş	S.		YES	
	200		NO		7 1.3	YES	
	450	450		S S		YES	
	700		N N		YES		
	350		NO.		YES		
	300		NO		N N		
	250		NO		S		
	200		NO		NO		
	150		NO		NO		
	9		YES		NO		
20			YES		NO No		
SPRINKLE DENSITY	UF SPACERS (NUMBERS/mm²)	BLEMISH OCCURRENCE	DUE TO PUSHING	BLEMTSH OCCUPERIOR	DUE TO PULLING		

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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISCUSSION

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Fig.171A

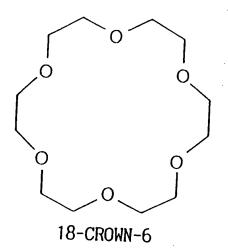


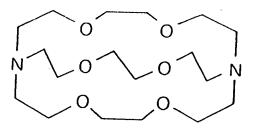
Fig.171B

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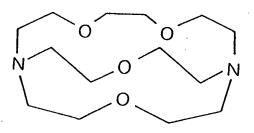
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Fig.172A



CRYPTAND [2.2.2]

Fig.172B



CRYPTAND [2.1.1]

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Fig.173A

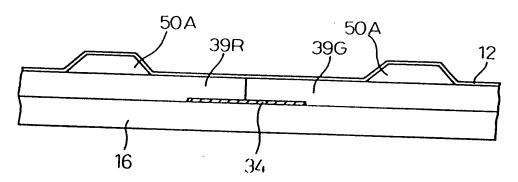
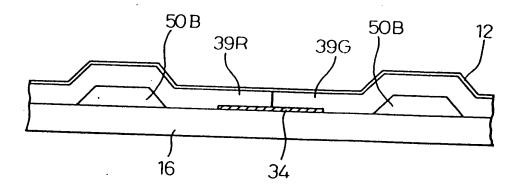
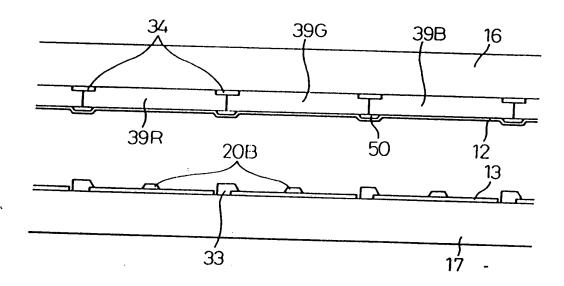


Fig.173B



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Fig.174



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Fig.175A

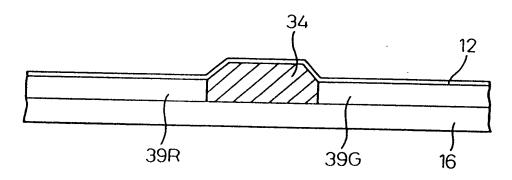
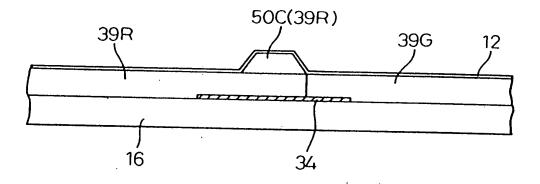


Fig.175B



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Fig.176A

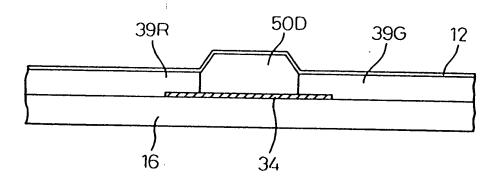
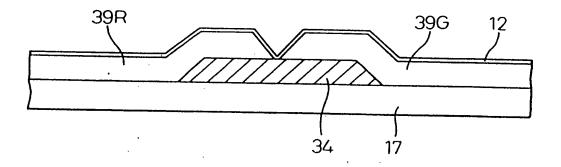


Fig.176B



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Fig.177A

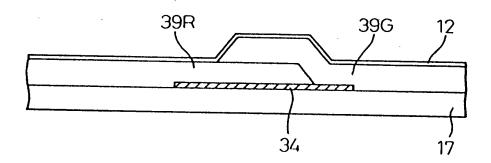
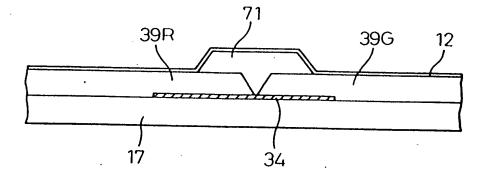


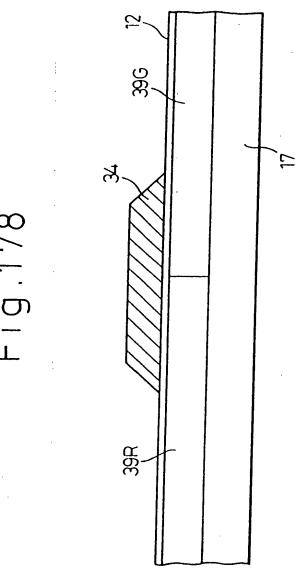
Fig.177B



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Fig.179A

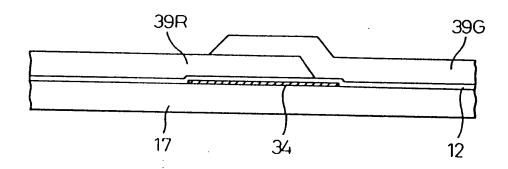
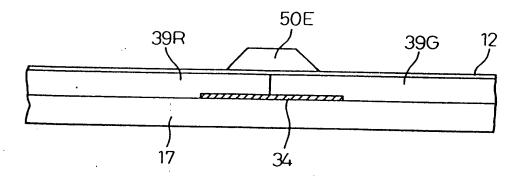


Fig.179B



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Fig.180A

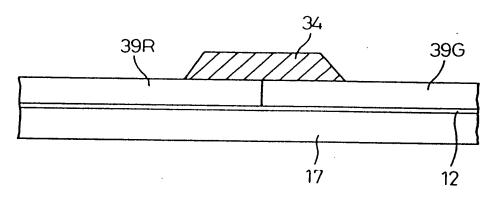
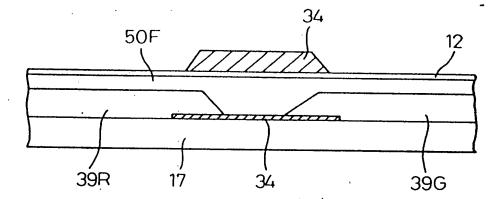
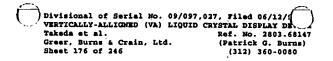
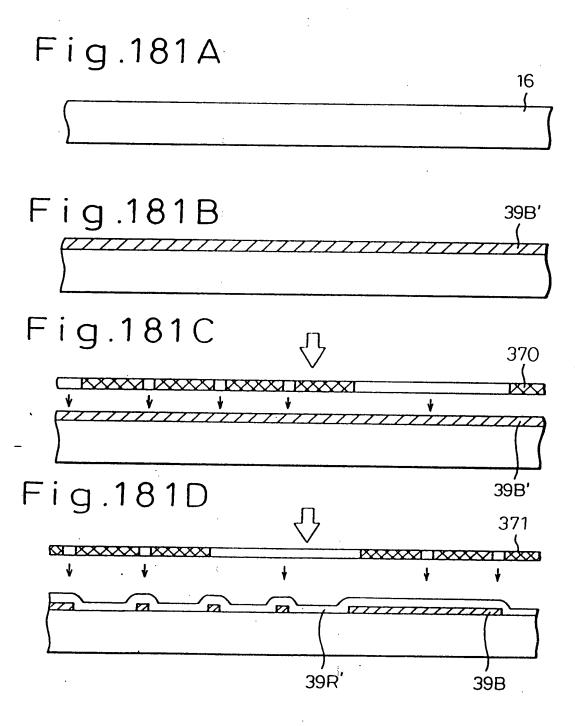


Fig.180B







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Fig.181E

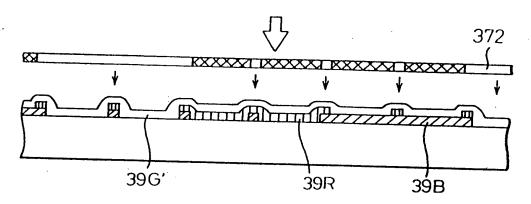


Fig. 181F

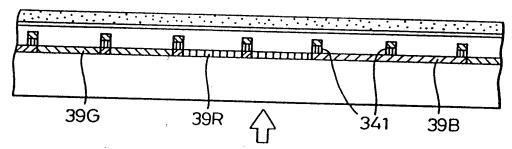
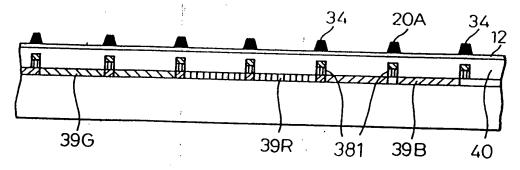
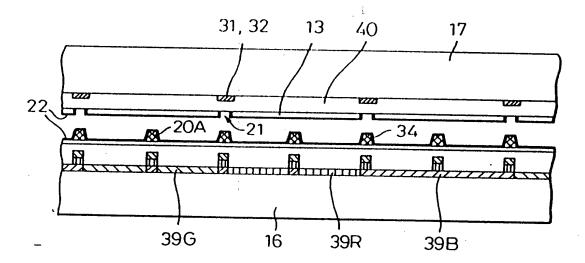


Fig.181G



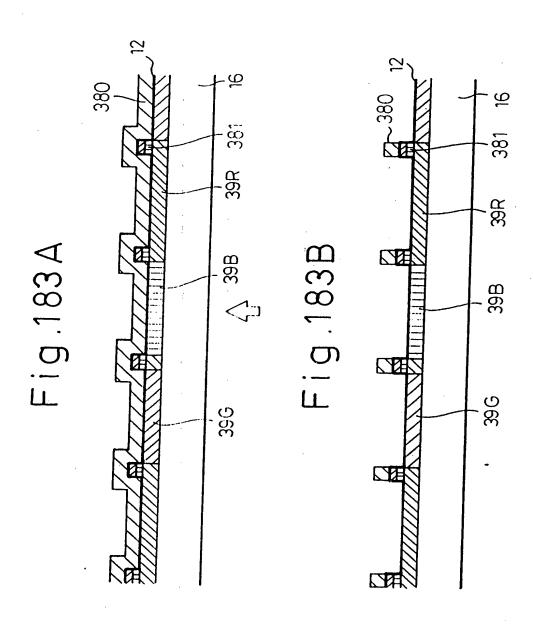
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Fig.182



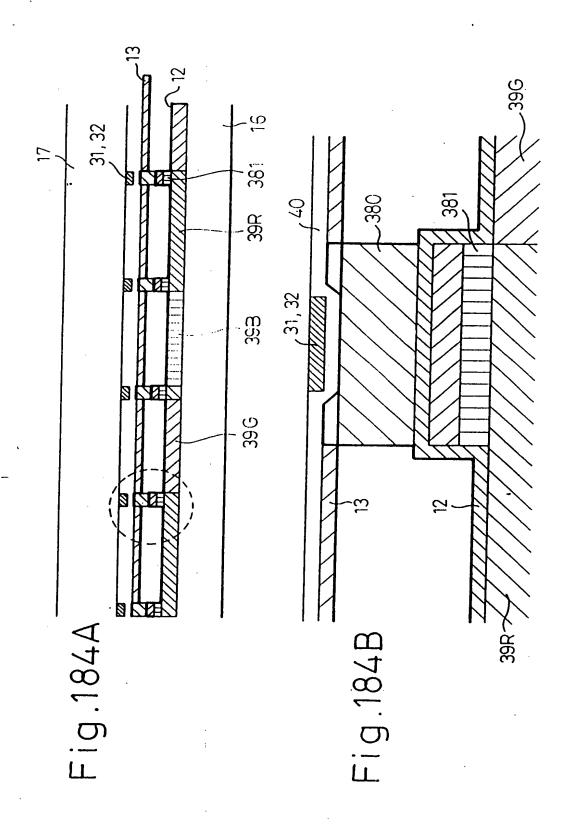
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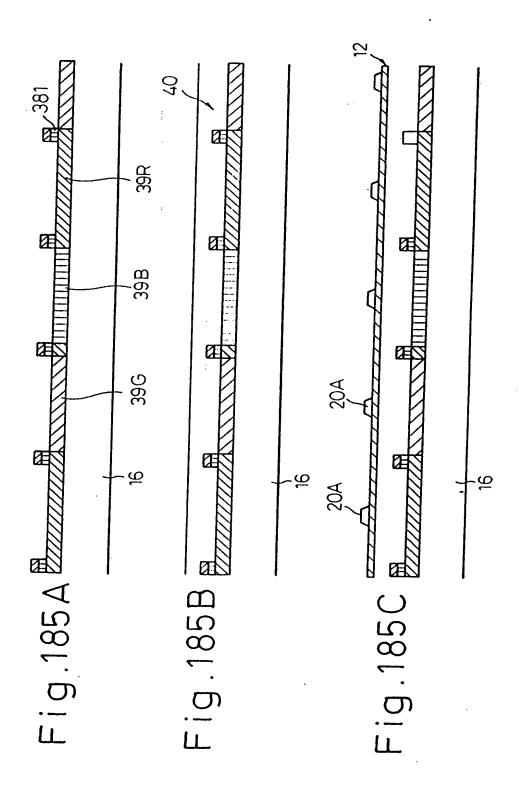


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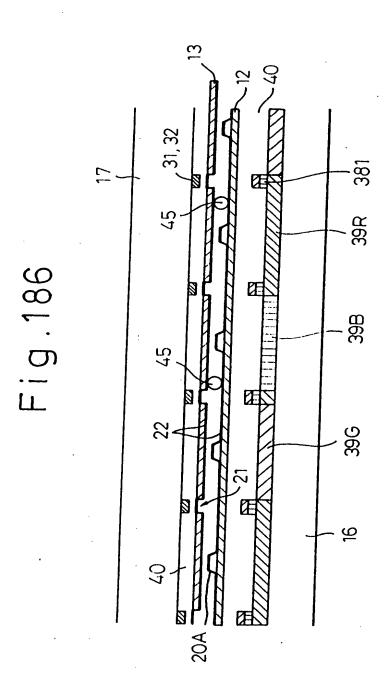
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Ref. No. 2803



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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLAY before Ref. No. 2803.68147
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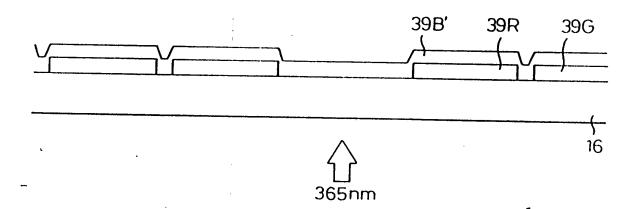
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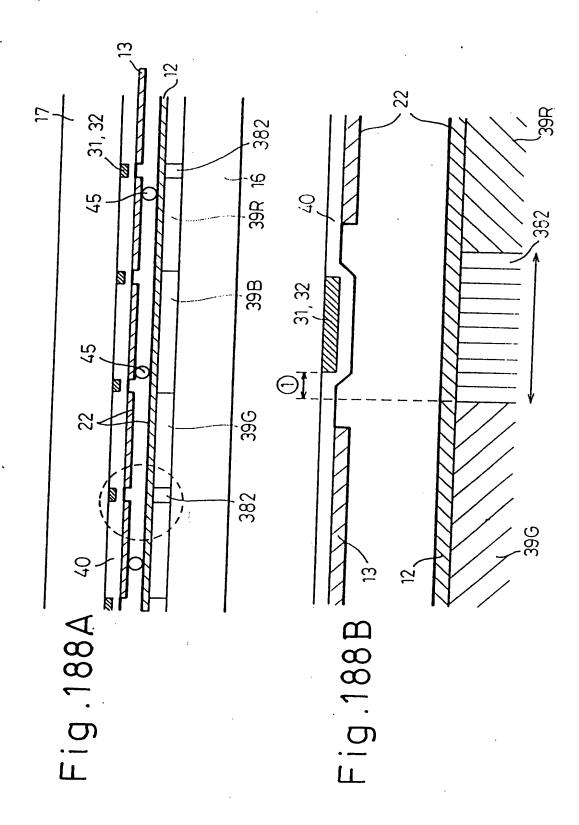
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Fig.187



Divisional of Serial No. 09/097,027, Filed 05/12, VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLAY DEVICE Ref. No. 2803.65147
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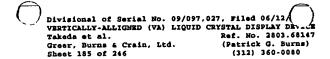




Fig.189

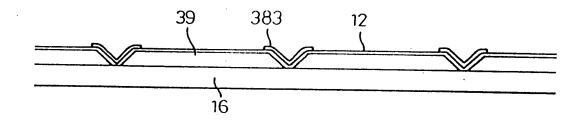


Fig.190A

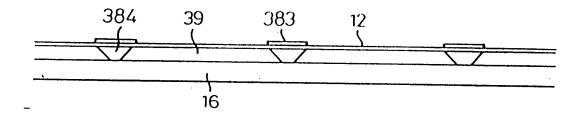
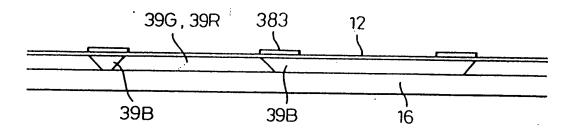


Fig.190B



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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLAY DEVICE
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Fig.191

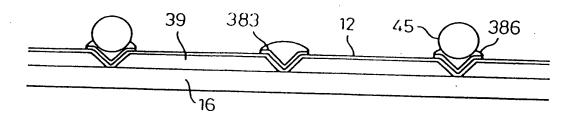


Fig. 192

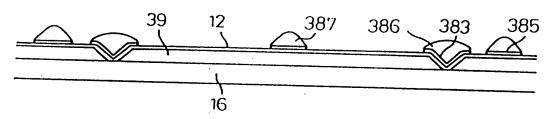
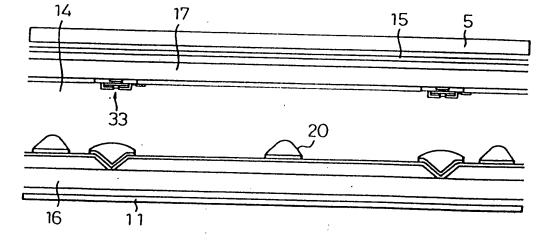


Fig.193



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Fig.194

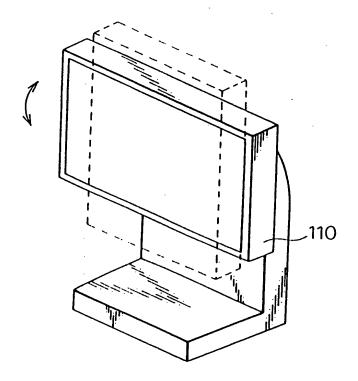
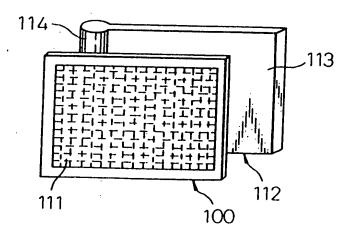


Fig.195



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Fig.196A

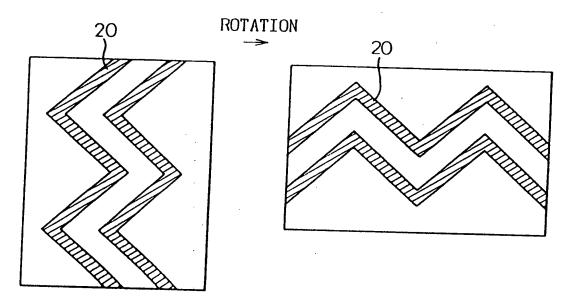
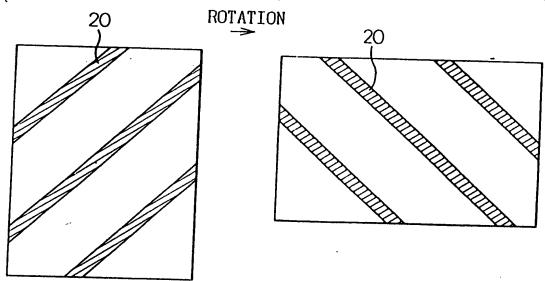
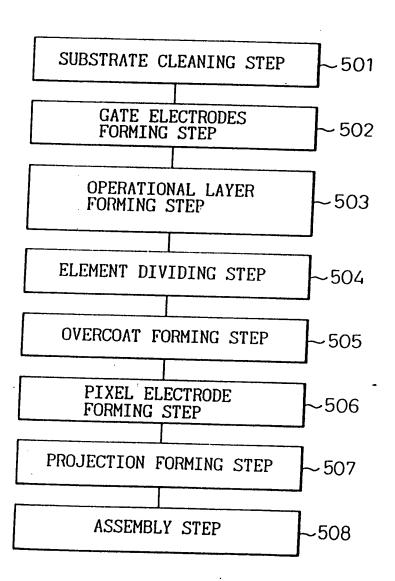


Fig.196B



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VERTICALLY-ALLIGHED (VA) LIQUID CRYSTAL DISPLAY DEVICE
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Fig.197



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Fig.198

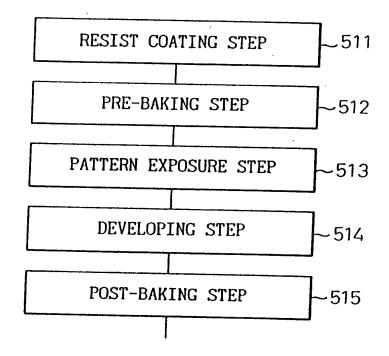
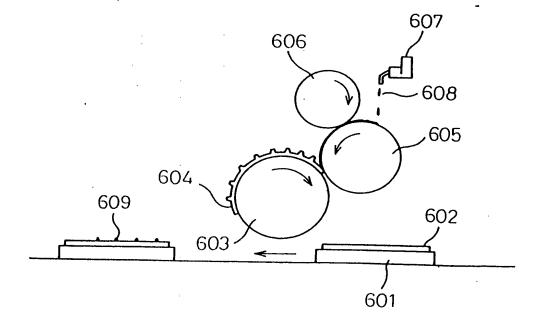
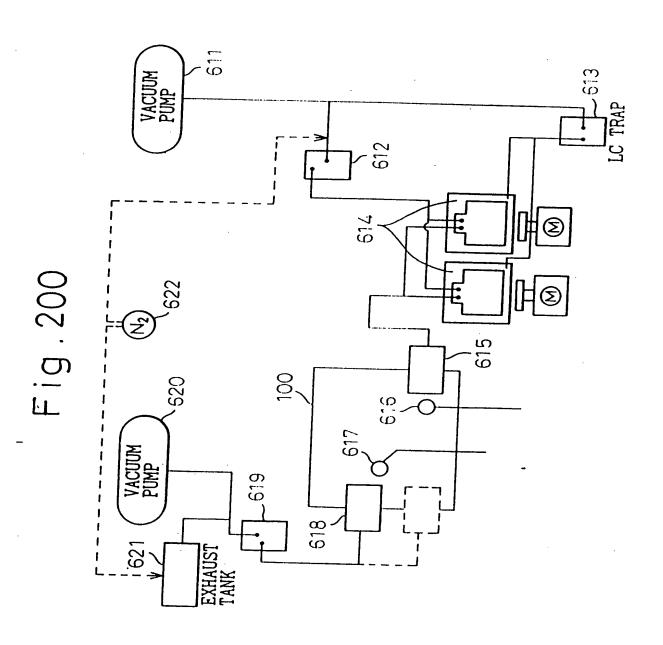


Fig.199



Divisional of Serial No. 09/097,027, Filed 05/12/98
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Fig. 201A

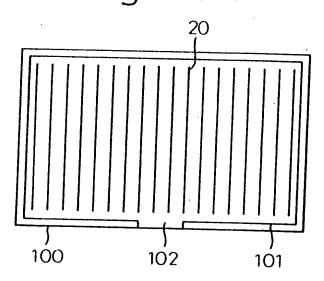
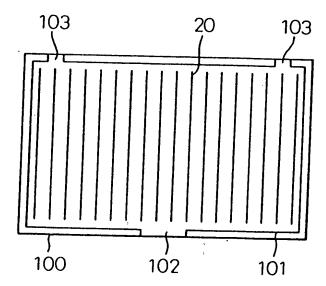


Fig.201B



Divisional of Serial No. 09/097,027, Filed 06/12/
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Fig.202A

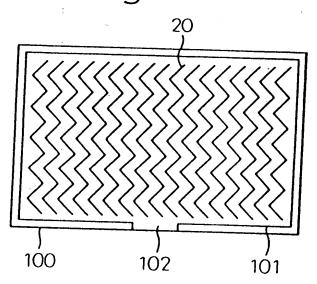
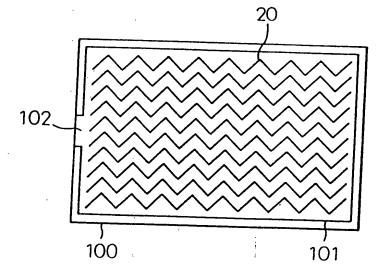


Fig. 202B



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Fig. 203A

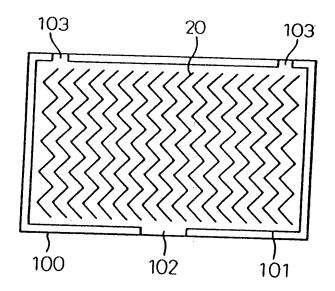
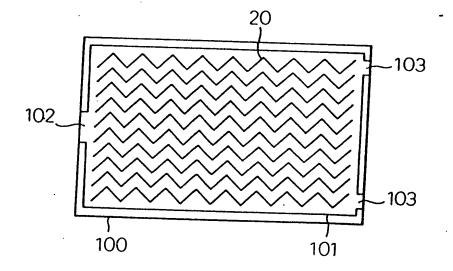


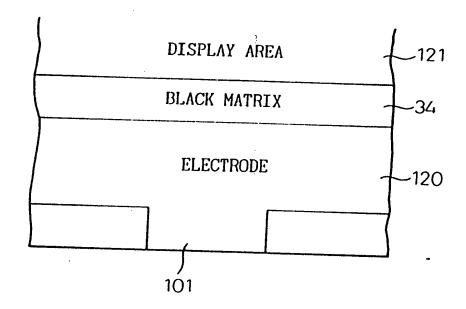
Fig.203B



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Fig. 204



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Fig. 205A

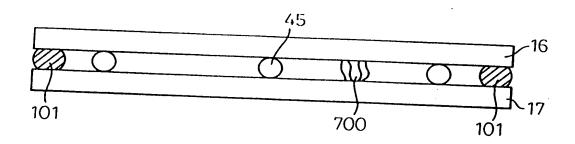
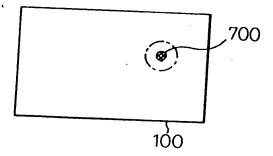
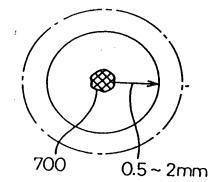


Fig.205B

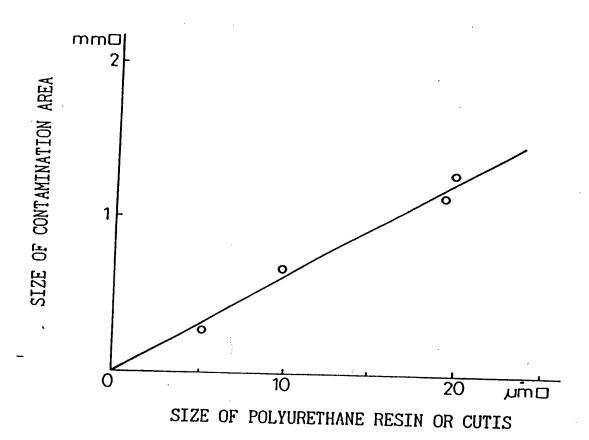
Fig.205C

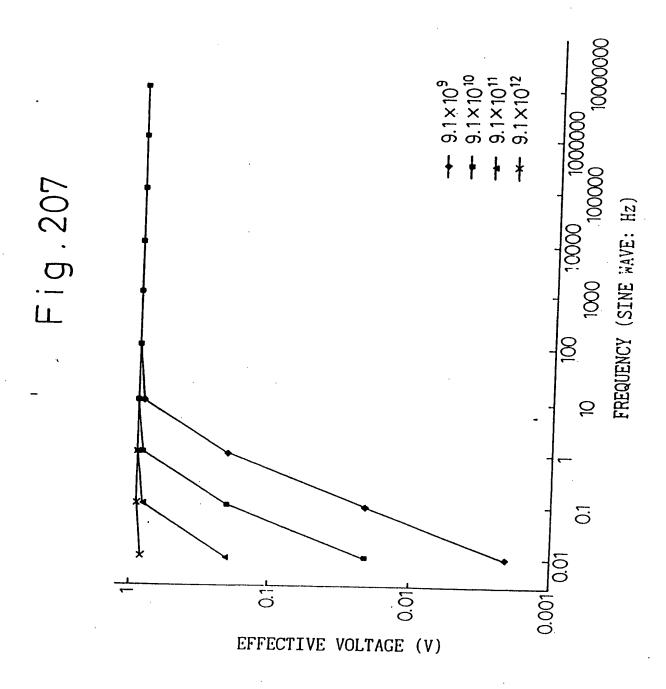


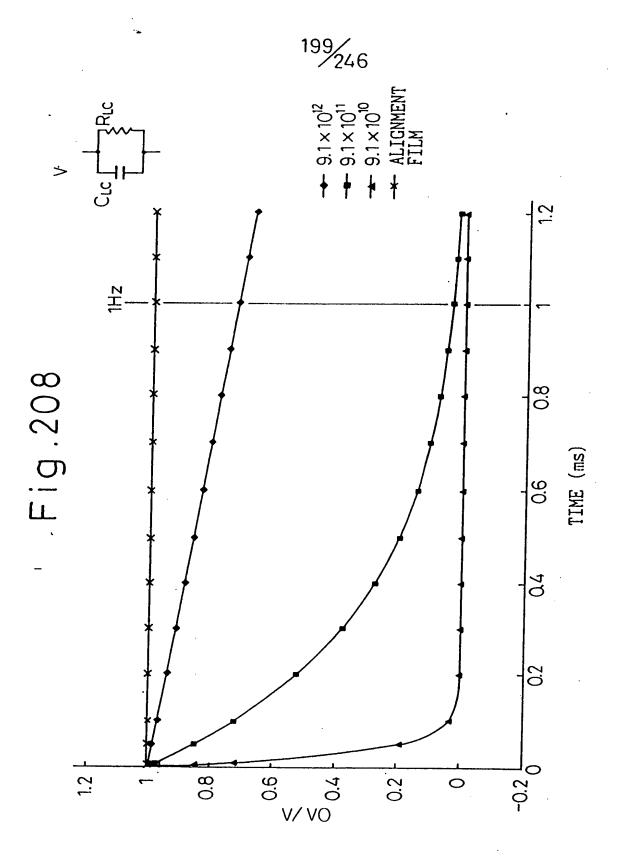


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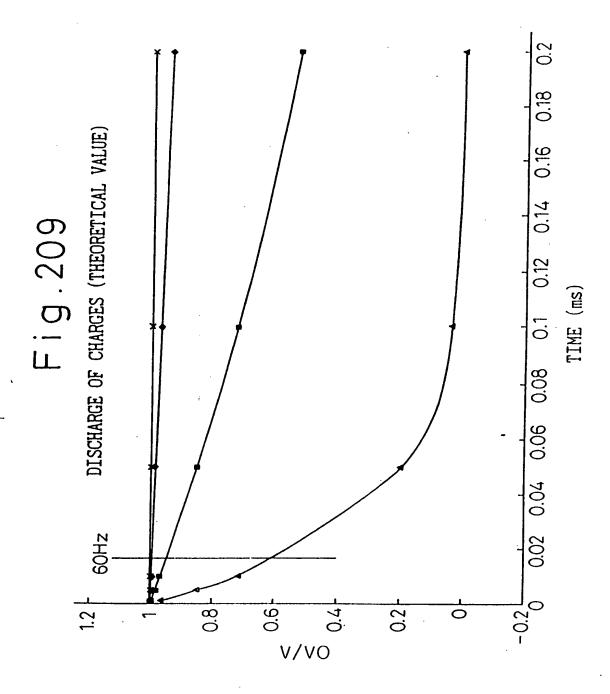
Fig.206







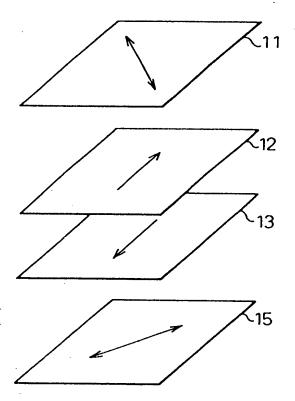
Divisional of Serial No. 09/097,027, Filed 06/12
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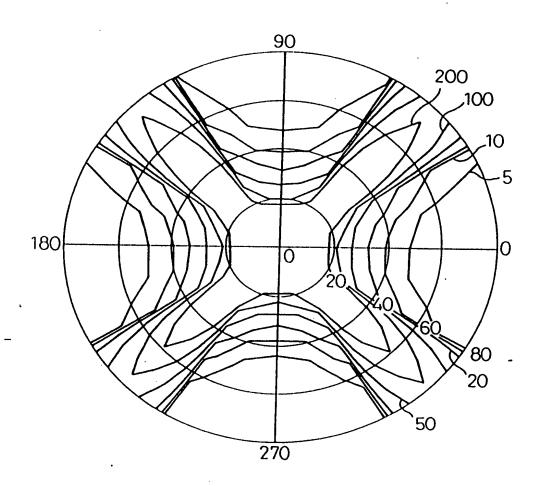
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Fig.210



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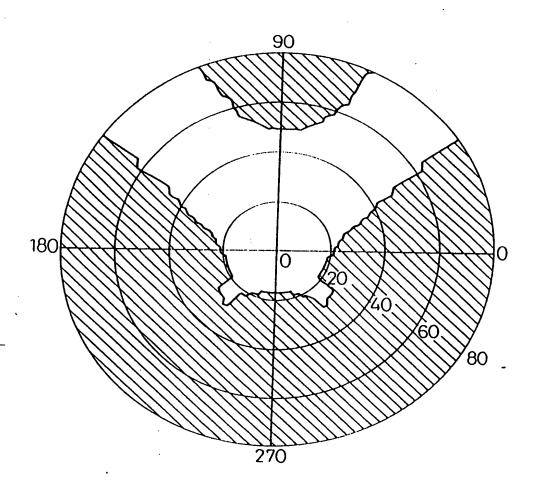
Fig. 211



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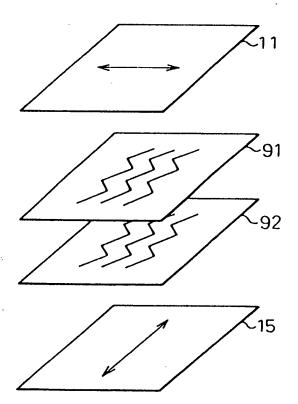
Ref. No. 2803.68147
(Patrick G. Burns)
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Fig.212



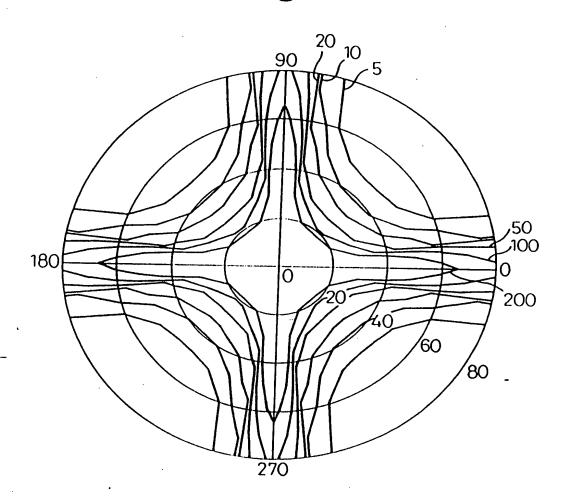
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Fig.213



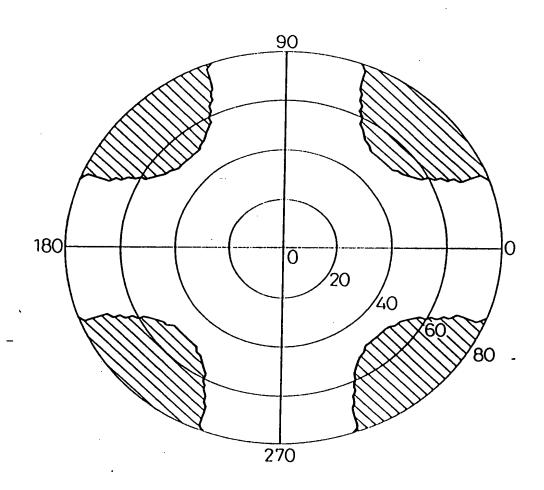
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Fig. 214



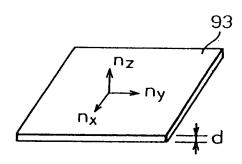
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Fig.215



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Fig.216



GENERAL CONDITION

 n_x , $n_y \ge n_z$

POSITIVE UNIAXIAL FILM

 $n_X > n_Y = n_Z$

NEGATIVE UNIAXIAL FILM

 $n_x = n_y > n_z$

BIAXIAL FILM (A PHASE LAG AXIS IS X DIRECTION.)

 $n_x > n_y > n_z$

RETARDATION IN INPLANE DIRECTIONS

 $R = (n_x - n_y)d -$

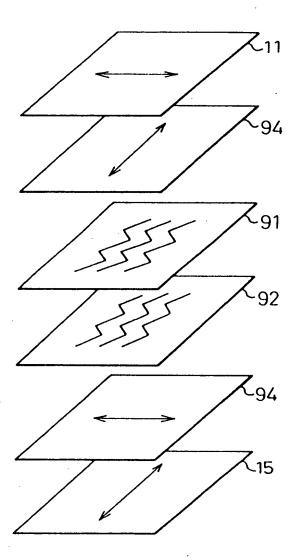
RETARDATION OF THICKNESS DIRECTION

 $R = \left(\frac{n_x + n_y}{2} - n_z\right) d$

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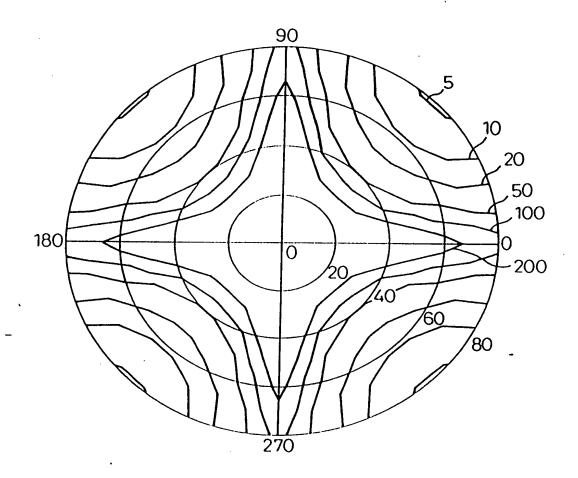
Ref. No. 2803.68147
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Fig. 217



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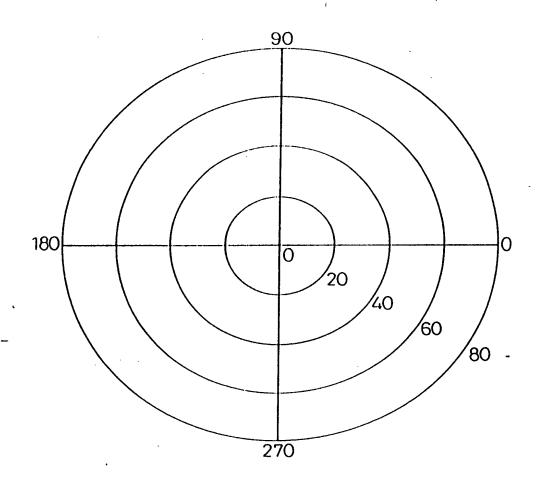
Fig.218



Divisional of Serial No. 09/097,027, Filed 06/12/98
VERTICALLY-ALLIGHED (VA) LIQUID CRYSTAL DISPLAY DEVICE
Takeda et al.

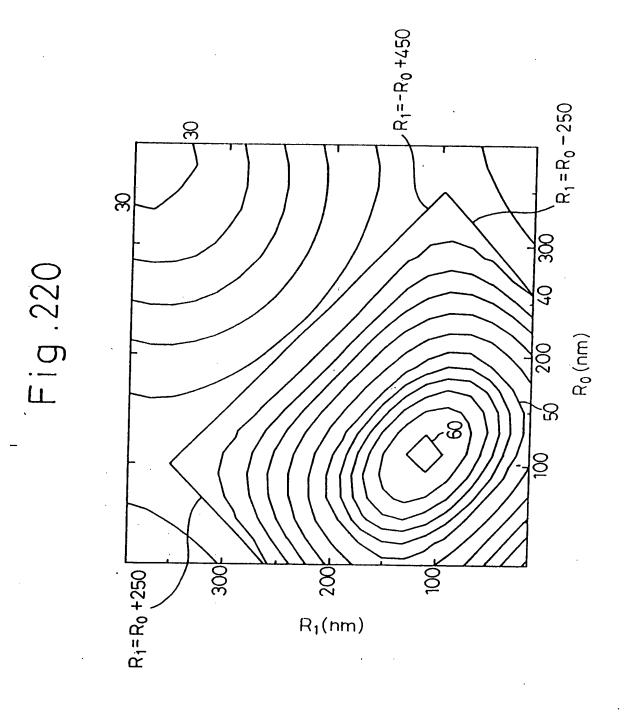
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Fig.219



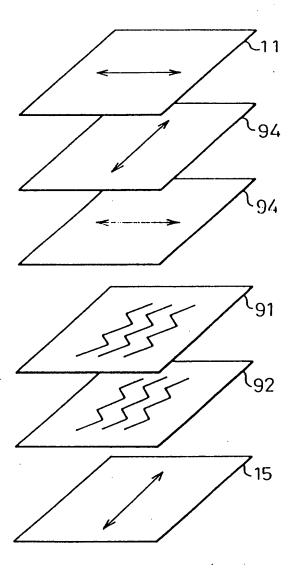
Divisional of Serial No. 09/097,027, Filed 06/14
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Takeda et al.
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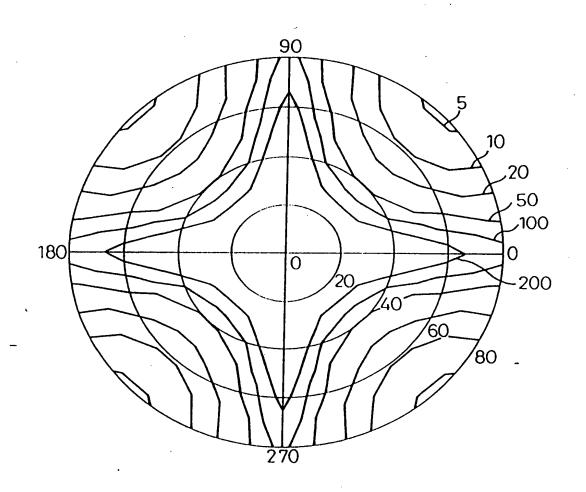
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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLAY DR
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Fig. 221



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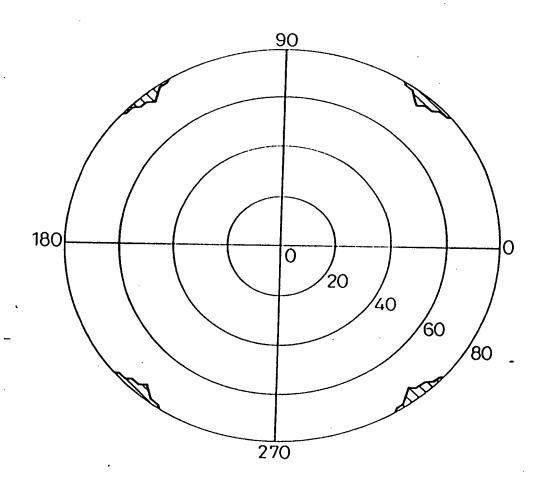
Fig. 222



Divisional of Serial No. 09/097,027, Filed 06/12/50 VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLAY DEVICE Takeda et al.

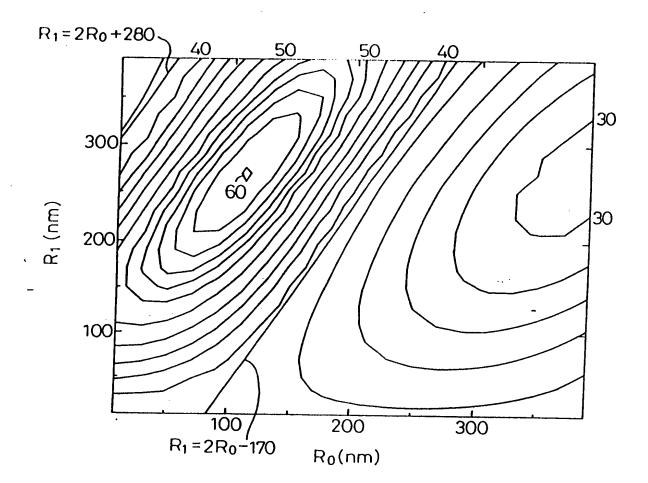
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Fig. 223



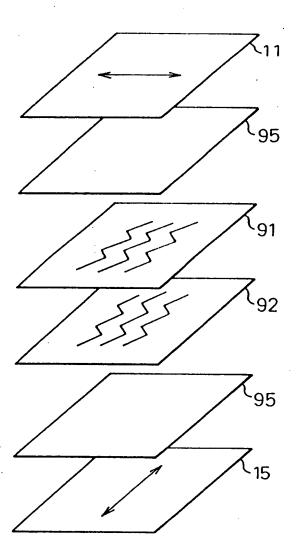
Divisional of Serial No. 09/097,027, Filed 06/12)
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Fig.224



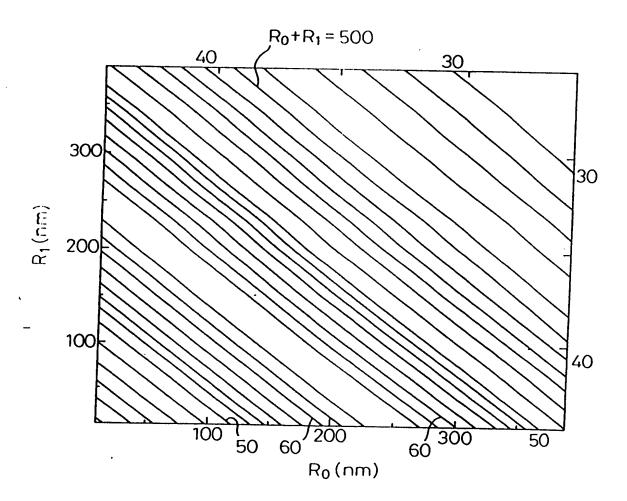
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Fig. 225



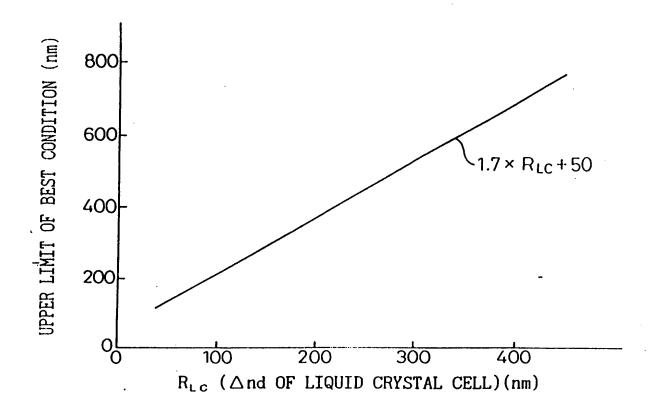
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Fig. 226



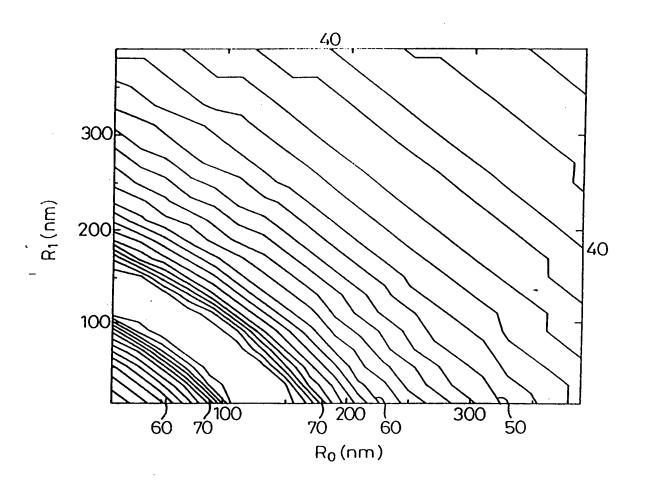
Divisional of Serial No. 09/097,027, Filed O. 98
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Fig.227



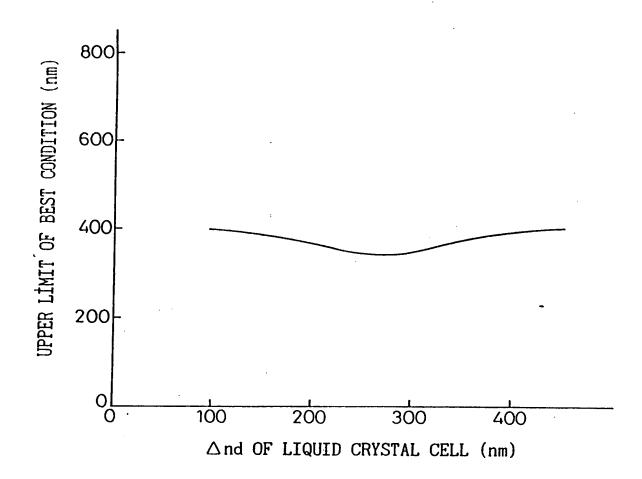
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Fig.228



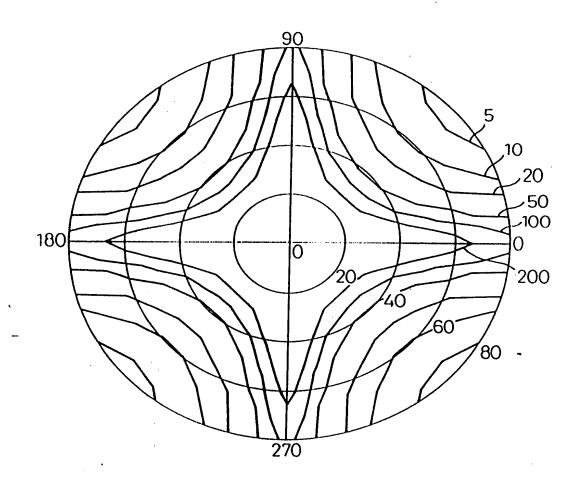
Divisional of Serial No. 09/097,027, Filed 06/12/98
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Fig.229



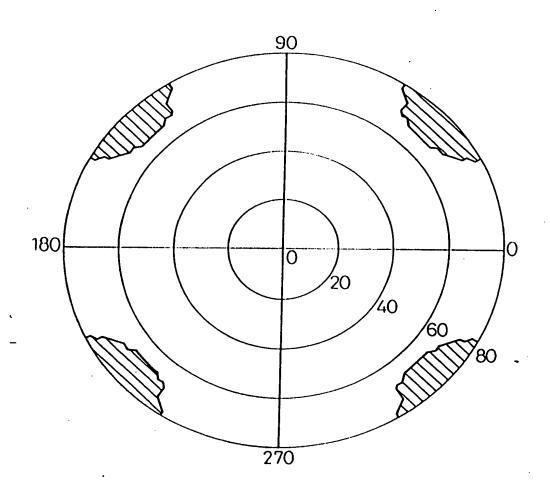
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Fig.230



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Fig. 231



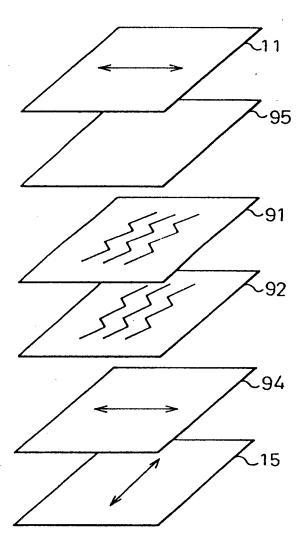
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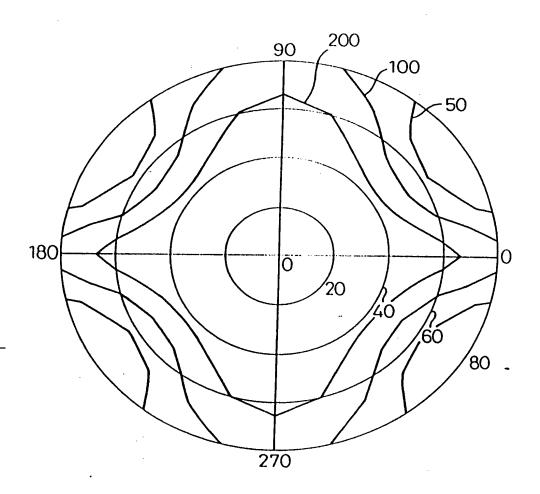
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Fig.232



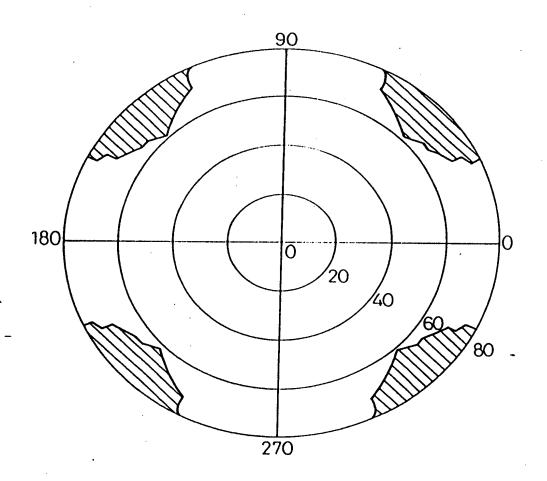
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Fig. 233



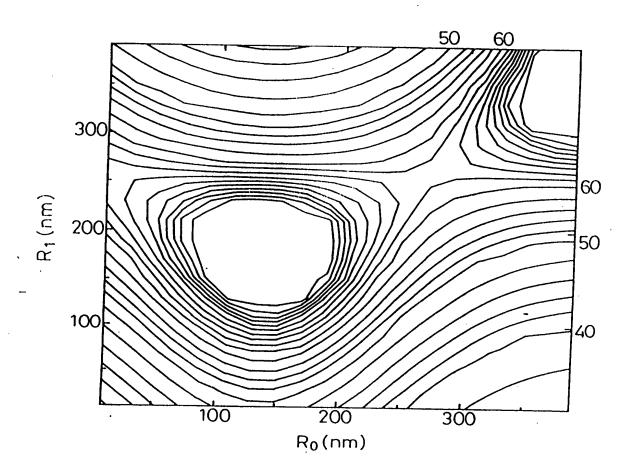
Divisional of Serial No. 09/097,027, Filed 06/12/98
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Fig. 234



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Fig. 235



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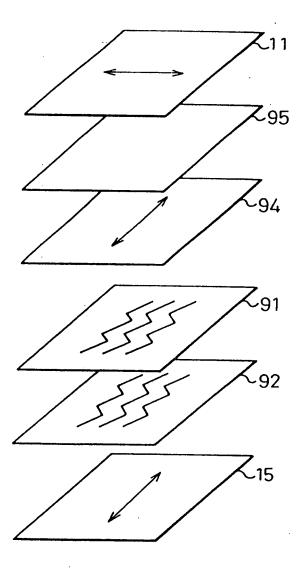
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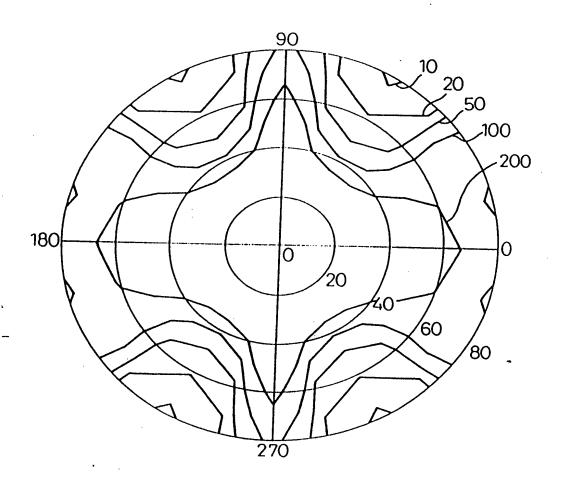
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Fig.236



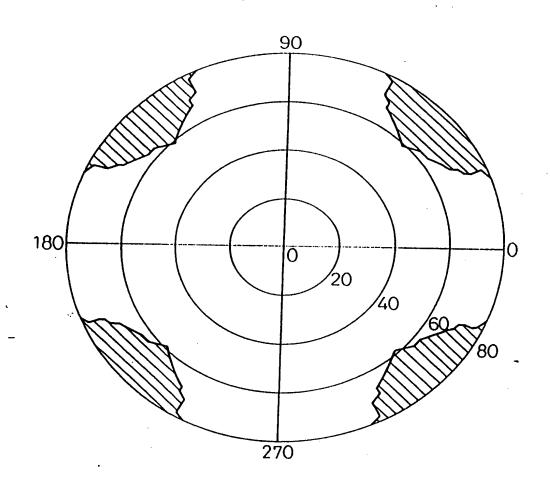
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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLEMENT Takeda et al.
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Fig.237



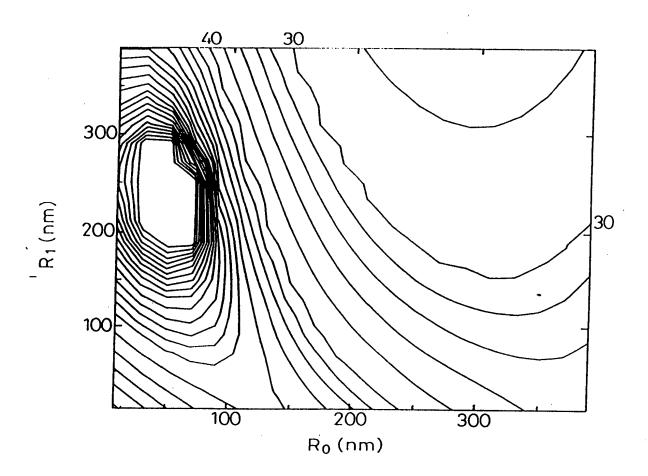
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Fig.238



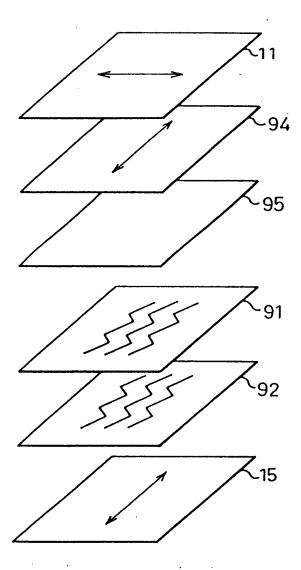
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Fig.239



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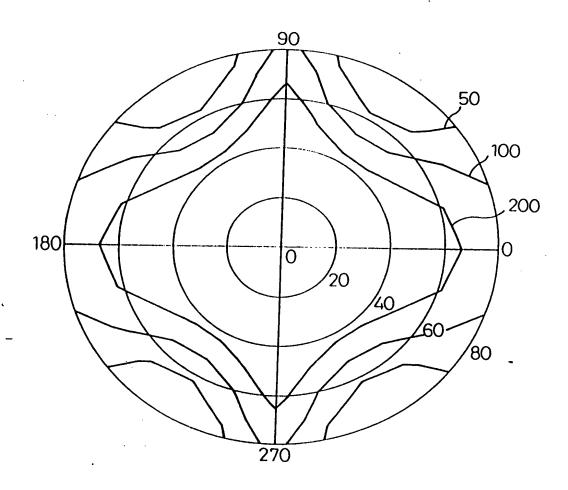
Fig. 240



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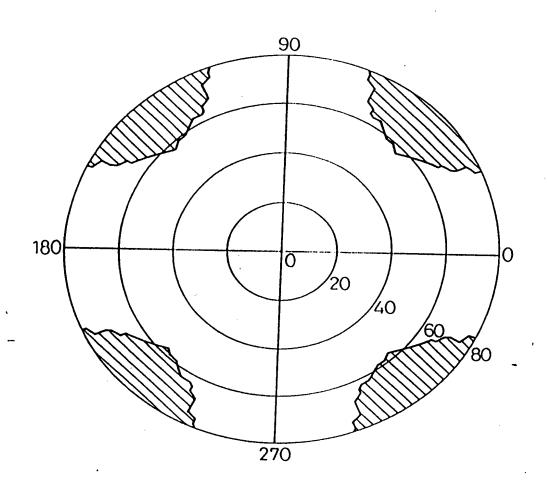
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Fig.241



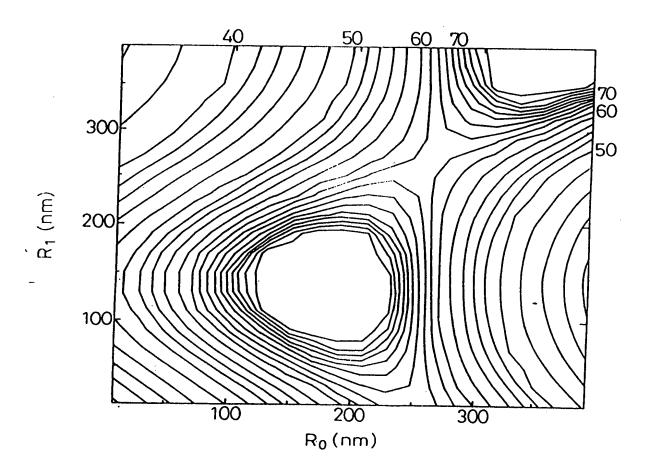
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Fig. 242



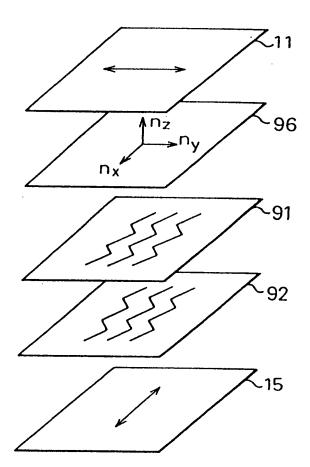
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Fig.243



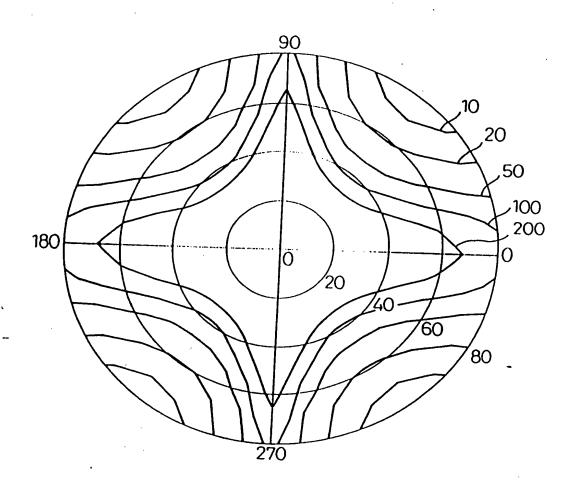
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Fig. 244



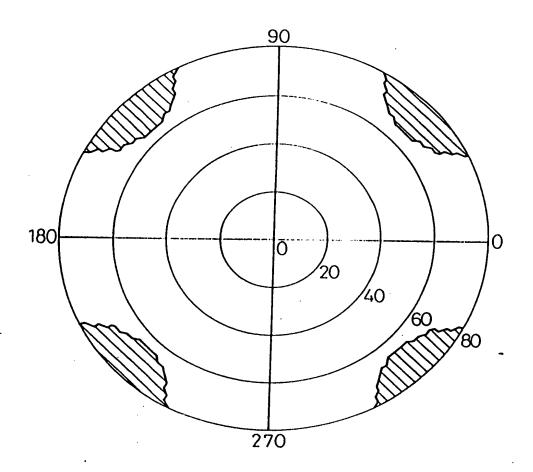
Divisional of Serial No. 09/097,027, Filed 06/12/98
VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLAY DEVICE
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Fig.245

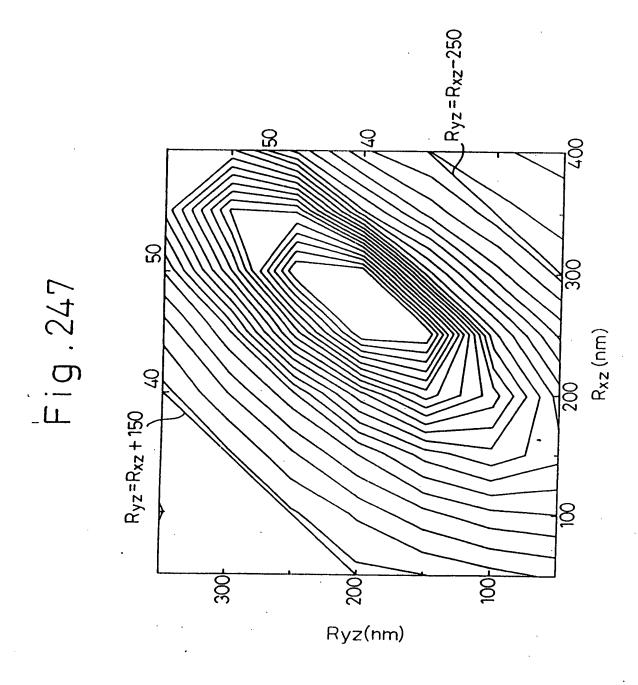


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VERTICALLY-ALLIGNED (VA) LIQUID CRYSTAL DISPLAY DEVICE
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Fig. 246

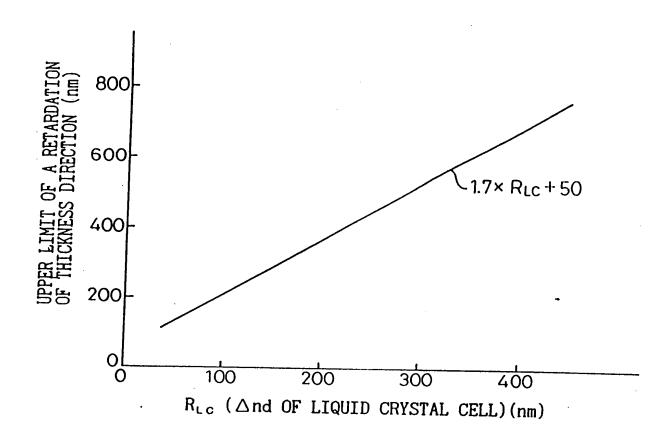


Divisional of Serial No. 09/097,027, Filed 05 /98
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Fig.248



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COLOR DIFFERENCE (5v: LEFT) ALCHT ALCHT ALCH)		°°	 } }	0.03	0.06	0.14	
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TRANS- MITTANCE % (5v)		5.60		5.60	4.50	5.80	
PHASE DIFFERENCE FILM Rd VALUE (nm)		320		320	240	320	
GAP BETWEEN PROJECTIONS (μm) R G B		20, 25, 30		20, 25, 30	R, G, B=30	R, G, B=30	
THICKNESS OF A PANEL (m m) R G B		5.7, 4.6, 3.6	() () () () () () () () () ()	B 5. 7, 4.6, 3.6	R, G, B=3.6	PRIOR ART R,G,B=4.6	
SAMPLE		EMBODIMENT 5	EMBODIMENT	В	PRIOR ART	PRIOR ART	

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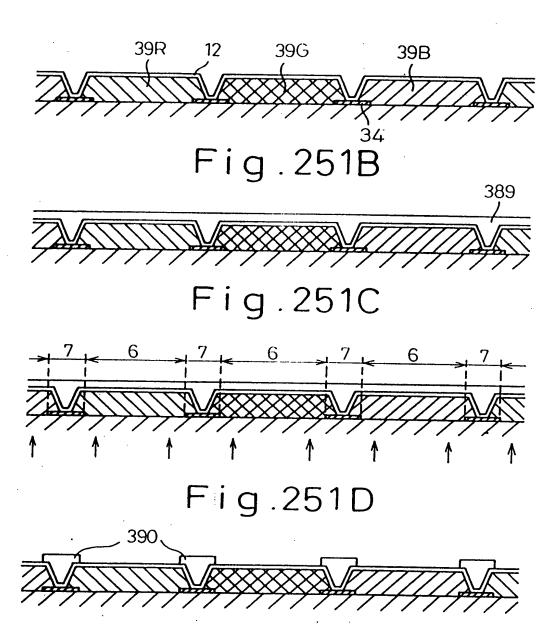
Fig. 250

EXAMPLES	INITIAL VALUES	AFTER 200 HOURS	
EMBODIMENT C	25	42	
EMBODIMENT D	33	51	
EMBODIMENT E	26	45	
EMBODIMENT F	30	48	
REFERENCE	32	70	

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Fig.251A



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Fig.252A

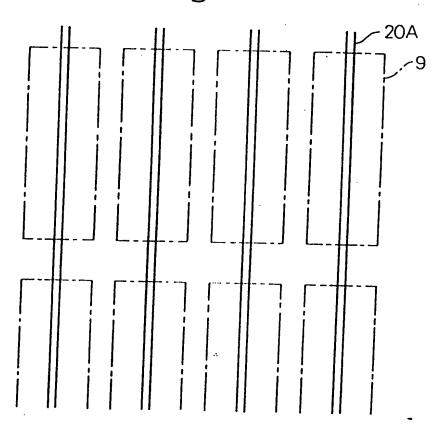
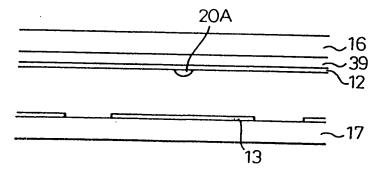
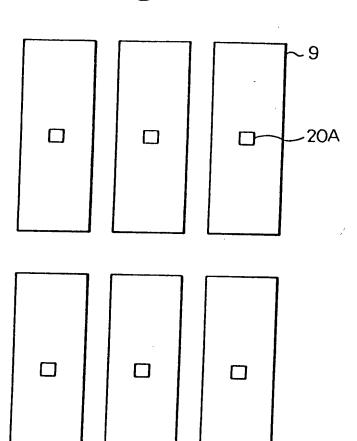


Fig.252B



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Fig. 253



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Fig.254A

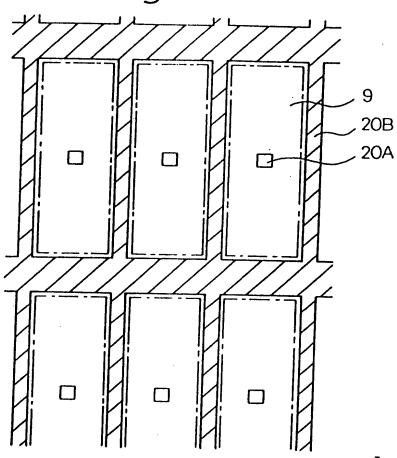
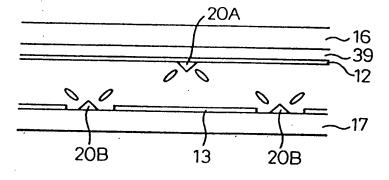
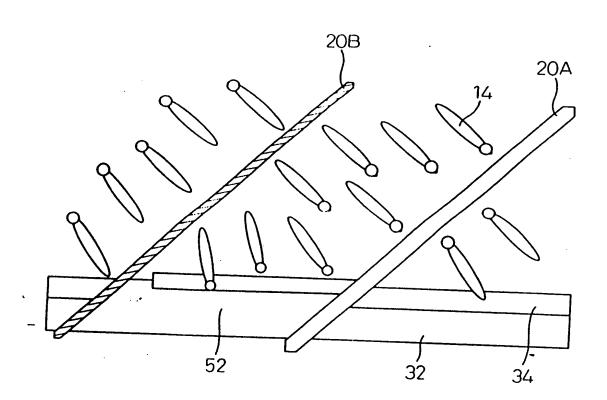


Fig.254B



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Fig.255



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